



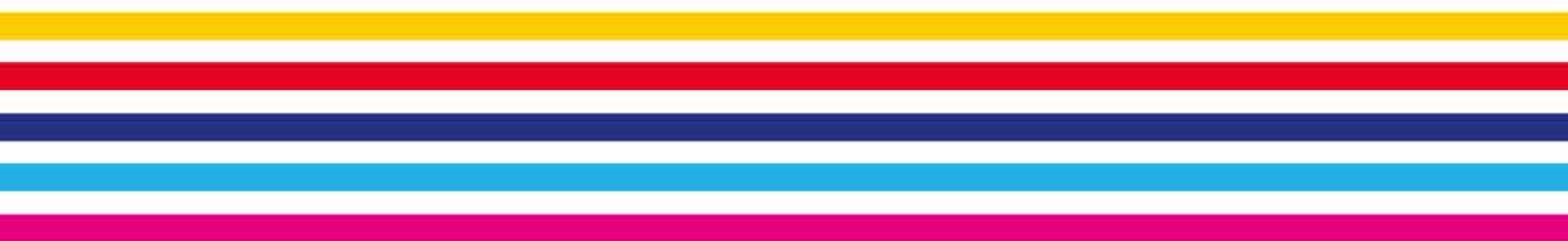
The 151 Combinations QualityDecoral® Gold



QualityDecoral® Gold

**ENGINEERED TO LAST.
DESIGNED TO STAND OUT.**

Premium finishes that combine sophisticated aesthetics and certified performance.



QUALITYDECORAL® GOLD

Maximum resistance. Maximum design freedom.



MORE FINISHES, MORE POSSIBILITIES

The QualityDecoral® Gold range continues to expand, offering increasingly versatile and high-performance solutions. A complete collection designed for those who seek quality, design, and long-lasting durability without compromise.

Each finish is developed to enhance the final product, delivering a premium aesthetic result, even in the most demanding applications.

DESIGN THAT MAKES THE DIFFERENCE

From natural wood effects to modern textured surfaces, the range includes:

- deep and realistic wood finishes
- smooth, glossy and matte surfaces
- advanced metallic effects
- contemporary and distinctive textures

A wide selection designed to give every project a unique identity and stand out in the market.

SUPERIOR PERFORMANCE OVER TIME

QualityDecoral® Gold is engineered to last. Thanks to next-generation super-durable coatings and sublimation films, our surfaces ensure:

- high UV resistance
- protection against weathering and humidity
- long-term color stability

The result? Less maintenance, greater reliability, and higher long-term value.

REAL TESTS, PROVEN RESULTS

Finishes are tested under extreme conditions, such as the hot, humid, high-UV climate of Florida. Extended exposure cycles of up to 36 months allow verification of:

- minimal color variation
- excellent gloss retention
- superior resistance compared to standard systems

Performance is certified according to international standards.

A solution designed for those who want to stand out today and ensure lasting quality over time.



QUALITYDECORAL® GOLD certified finishings

POWDER COATING	HEAT TRANSFER FILM	ID Test Report
DS-0401S	82505/06 L4	TR-QDG-01-2016
DS-0402S	81501/02 L4	TR-QDG-02-2016
DS-0402S	81406/01 L4	TR-QDG-19-2016
DS-0402S	81406/11 L4	TR-QDG-20-2016
DS-0402S	81416/01 L4	TR-QDG-21-2016
DS-0402S	81601/06 L4	TR-QDG-22-2016
DS-0402S	82103/01 L4	TR-QDG-23-2016
DS-0402S	82501/05 L4	TR-QDG-24-2016
DS-0402S	82502/01 L4	TR-QDG-25-2016
DS-0402S	82506/02 L4	TR-QDG-26-2016
DS-0402S	81502/02 L4	TR-QDG-51-2016
DS-0402S	82118/01 L4	TR-QDG-52-2016
DS-0402S	82503/12 L4	TR-QDG-53-2016
DS-0402S	82602/04 L4	TR-QDG-54-2016
DS-0403S	81401/01 L4	TR-QDG-27-2016
DS-0403S	81401/11 L4	TR-QDG-28-2016
DS-0403S	81802/02 L4	TR-QDG-29-2016
DS-0403S	81802/21 L4	TR-QDG-30-2016
DS-0403S	82301/02 L4	TR-QDG-31-2016
DS-0403S	82505/01 L4	TR-QDG-32-2016
DS-0403S	82503/04 L4	TR-QDG-55-2016
DS-0403S	82507/01 L4	TR-QDG-56-2016
DS-0403S	82601/01 L4	TR-QDG-57-2016
DS-0406S	81401/01 L4	TR-QDG-58-2016
DS-0406S	81001/09 L4	TR-QDG-59-2016
DS-0421S	81403/01 L4	TR-QDG-03-2016
DS-0421S	81403/02 L4	TR-QDG-04-2012
DS-0421S	81304/01 L4	TR-QDG-60-2016
DS-0421S	81412/03 L4	TR-QDG-61-2016
DS-0421S	81441/01 L4	TR-QDG-62-2016
DS-0421S	82308/21 L4	TR-QDG-63-2016
DS-0421S	82505/02 L4	TR-QDG-64-2016
DS-0421S	82531/02 L4	TR-QDG-65-2016
DS-0425S	82503/07 L4	TR-QDG-66-2016
DS-0426S	82507/07 L4	TR-QDG-149-2024
DS-0426S	82512/02 L4	TR-QDG-150-2024
DS-0426S	82602/08 L4	TR-QDG-151-2024
DS-0430S	82102/01 L4	TR-QDG-05-2016
DS-0430S	82103/01 L4	TR-QDG-06-2016
DS-0430S	82505/06 L4	TR-QDG-07-2016
DS-0439S	81412/04 L4	TR-QDG-67-2016
DS-0439S	82118/02 L4	TR-QDG-68-2016
DS-0439S	82301/02 L4	TR-QDG-69-2016
DS-0442S	81412/03 L4	TR-QDG-70-2016
DS-0442S	82531/01 L4	TR-QDG-71-2016
DS-0442S	82602/02 L4	TR-QDG-72-2016
DS-0457S	82118/02 L4	TR-QDG-73-2016
DS-0706S	81001/09 L4	TR-QDG-08-2016

