



Suitability for outdoor use of different combinations between polyurethane Decoral System® Powder coatings and heat transfer film Decoral System® must be assessed on www.decoral-system.com. (link: **TESTED FOR OUTDOOR USE**) or contacting our laboratory.

WOOD ON GREEN

L' idoneità all' impiego in esterno degli abbinamenti tra prodotti vernicianti poliuretanici Decoral System® e film sublimatici Decoral System® dovrà essere valutata sul sito internet www.decoral-system.com (alla voce **FINITURE ADATTE PER USO ESTERNO**) oppure contattando il nostro laboratorio.

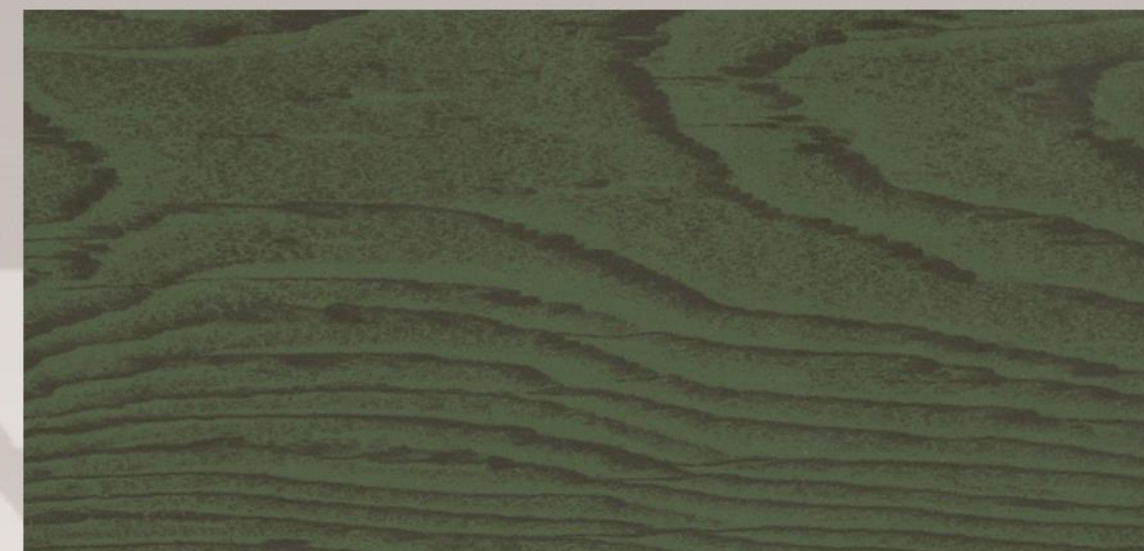
MRK-005-0735



Powder Coating: DS 747 + Heat Transfer Film: 1502/03



*Powder Coating:
DS 747*



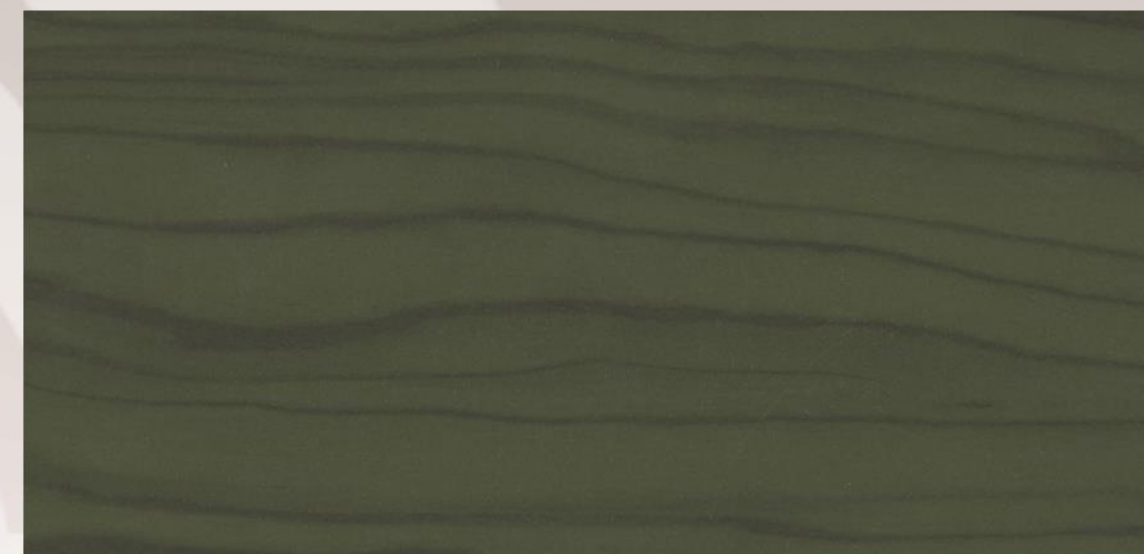
Powder Coating: DS 747 + Heat Transfer Film: 2531/02



