

Suitability for outdoor use of different combinations between polyurethane Decoral System® Powder coatings and heat transfer film Decoral System® must be assessed on [www.decoral-system.com](http://www.decoral-system.com). (link: **TESTED FOR OUTDOOR USE**) or contacting our laboratory.

# SERIE HAVANA

L' idoneità all'impiego in esterno degli abbinamenti tra prodotti vernicianti poliuretani Decoral System® e film sublimatici Decoral System® dovrà essere valutata sul sito internet [www.decoral-system.com](http://www.decoral-system.com) (alla voce **FINITURE ADATTE PER USO ESTERNO**) oppure contattando il nostro laboratorio.

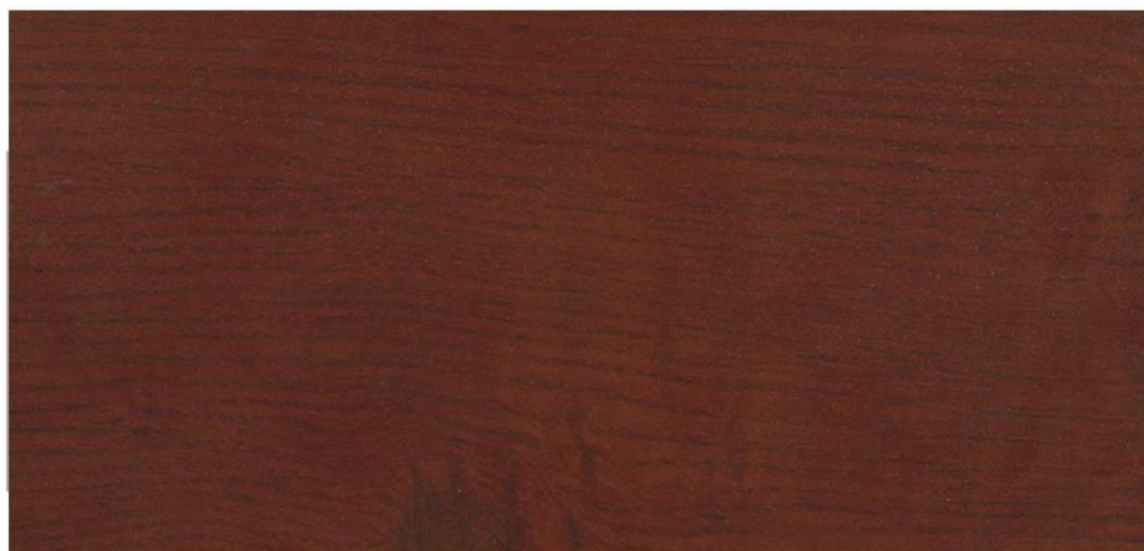
MRK-005-0895



*Powder Coating: DS 730 + Heat Transfer Film: 2504/03*



*Powder Coating: DS 742 + Heat Transfer Film: 2504/03*



*Powder Coating: DS 706 + Heat Transfer Film: 2504/02*



*Powder Coating: DS 0716S + Heat Transfer Film: 2504/01*



*Powder Coating: DS 721 + Heat Transfer Film: 2504/01*



*Powder Coating: DS 772 + Heat Transfer Film: 2504/02*



# SERIE HAVANA

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		49
Laboratory Test	No. 519	Device: Sol 3000e	Total duration: 1019 h	
LAB. ID NUMBER: 43325 POWDER COATING: DS 721 HEAT TRANSFER FILM: 2504/01 Colour Variation (ΔE): 1,48 residual gloss: 88%				
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE), after 1019 hours.			<b>Technical Opinion:</b> <b>Suitable for OUTDOOR USE</b>	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>				
<small>Mod_TR_01_rev03    Laboratory Decoral System    Date: 02/11/2018    ID Report: TR-IA-49-2018</small>				

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		50
Laboratory Test	No. 519	Device: Sol 3000e	Total duration: 1019 h	
LAB. ID NUMBER: 43329 POWDER COATING: DS 706 HEAT TRANSFER FILM: 2504/02 Colour Variation (ΔE): 1,34 residual gloss: 83%				
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE), after 1019 hours.			<b>Technical Opinion:</b> <b>Suitable for OUTDOOR USE</b>	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>				
<small>Mod_TR_01_rev03    Laboratory Decoral System    Date: 02/11/2018    ID Report: TR-IA-50-2018</small>				

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		23b
Laboratory Test	No. 294	Device: Gsun 3000	Total duration: 953h	
LAB. ID NUMBER: 24275 POWDER COATING: DS-0716S HEAT TRANSFER FILM: 2504/01L colour variation (ΔE): 1,26 residual gloss: 99%				
<b>Technical Remarks</b> Excellent residual gloss and very low colour variation (ΔE), after 953 hours on decorated sample.			<b>Technical Opinion:</b> <b>Suitable for OUTDOOR USE</b>	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>				
<small>Mod_TR_01_rev03    Laboratory Decoral System    Date: 08/09/2011    ID Report: TR-IA-23-2011</small>				

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		51
Laboratory Test	No. 519	Device: Sol 3000e	Total duration: 1019 h	
LAB. ID NUMBER: 43332 POWDER COATING: DS 772 HEAT TRANSFER FILM: 2504/02 Colour Variation (ΔE): 1,18 residual gloss: 87%				
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE), after 1019 hours.			<b>Technical Opinion:</b> <b>Suitable for OUTDOOR USE</b>	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>				
<small>Mod_TR_01_rev03    Laboratory Decoral System    Date: 02/11/2018    ID Report: TR-IA-51-2018</small>				

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		52
Laboratory Test	No. 519	Device: Sol 3000e	Total duration: 1019 h	
LAB. ID NUMBER: 43333 POWDER COATING: DS 730 HEAT TRANSFER FILM: 2504/03 Colour Variation (ΔE): 1,88 residual gloss: 90%				
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE), after 1019 hours.			<b>Technical Opinion:</b> <b>Suitable for OUTDOOR USE</b>	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>				
<small>Mod_TR_01_rev03    Laboratory Decoral System    Date: 02/11/2018    ID Report: TR-IA-52-2018</small>				

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development		53
Laboratory Test	No. 519	Device: Sol 3000e	Total duration: 1019 h	
LAB. ID NUMBER: 43335 POWDER COATING: DS 742 HEAT TRANSFER FILM: 2504/03 Colour Variation (ΔE): 1,08 residual gloss: 85%				
<b>Technical Remarks</b> Excellent residual gloss and low colour variation (ΔE), after 1019 hours.			<b>Technical Opinion:</b> <b>Suitable for OUTDOOR USE</b>	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>				
<small>Mod_TR_01_rev03    Laboratory Decoral System    Date: 02/11/2018    ID Report: TR-IA-53-2018</small>				