

Polvere per verniciatura  
 Powder Coating  
 Pintura en polvo  
 Couleur en poudre



FAST VACUUM

MRK-005-0034R3



Powder Coating: 8G-921-A005 + Heat Transfer Film: 1430/11M



Powder Coating:  
8G-921-A005



Powder Coating: 8G-921-A005 + Heat Transfer Film: 2305/21M



Powder Coating: 8G-953-A005 + Heat Transfer Film: 1430/10M



Powder Coating:  
8G-953-A005



Powder Coating: 8G-953-A005 + Heat Transfer Film: 2305/21M



Powder Coating: 8G-972-A005 + Heat Transfer Film: 1827/12M



Powder Coating:  
8G-972-A005



Powder Coating: 8G-972-A005 + Heat Transfer Film: 2305/17M



Viale del Lavoro, 5 - 37040 Arcole (VR)  
 Tel. +39 045 7639111 - Fax +39 045 7639100  
 info@decoral-system.com - www.decoral-system.com

L' idoneità all' impiego in esterno degli abbinamenti tra prodotti vernicianti poliuretanic Decoral System® e film sublimatici Decoral System® dovrà essere valutata sul sito internet [www.decoral-system.com](http://www.decoral-system.com) (alla voce FINITURE ADATTE PER USO ESTERNO) oppure contattando il nostro laboratorio.

Suitability for outdoor use of different combinations between polyurethane Decoral System® Powder coatings and heat transfer film Decoral System® must be assessed on [www.decoral-system.com](http://www.decoral-system.com) (link: TESTED FOR OUTDOOR USE) or contacting our laboratory.

**Test Report: Accelerated Weathering Test** **Decoral LAB** Research and Development **41**

Laboratory Test No. 359 Device: QSun 3000 Total duration: 896h

Unexposed area (reference)  
Exposed area

LAB ID NUMBER: 28751  
POWDER COATING: 86-872-A005  
HEAT TRANSFER FILM: 1027/1284  
Colour variation(ΔE): 0.42  
residual gloss: 64%

**Technical Remarks**  
Good residual gloss and very low colour variation (ΔE), after 896 hours on decorated sample.

**Technical Opinion**  
Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.

Mod\_TR\_01\_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-41-2013

**Test Report: Accelerated Weathering Test** **Decoral LAB** Research and Development **40**

Laboratory Test No. 359 Device: QSun 3000 Total duration: 896h

Unexposed area (reference)  
Exposed area

LAB ID NUMBER: 28750  
POWDER COATING: 86-872-A005  
HEAT TRANSFER FILM: 2395/1781  
Colour variation(ΔE): 1.07  
residual gloss: 87%

**Technical Remarks**  
Good residual gloss and very low colour variation (ΔE), after 896 hours on decorated sample.

**Technical Opinion**  
Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.

Mod\_TR\_01\_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-40-2013

**Test Report: Accelerated Weathering Test** **Decoral LAB** Research and Development **39**

Laboratory Test No. 359 Device: QSun 3000 Total duration: 896h

Unexposed area (reference)  
Exposed area

LAB ID NUMBER: 28749  
POWDER COATING: 86-824-A005  
HEAT TRANSFER FILM: 2095/2181  
Colour variation(ΔE): 1.14  
residual gloss: 78%

**Technical Remarks**  
Good residual gloss and very low colour variation (ΔE), after 896 hours on decorated sample.

**Technical Opinion**  
Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.

Mod\_TR\_01\_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-39-2013

# FAST VACUUM

**Test Report: Accelerated Weathering Test** **Decoral LAB** Research and Development **38**

Laboratory Test No. 359 Device: QSun 3000 Total duration: 896h

Unexposed area (reference)  
Exposed area

LAB ID NUMBER: 28748  
POWDER COATING: 86-921-A005  
HEAT TRANSFER FILM: 1450/1104  
Colour variation(ΔE): 1.24  
residual gloss: 76%

**Technical Remarks**  
Good residual gloss and very low colour variation (ΔE), after 896 hours on decorated sample.

**Technical Opinion**  
Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.

Mod\_TR\_01\_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-38-2013

**Test Report: Accelerated Weathering Test** **Decoral LAB** Research and Development **37**

Laboratory Test No. 359 Device: QSun 3000 Total duration: 896h

Unexposed area (reference)  
Exposed area

LAB ID NUMBER: 28747  
POWDER COATING: 86-663-A005  
HEAT TRANSFER FILM: 2095/2181  
Colour variation(ΔE): 0.8  
residual gloss: 64%

**Technical Remarks**  
Sufficient residual gloss and very low colour variation (ΔE), after 896 hours on decorated sample.

**Technical Opinion**  
Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.

Mod\_TR\_01\_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-37-2013

**Test Report: Accelerated Weathering Test** **Decoral LAB** Research and Development **36**

Laboratory Test No. 359 Device: QSun 3000 Total duration: 896h

Unexposed area (reference)  
Exposed area

LAB ID NUMBER: 28746  
POWDER COATING: 86-963-A005  
HEAT TRANSFER FILM: 1450/1104  
Colour variation(ΔE): 1.13  
residual gloss: 59%

**Technical Remarks**  
Sufficient residual gloss and very low colour variation (ΔE), after 896 hours on decorated sample.

**Technical Opinion**  
Suitable for OUTDOOR USE

Test was carried on samples prepared according to technical specifications supplied by raw materials manufacturers. However, the resistance against accelerated weathering test is only one of the conditions necessary for the evaluation of the resistance of the finished product. For a final assessment see further analysis on natural exposure in Florida.

Mod\_TR\_01\_rev03 Laboratory Decoral System Date: 25/02/2013 ID Report: TR-IA-36-2013