NEW
NEW
NEW

QUALITYDECORAL® GOLD certified finishings

POWDER COATING	HEAT TRANSFER FILM	ID Test Report	
DS-0706S	81403/01 L4	TR-QDG-94-2024	NEW
DS-0706S	81412/05 L4	TR-QDG-95-2024	NEW
DS-0706S	81413/03 L4	TR-QDG-96-2024	NEW
DS-0706S	81701/01 L4	TR-QDG-97-2024	NEW
DS-0706S	81704/01 L4	TR-QDG-98-2024	NEW
DS-0706S	82001/03 L4	TR-QDG-99-2024	NEW
DS-0706S	82203/03 L4	TR-QDG-100-2024	NEW
DS-0706S	82502/13 L4	TR-QDG-101-2024	NEW
DS-0706S	82504/01 L4	TR-QDG-102-2024	NEW
DS-0706S	82504/02 L4	TR-QDG-103-2024	NEW
DS-0706S	82504/03 L4	TR-QDG-104-2024	NEW
DS-0706S	82505/01 L4	TR-QDG-105-2024	NEW
DS-0706S	82508/05 L4	TR-QDG-106-2024	NEW
DS-0706S	82515/01 L4	TR-QDG-107-2024	NEW
DS-0706S	86010/56 L4	TR-QDG-108-2024	NEW
DS-0708S	85001/02 L8	TR-QDG-74-2016	
DS-0708S	82501/15 L8	TR-QDG-75-2016	
DS-0708S	82505/10 L8	TR-QDG-76-2016	
DS-0716S	82103/01 L4	TR-QDG-09-2016	
DS-0716S	82102/01 L4	TR-QDG-33-2016	
DS-0716S	82501/05 L4	TR-QDG-34-2016	
DS-0716S	82502/01 L4	TR-QDG-35-2016	
DS-0716S	82506/02 L4	TR-QDG-36-2016	
DS-0716S	82507/01 L4	TR-QDG-37-2016	
DS-0716S	81502/02 L4	TR-QDG-77-2016	
DS-0721S	81403/01 L4	TR-QDG-10-2016	
DS-0721S	81403/02 L4	TR-QDG-11-2016	
DS-0721S	82117/02 L4	TR-QDG-78-2016	
DS-0721S	81304/01 L4	TR-QDG-79-2016	
DS-0721S	81412/03 L4	TR-QDG-80-2016	
DS-0721S	81441/01 L4	TR-QDG-81-2016	
DS-0721S	82308/21 L4	TR-QDG-82-2016	
DS-0721S	82505/02 L4	TR-QDG-83-2016	
DS-0721S	82531/02 L4	TR-QDG-84-2016	
DS-0721S	81001/03 L4	TR-QDG-109-2024	NEW
DS-0721S	81402/02 L4	TR-QDG-110-2024	NEW
DS-0721S	81414/10 L4	TR-QDG-111-2024	NEW
DS-0721S	81415/02 L4	TR-QDG-112-2024	NEW
DS-0721S	81416/01 L4	TR-QDG-113-2024	NEW
DS-0721S	81421/08 L4	TR-QDG-114-2024	NEW
DS-0721S	81430/10 L4	TR-QDG-115-2024	NEW
DS-0721S	81430/11 L4	TR-QDG-116-2024	NEW
DS-0721S	81436/02 L4	TR-QDG-117-2024	NEW
DS-0721S	81704/01 L4	TR-QDG-118-2024	NEW
DS-0721S	81816/01 L4	TR-QDG-119-2024	NEW
DS-0721S	82103/01 L4	TR-QDG-120-2024	NEW
DS-0721S	82117/12 L4	TR-QDG-121-2024	NEW
DS-0721S	82502/02 L4	TR-QDG-122-2024	NEW
DS-0725S	82503/07 L4	TR-QDG-85-2016	
DS-0725S	81406/04 L4	TR-QDG-123-2024	NEW

QUALITYDECORAL® GOLD certified finishings

POWDER COATING	HEAT TRANSFER FILM	ID Test Report	
DS-0731S	82513/11 L8	TR-QDG-124-2024	NEW
DS-0733S	81301/03 L4	TR-QDG-12-2016	
DS-0733S	81802/02 L4	TR-QDG-38-2016	
DS-0733S	81802/21 L4	TR-QDG-39-2016	
DS-0733S	82301/02 L4	TR-QDG-40-2016	
DS-0733S	82505/01 L4	TR-QDG-41-2016	
DS-0734S	82501/15 L8	TR-QDG-13-2016	
DS-0734S	81304/02 L8	TR-QDG-125-2024	NEW
DS-0734S	82505/10 L8	TR-QDG-127-2024	NEW
DS-0739S	82301/02 L4	TR-QDG-15-2016	NEW
DS-0739S	82503/09 L4	TR-QDG-86-2016	NEW
DS-0739S	81412/04 L4	TR-QDG-87-2016	NEW
DS-0739S	81001/01 L4	TR-QDG-128-2024	NEW
DS-0739S	81403/01 L4	TR-QDG-129-2024	NEW
DS-0739S	81441/01 L4	TR-QDG-130-2024	NEW
DS-0742S	81412/03 L4	TR-QDG-88-2016	
DS-0742S	82531/01 L4	TR-QDG-89-2016	
DS-0742S	82602/02 L4	TR-QDG-90-2016	
DS-0742S	81407/01 L4	TR-QDG-131-2024	NEW
DS-0742S	81412/05 L4	TR-QDG-132-2024	NEW
DS-0742S	81416/01 L4	TR-QDG-133-2024	NEW
DS-0742S	82309/03 L4	TR-QDG-134-2024	NEW
DS-0745S	82513/04 L8	TR-QDG-14-2016	
DS-0753S	81412/03 L4	TR-QDG-135-2024	NEW
DS-0753S	81832/01 L4	TR-QDG-136-2024	NEW
DS-0753S	82304/02 L4	TR-QDG-137-2024	NEW
DS-0753S	82505/02 L4	TR-QDG-138-2024	NEW
DS-0753S	82531/02 L4	TR-QDG-139-2024	NEW
DS-0753S	86048/02 L4	TR-QDG-140-2024	NEW
DS-0755S	82105/01 L4	TR-QDG-141-2024	NEW
DS-0755S	82105/09 L4	TR-QDG-142-2024	NEW
DS-0772S	82308/17 L4	TR-QDG-91-2016	
DS-0772S	82531/02 L4	TR-QDG-92-2016	
DS-0772S	82602/02 L4	TR-QDG-93-2016	
DS-0772S	81803/01 L4	TR-QDG-143-2024	NEW
DS-0772S	81836/01 L4	TR-QDG-144-2024	NEW
DS-0772S	82203/02 L4	TR-QDG-145-2024	NEW
DS-0772S	82203/03 L4	TR-QDG-146-2024	NEW
DS-0772S	82504/02 L4	TR-QDG-147-2024	NEW
DS-0772S	82507/18 L4	TR-QDG-148-2024	NEW
DS-0775S	82502/12 L4	TR-QDG-16-2016	
DS-0804S	85001/01 L8	TR-QDG-42-2016	
Mirror-058S	85001/01 L8	TR-QDG-43-2016	
Mirror-058S	85001/02 L8	TR-QDG-44-2016	
Mirror-058S	85014/03 L8	TR-QDG-45-2016	
Mirror-073S	81401/01 L4	TR-QDG-18-2016	
Mirror-073S	85007/01 L4	TR-QDG-46-2016	
Mirror-073S	86048/02 L4	TR-QDG-47-2016	
MirrorBT-022S	85007/01 L4	TR-QDG-17-2016	
MirrorL-183S	86047/04 L4	TR-QDG-48-2016	

