



Powder Coating: DS 733 + Heat Transfer Film: 1811/04



Powder Coating: DS 733 + Heat Transfer Film: 1811/07



Powder Coating: DS 733 + Heat Transfer Film: 1811/08



Powder Coating: DS 733 + Heat Transfer Film: 1811/05

Test Report: Accelerated Weathering Test



162

Test Report: Florida Natural Exposure



37

Unexposed area (reference)

Exposed

area

Test Report: Accelerated Weathering Test



163

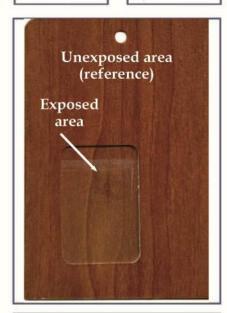






Device: Sol 3000RH





LAB. ID NUMBER: 41518
POWDER COATING: DS 733
HEAT TRANSFER FILM: 1811/05
Colour Variation (ΔΕ): 1,29

Technical Remarks

Excellent residual gloss and low colour variation (ΔE), after 1100 hours.

Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.

Florida Test



Total duration: 12 months



EXPOSURE PERIOD:

FROM: 27/11/2015

TO: 19/12/2016

LAB. ID NUMBER: 38590 POWDER COATING: DS 733 HEAT TRANSFER FILM: 1811/08 Colour variation (ΔΕ): 2,03 residual gloss: 94%

Technical Remarks

Excellent residual gloss and low colour variation (ΔΕ)

Technical Opinion:

Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.

REQUIREMENTS

The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye

Laboratory Test





Device: Sol 3000RH

Total duration



LAB. ID NUMBER: 41519 POWDER COATING: DS 733
HEAT TRANSFER FILM: 1811/04
Colour Variation (ΔΕ): 1,59
residual gloss: 64%

Technical Remarks

Sufficient residual gloss and low colour variation (ΔE), after 1100 hours.

Suitable for **OUTDOOR USE**

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. lowever, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.