



Powder Coating: DS 403 + Heat Transfer Film: 2903/01



Powder Coating: DS 442 + Heat Transfer Film: 2903/01



Powder Coating: 8C-040-A001 + Heat Transfer Film: 2105/06



Powder Coating: DS 430 + Heat Transfer Film: 2903/01



Powder Coating: 8C-039-A001 + Heat Transfer Film: 2513/11



Powder Coating: 8C-040-A001 + Heat Transfer Film: 2513/11

Test Report: Florida Natural Exposure		Decoral LAB Research and Development	57
Florida Test	Total duration: 12 months	<p>Unexposed area (reference)</p> <p>Exposed area</p>	
EXPOSURE PERIOD: FROM: 20/12/2012 TO: 02/01/2014			
LAB. ID NUMBER: 28342 POWDER COATING: DS 403 HEAT TRANSFER FILM: 2903/01 Colour variation (ΔE): 1.23 residual gloss: 89%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE).			
Technical Opinion: Suitable for OUTDOOR USE			
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.</small>			
<small>QUALIDECO REQUIREMENTS The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).</small>			
<small>Mod_TR_02_rev02 Laboratory Decoral System Date: 12/09/2014 ID Report: TR-NE-57-2014</small>			

Test Report: Florida Natural Exposure		Decoral LAB Research and Development	13
Florida Test	Total duration: 12 months	<p>Unexposed area (reference)</p> <p>Exposed area</p>	
EXPOSURE PERIOD: FROM: 20/08/2013 TO: 21/08/2014			
LAB. ID NUMBER: 32097 POWDER COATING: 8C-040-A001 HEAT TRANSFER FILM: 2105/06 Colour variation (ΔE): 1.23 residual gloss: 86%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE).			
Technical Opinion: Suitable for OUTDOOR USE			
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.</small>			
<small>QUALIDECO REQUIREMENTS The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).</small>			
<small>Mod_TR_02_rev02 Laboratory Decoral System Date: 12/01/2015 ID Report: TR-NE-13-2015</small>			

Test Report: Florida Natural Exposure		Decoral LAB Research and Development	58
Florida Test	Total duration: 12 months	<p>Unexposed area (reference)</p> <p>Exposed area</p>	
EXPOSURE PERIOD: FROM: 20/12/2012 TO: 02/01/2014			
LAB. ID NUMBER: 28366 POWDER COATING: DS 430 HEAT TRANSFER FILM: 2903/01 Colour variation (ΔE): 1.83 residual gloss: 87%			
Technical Remarks Excellent residual gloss and low colour variation (ΔE).			
Technical Opinion: Suitable for OUTDOOR USE			
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers.</small>			
<small>QUALIDECO REQUIREMENTS The residual gloss must be at least 50% of the original gloss. The final evaluation will be based on visual inspection with the naked eye, with a maximum value of 4 on the grey scale (ISO 105-A02).</small>			
<small>Mod_TR_02_rev02 Laboratory Decoral System Date: 12/09/2014 ID Report: TR-NE-58-2014</small>			

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development	146		
Laboratory Test	No. 373	Device: QSun 3000	Total duration: 1258h		
<p>Unexposed area (reference)</p> <p>Exposed area</p>					
				LAB. ID NUMBER: 29730 POWDER COATING: DS 442 HEAT TRANSFER FILM: 2903/01 Colour variation(ΔE): 0.55 residual gloss: 78%	
				Technical Remarks Excellent residual gloss and very low colour variation (ΔE), after 1258 hours on decorated sample.	
				Technical Opinion: Suitable for OUTDOOR USE	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>					
<small>Mod_TR_01_rev03 Laboratory Decoral System Date: 27/06/2013 ID Report: TR-IA-146-2013</small>					

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development	33		
Laboratory Test	No. 360	Device: QSun 3000	Total duration: 882h		
<p>Unexposed area (reference)</p> <p>Exposed area</p>					
				LAB. ID NUMBER: 29106 POWDER COATING: 8C-030-A001 HEAT TRANSFER FILM: 2513/11 Colour variation(ΔE): 0.57 residual gloss: 109%	
				Technical Remarks Excellent residual gloss and very low colour variation (ΔE), after 882 hours on decorated sample.	
				Technical Opinion: Suitable for OUTDOOR USE	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>					
<small>Mod_TR_01_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-33-2013</small>					

Test Report: Accelerated Weathering Test		Decoral LAB Research and Development	35		
Laboratory Test	No. 360	Device: QSun 3000	Total duration: 882h		
<p>Unexposed area (reference)</p> <p>Exposed area</p>					
				LAB. ID NUMBER: 29108 POWDER COATING: 8C-040-A001 HEAT TRANSFER FILM: 2513/11 Colour variation(ΔE): 0.5 residual gloss: 118%	
				Technical Remarks Excellent residual gloss and very low colour variation (ΔE), after 882 hours on decorated sample.	
				Technical Opinion: Suitable for OUTDOOR USE	
<small>Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.</small>					
<small>Mod_TR_01_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-35-2013</small>					