QUALITYDECORAL® GOLD certified finishings

POWDER COATING	HEAT TRANSFER FILM	ID Test Report
MirrorL-183S	86047/15 L4	TR-QDG-49-2016
MirrorL-183S	86053/01 L4	TR-QDG-50-2016



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24936
POWDER COATING: DS-0401S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **1,23**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 24994
POWDER COATING: DS-0401S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **2,81**
residual gloss: **55%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

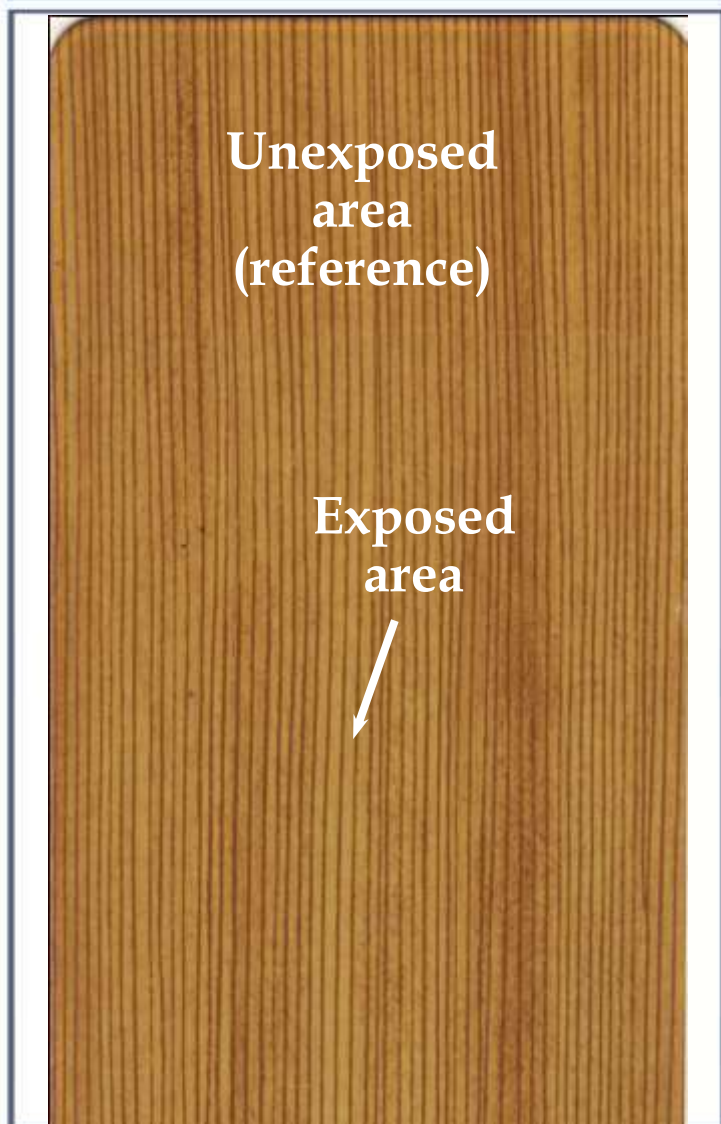
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

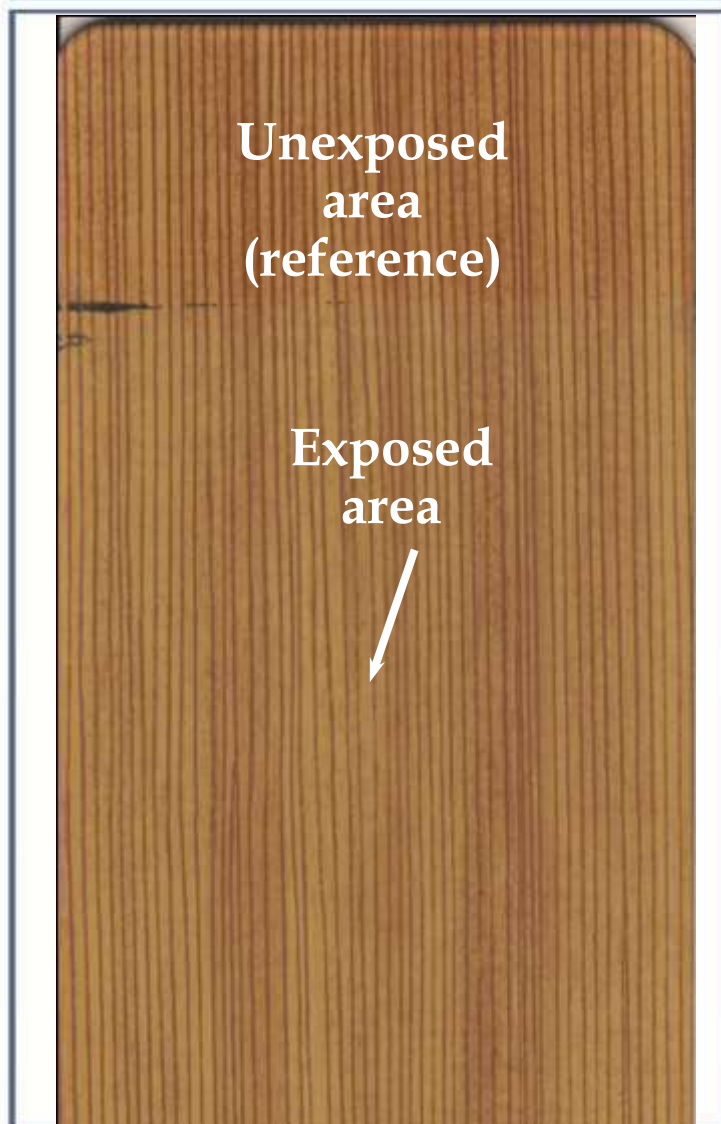
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 24939
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81501/02 L4
Colour variation (ΔE): **1,24**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 24997
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81501/02 L4
Colour variation (ΔE): **2,67**
residual gloss: **92%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24941
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 0,85
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 24999
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 2,9
residual gloss: 100%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