Powder Coating: DS 770 + Heat Transfer Film: 2120/03



*Powder Coating:
DS 770*



Powder Coating: DS 770 + Heat Transfer Film: 2903/09



Powder Coating: 8C-060-A001 + Heat Transfer Film: 2501/13



*Powder Coating:
8C-060-A001*



Powder Coating: 8C-060-A001 + Heat Transfer Film: 2503/19

Test Report: Florida Natural Exposure		Decoral LAB	193
Florida Test	Total duration: 12 months		
EXPOSURE PERIOD: FROM: 20/04/2015 TO: 09/05/2016			
LAB. ID NUMBER: 8043 POWDER COATING: DS747 HEAT TRANSFER FILM: 2531/02 Colour variation (ΔE): 1.04 residual gloss: 71%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE)			
Technical Opinion: Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
QUALICOAT REQUIREMENTS The residual gloss shall be at least 50% of the original gloss. The ΔE values shall not exceed the maximum values prescribed in the annexed table (see Appendix A7 of Qualicoat Specifications)			
Mat_TR_02_rev02		Laboratory Decoral System	Date: 10/11/2015 ID Report: TR-193-2015

Test Report: Florida Natural Exposure		Decoral LAB	05
Florida Test	Total duration: 12 months		
EXPOSURE PERIOD: FROM: 20/08/2013 TO: 21/08/2014			
LAB. ID NUMBER: 31061 POWDER COATING: SC-060-A001 HEAT TRANSFER FILM: 2503/19 Colour variation (ΔE): 1.26 residual gloss: 96%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE)			
Technical Opinion: Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
QUALICOAT REQUIREMENTS The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02)			
Mat_TR_02_rev02		Laboratory Decoral System	Date: 12/01/2015 ID Report: TR-05-2015

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Test Report: Florida Natural Exposure		Decoral LAB	31
Florida Test	Total duration: 12 months		
EXPOSURE PERIOD: FROM: 14/01/2012 TO: 16/01/2013			
LAB. ID NUMBER: 15694 POWDER COATING: DS747 HEAT TRANSFER FILM: 1902/004 colour variation (ΔE): 0.25 residual gloss: 100%			
Technical Remarks Excellent residual gloss and very low colour variation (ΔE)			
Technical Opinion: Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.			
QUALICOAT REQUIREMENTS The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02)			
Mat_TR_02_rev02		Laboratory Decoral System	Date: 09/07/2013 ID Report: TR-31-2013

Test Report: Accelerated Weathering Test		Decoral LAB	128
Laboratory Test	No. 476	Device: Sol 3000RH	Total duration: 1213 h
LAB. ID NUMBER: 40805 POWDER COATING: DS770 HEAT TRANSFER FILM: 2003/03 Colour Variation (ΔE): 1.87 residual gloss: 88%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE), after 1213 hours			
Technical Opinion: Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.			
Mat_TR_01_rev03		Laboratory Decoral System	Date: 12/12/2015 ID Report: TR-128-2015

Test Report: Accelerated Weathering Test		Decoral LAB	127
Laboratory Test	No. 476	Device: Sol 3000RH	Total duration: 1213 h
LAB. ID NUMBER: 40804 POWDER COATING: DS770 HEAT TRANSFER FILM: 2120/03 Colour Variation (ΔE): 6.38 residual gloss: 88%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE), after 1213 hours			
Technical Opinion: Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.			
Mat_TR_01_rev03		Laboratory Decoral System	Date: 12/12/2015 ID Report: TR-127-2015

Test Report: Accelerated Weathering Test		Decoral LAB	129
Laboratory Test	No. 476	Device: Sol 3000RH	Total duration: 1213 h
LAB. ID NUMBER: 40806 POWDER COATING: SC-060-A001 HEAT TRANSFER FILM: 2504/13 Colour Variation (ΔE): 2.21 residual gloss: 91%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE), after 1213 hours			
Technical Opinion: Suitable for OUTDOOR USE			
Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.			
Mat_TR_01_rev03		Laboratory Decoral System	Date: 12/12/2015 ID Report: TR-129-2015