

Decoral System^e

STEELOOK-XXX SERIES

Powder coatings with mirror effect



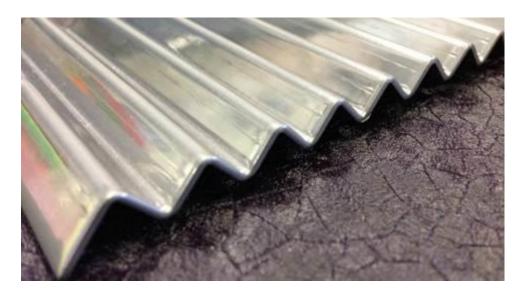
Information:

- 1. Product features
- 2. Technical information
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1. Product features

The *Steelook* series represents an incomparable and really unique kind of powder coating: the metal effect that results from the application of this product permits to decor every object and surface for original and really outstanding solutions.



Aluminum panel, 1 mm thickness, coated with Steelook-001 powder then bended with die 6 mm and punch 0.8 mm.

2. Technical information

- Technical data

| Powder type | Bonded polyester | |
|-------------------------|-------------------------------|--|
| Class resistance | Only for indoor use | |
| Yield (in surface/mass) | 9,0 m ² /Kg | |
| Specific weight | 1,27 ± 0,03 g/cm ³ | |

- Application and curing cycle

Available for corona charging.

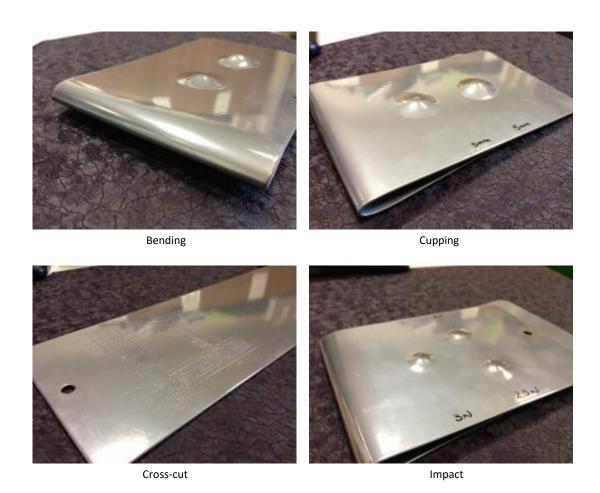
Recommended thickness: 100 microns – yield 7.84 m²/kg.

Curing time and temperature: 15 minutes at 190°C – 374°F (metal temperature).



- Mechanical properties

| Test | Standard reference | Results |
|------------------------|--------------------|-------------------------|
| Bending | ISO 1519 | no loss of adhesion; ok |
| Cupping | ISO 1520 | ok |
| Cross-cut | ISO 2409 | no loss of adhesion; ok |
| Impact | ISO 6272 | ok |
| Resistance to humidity | ISO 6270-2 | 100 hours |





3. Samples exposed for 6 months



Exposed sample Indoor

Reference

Reference



Exposed sample Reference Air-conditioned room (23°C-73°F)



Exposed sample Laboratory



Exposed sample



Reference Refrigerator (5°C - 41°F)



Exposed sample Reference Shaded outdoor



Exposed sample Outdoor

Reference

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4. Possible usage

This series finely suits the imitation of metal surfaces and metallic materials to obtain an amazing reflection of light and colours, but every application to valorize the total reflection of light in the *Steelook* powders will certainly afford an original and outstanding solution.





Dedicated marketing material:

- MRK-005-0295





- MRK-005-0311





Marchi di qualità registrati di Decoral System:















DECORAL SYSTEM S.R.L.