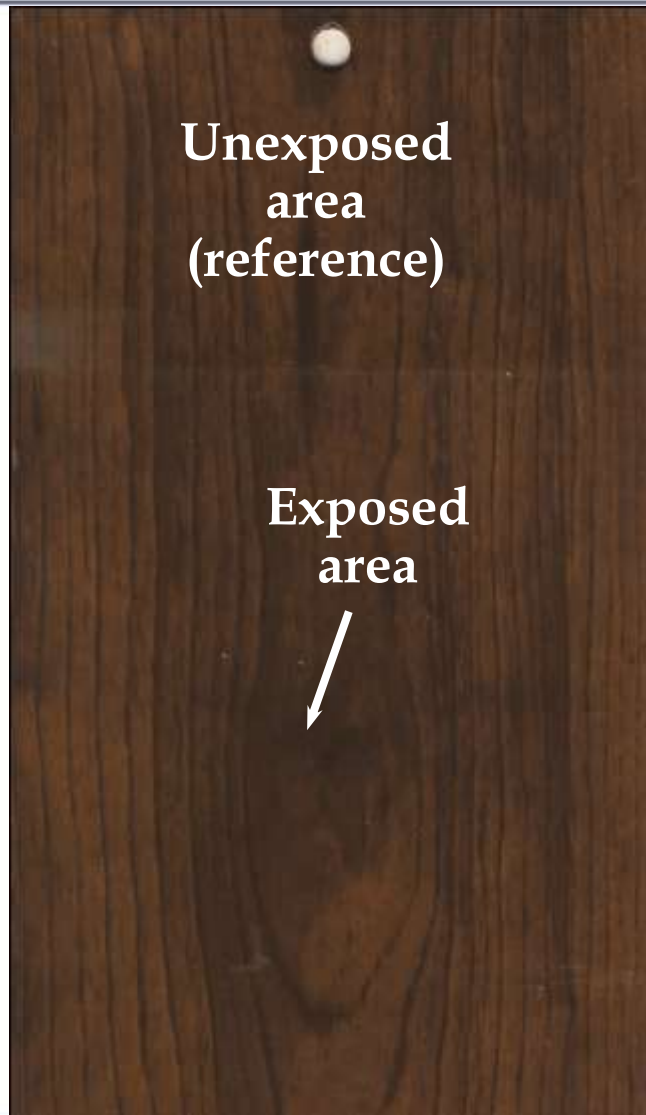
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



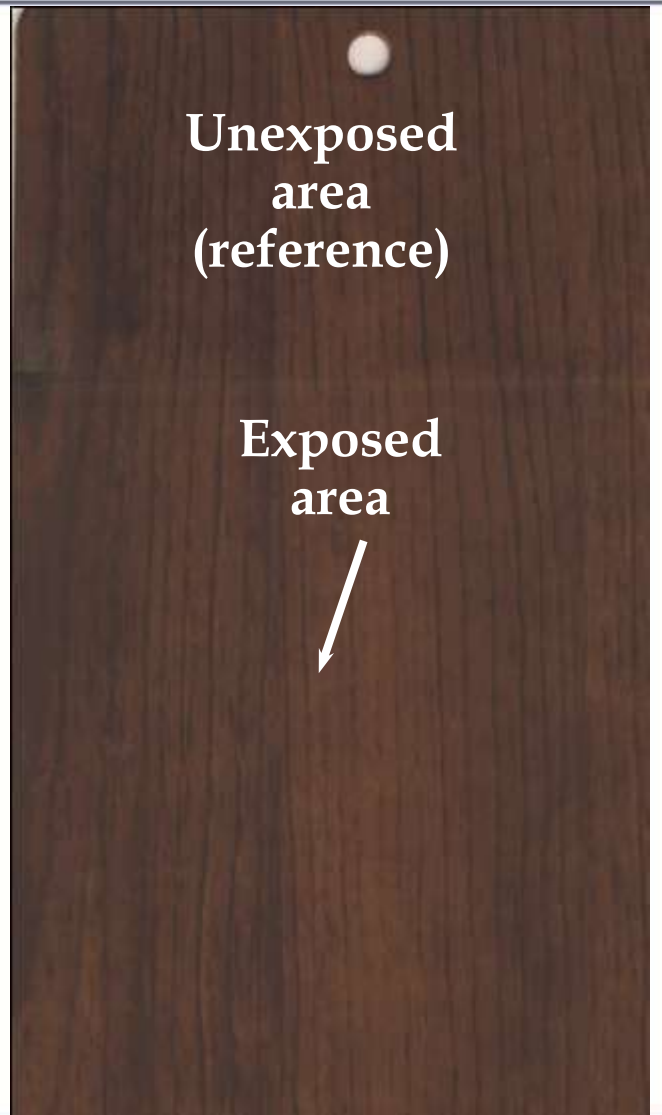
Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24942
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): 0,61
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 25000
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): 2,46
residual gloss: 100%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



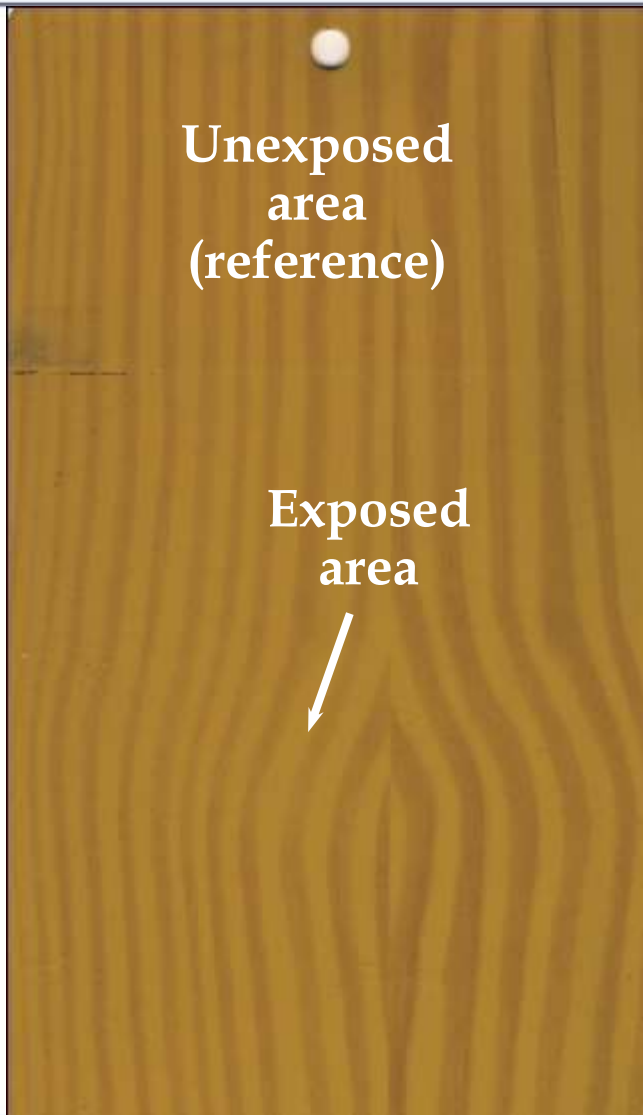
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24943
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **1,43**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25001
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **1,45**
residual gloss: **94%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24944
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 1,2
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 25002
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 2,16
residual gloss: 94%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



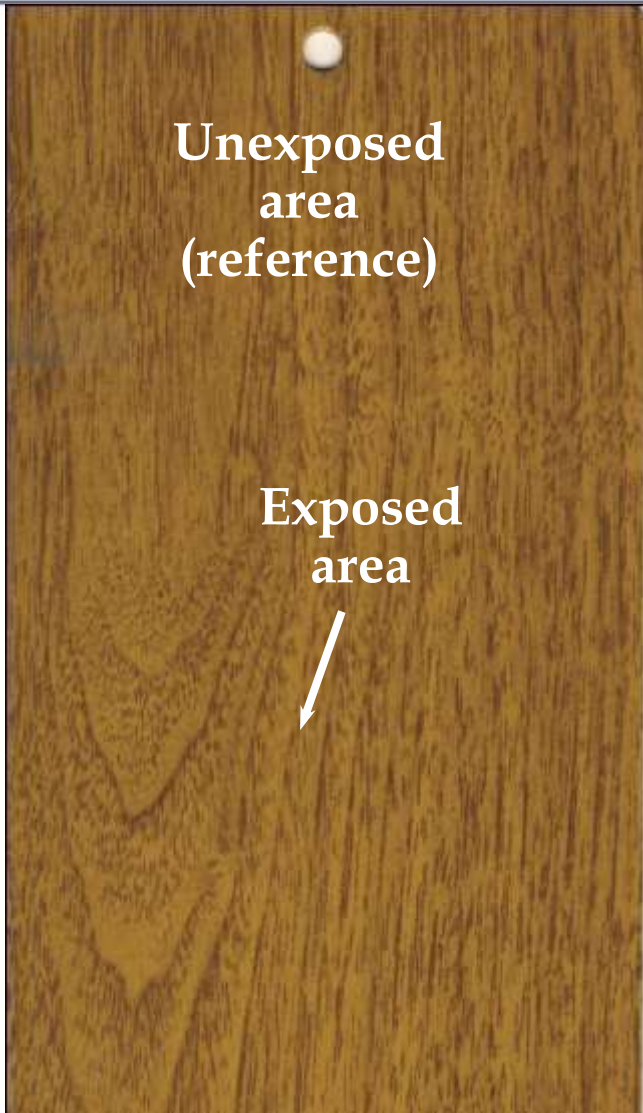
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24945
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **1,23**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25003
POWDER COATING: DS-0430S
HEAT TRANSFER FILM: 82505/06 L4
Colour variation (ΔE): **2,62**
residual gloss: **90%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24946
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): **1,03**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25004
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): **2,94**
residual gloss: **50%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24948
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **1,49**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 25006
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **2,61**
residual gloss: **57%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



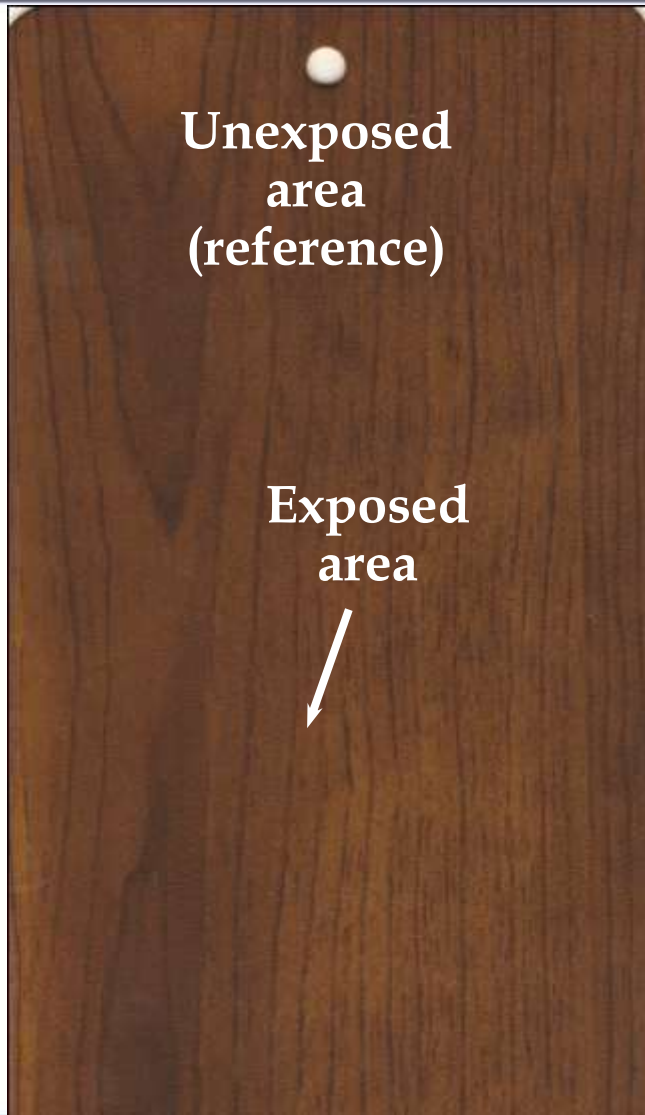
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



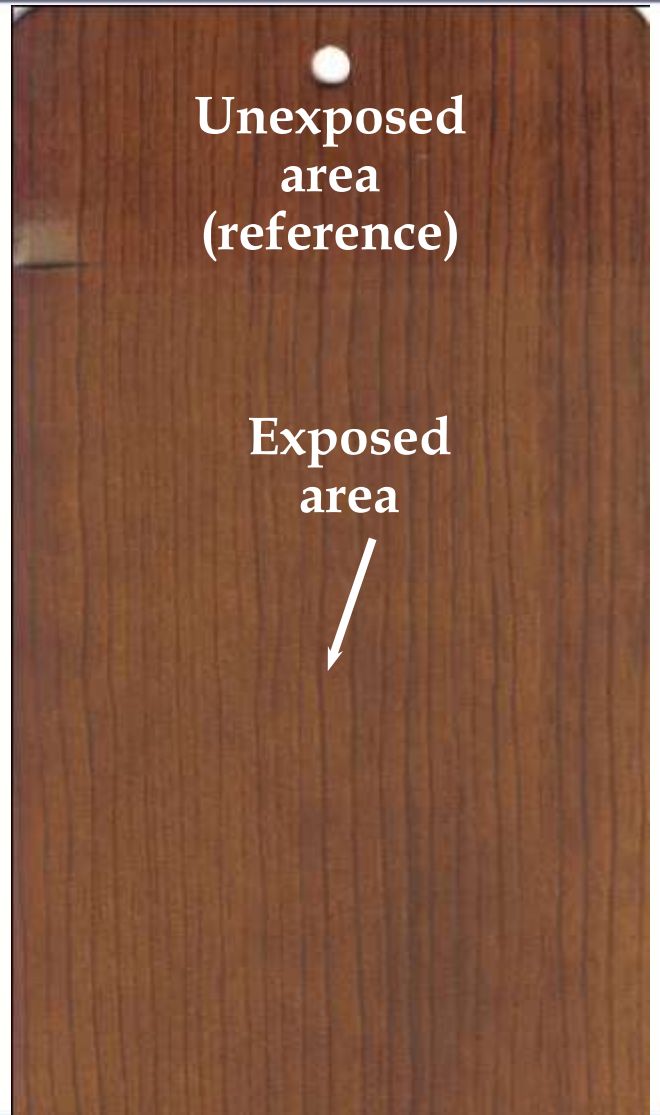
Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24949
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): **0,99**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25007
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): **2,36**
residual gloss: **59%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24950
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): **1,16**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 25008
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81403/02 L4
Colour variation (ΔE): **2,93**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



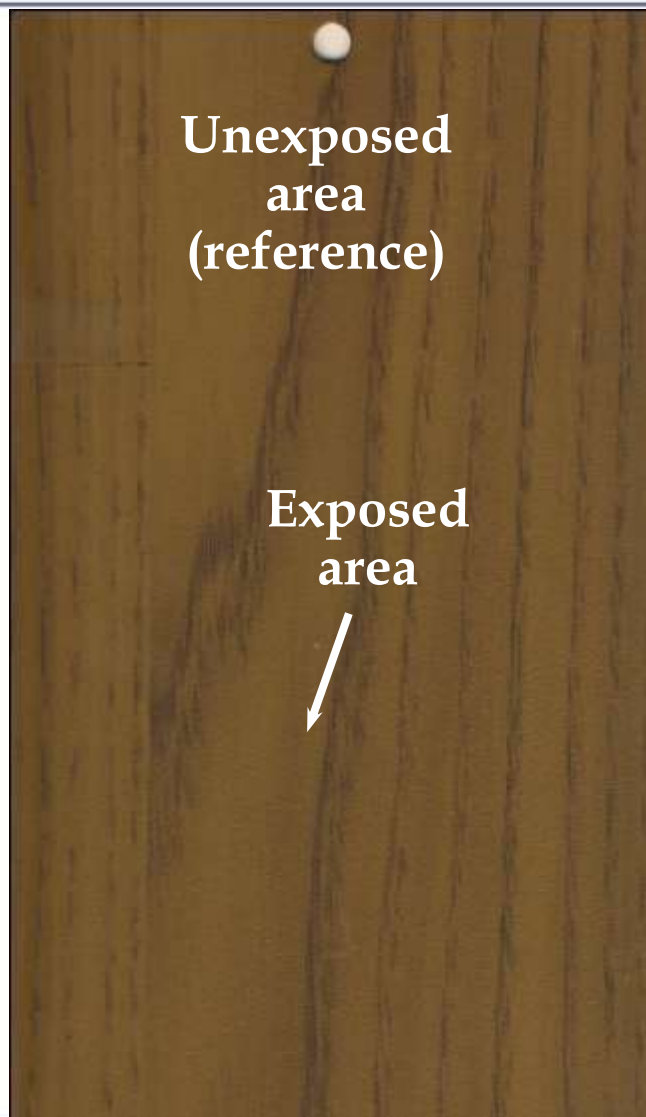
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24951
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81301/03 L4
Colour variation (ΔE): 1,06
residual gloss: 95%

Approved
combination:



LAB. ID NUMBER: 25009
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81301/03 L4
Colour variation (ΔE): 2,5
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

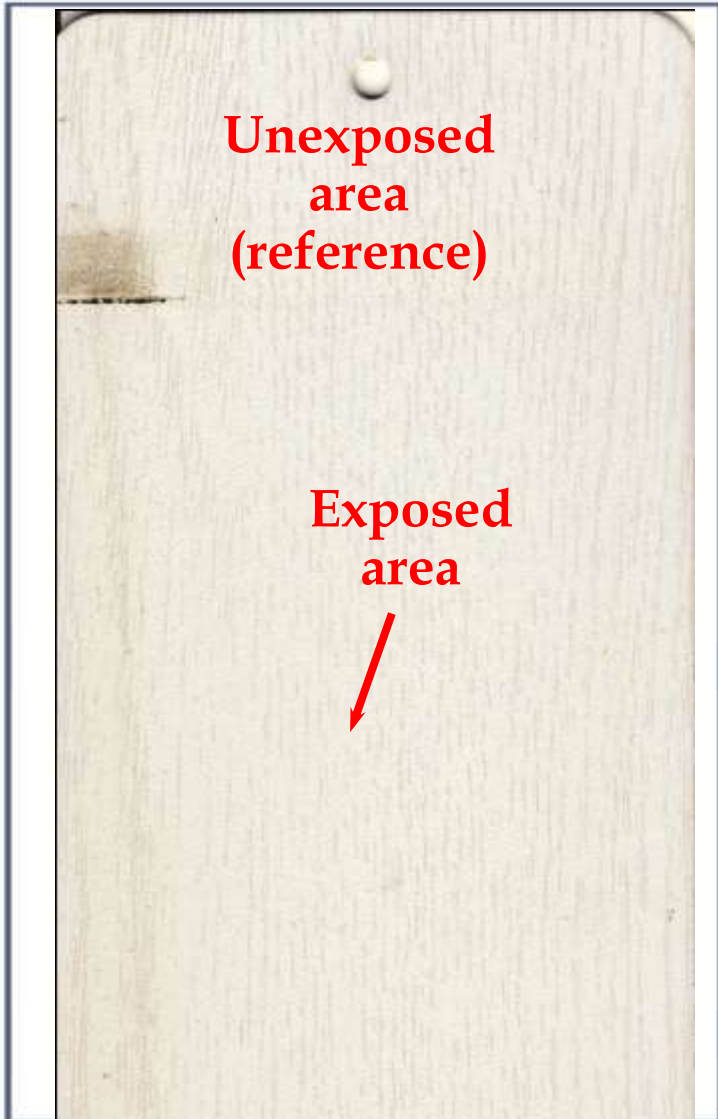
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

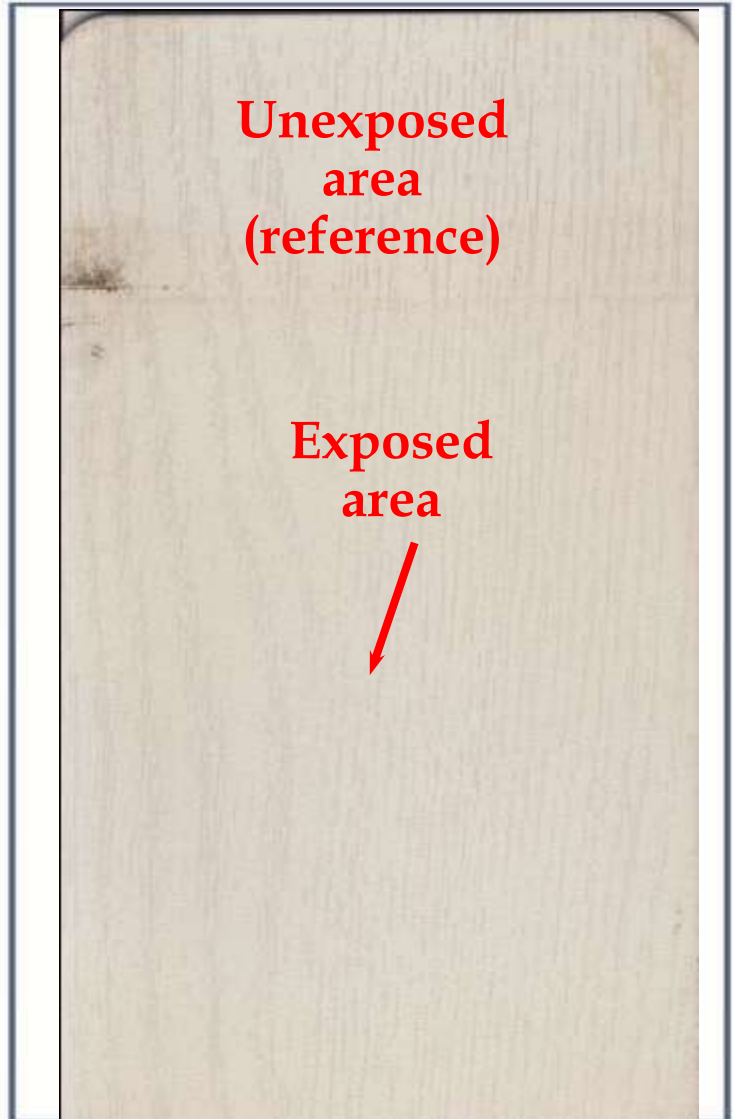
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 24955
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,26
residual gloss: 92%

Approved
combination:


LAB. ID NUMBER: 25013
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,99
residual gloss: 70%

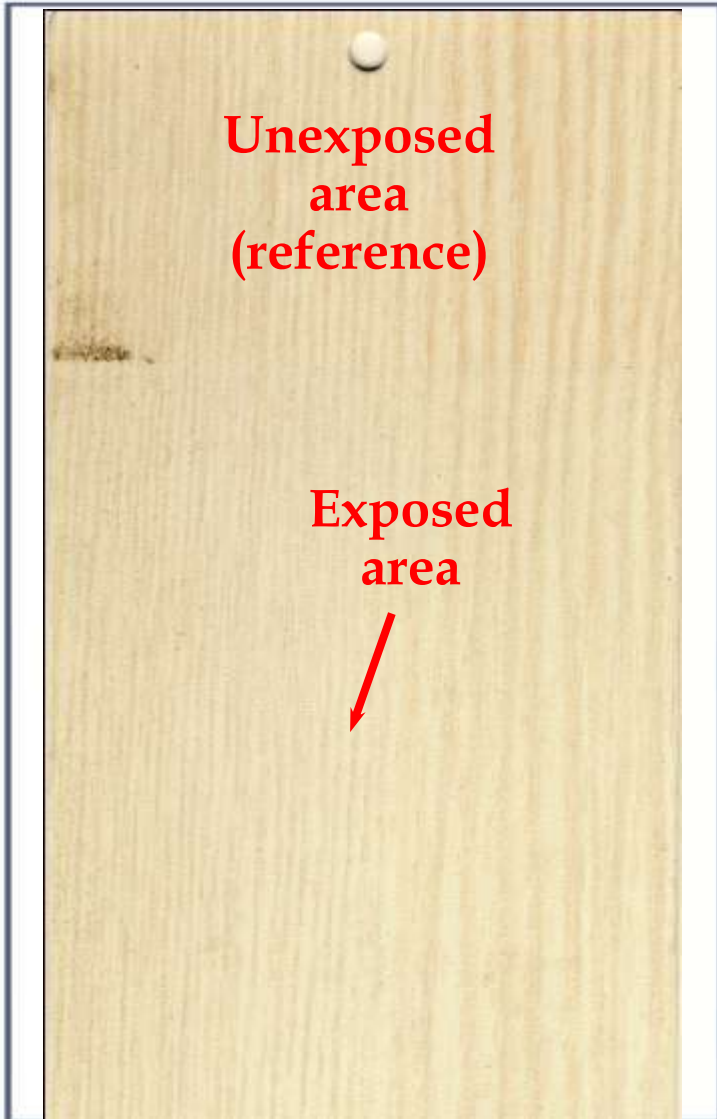
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

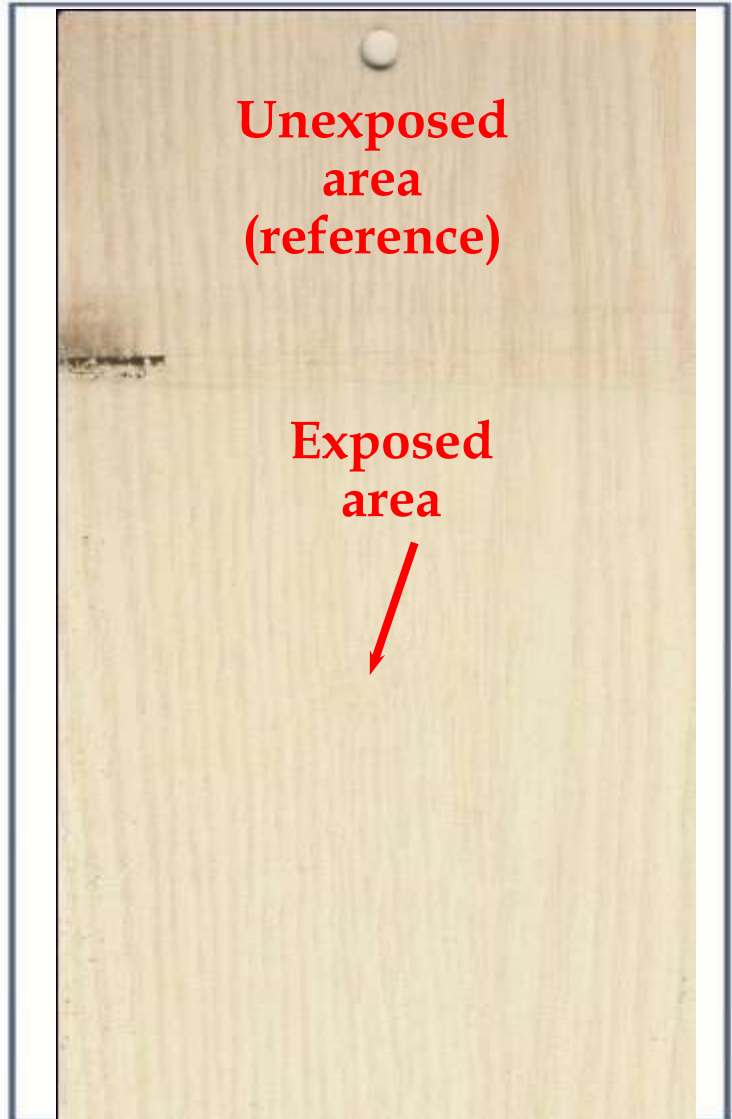
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 24957
POWDER COATING: DS-0745S
HEAT TRANSFER FILM: 82513/04 L8
Colour variation (ΔE): 0,63
residual gloss: 91%

Approved
combination:


LAB. ID NUMBER: 25015
POWDER COATING: DS-0745S
HEAT TRANSFER FILM: 82513/04 L8
Colour variation (ΔE): 1,72
residual gloss: 73%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



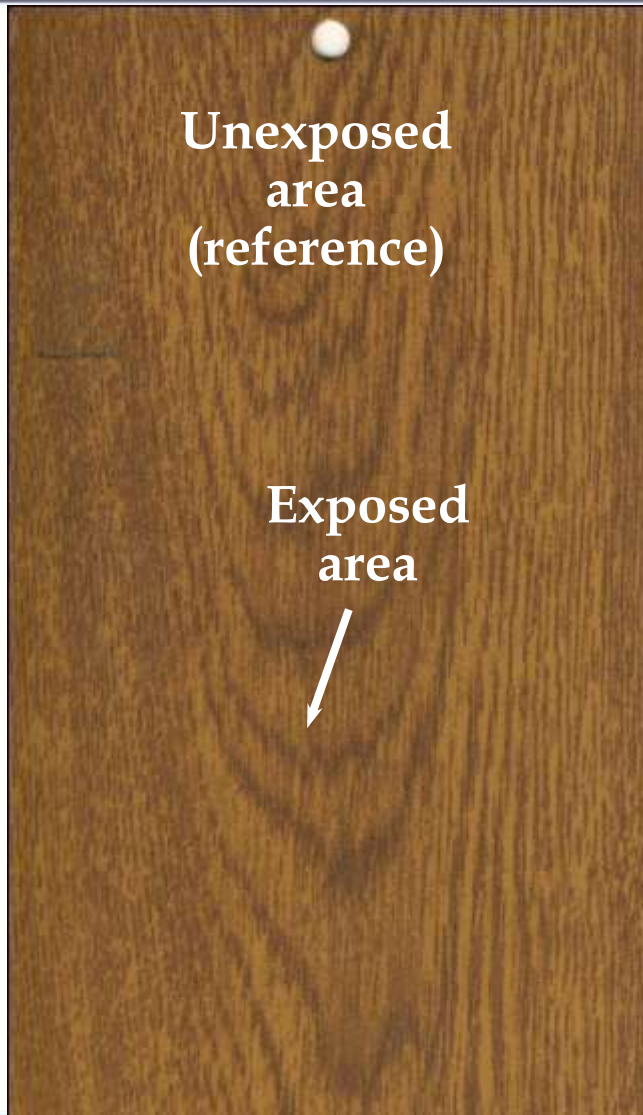
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 24956
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **0,99**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25014
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **2,16**
residual gloss: **67%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24958
POWDER COATING: DS-0775S
HEAT TRANSFER FILM: 82502/12 L4
Colour variation (ΔE): **0,91**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25016
POWDER COATING: DS-0775S
HEAT TRANSFER FILM: 82502/12 L4
Colour variation (ΔE): **1,83**
residual gloss: **56%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24960
POWDER COATING: MirrorBT-022S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **1,74**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 25018
POWDER COATING: MirrorBT-022S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **2,57**
residual gloss: **75%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 24961
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **0,52**
residual gloss: **95%**

Approved
combination:



LAB. ID NUMBER: 25019
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **1,75**
residual gloss: **57%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

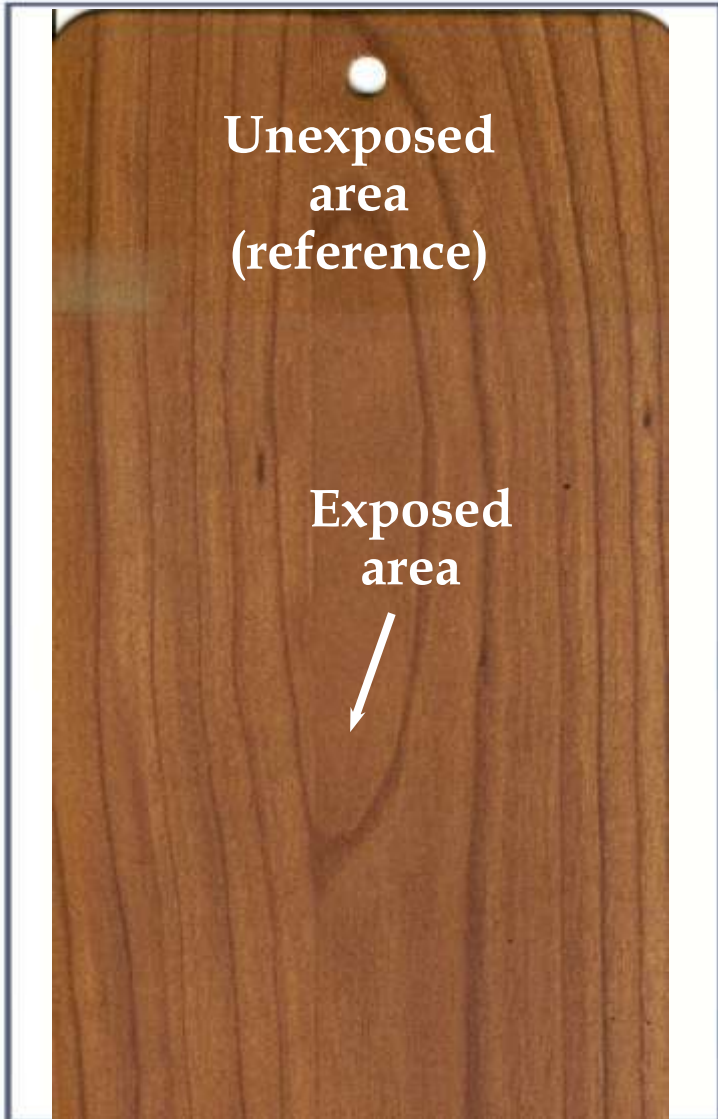
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 Florida
Test

 Total duration:
12 months

 From **22/06/2012** to **21/06/2013**



 Florida
Test

 Total duration:
36 months

 From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25874
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/01 L4
Colour variation (ΔE): **1,47**
residual gloss: **99%**


Approved
combination:




LAB. ID NUMBER: 25979
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/01 L4
Colour variation (ΔE): **2,94**
residual gloss: **100%**

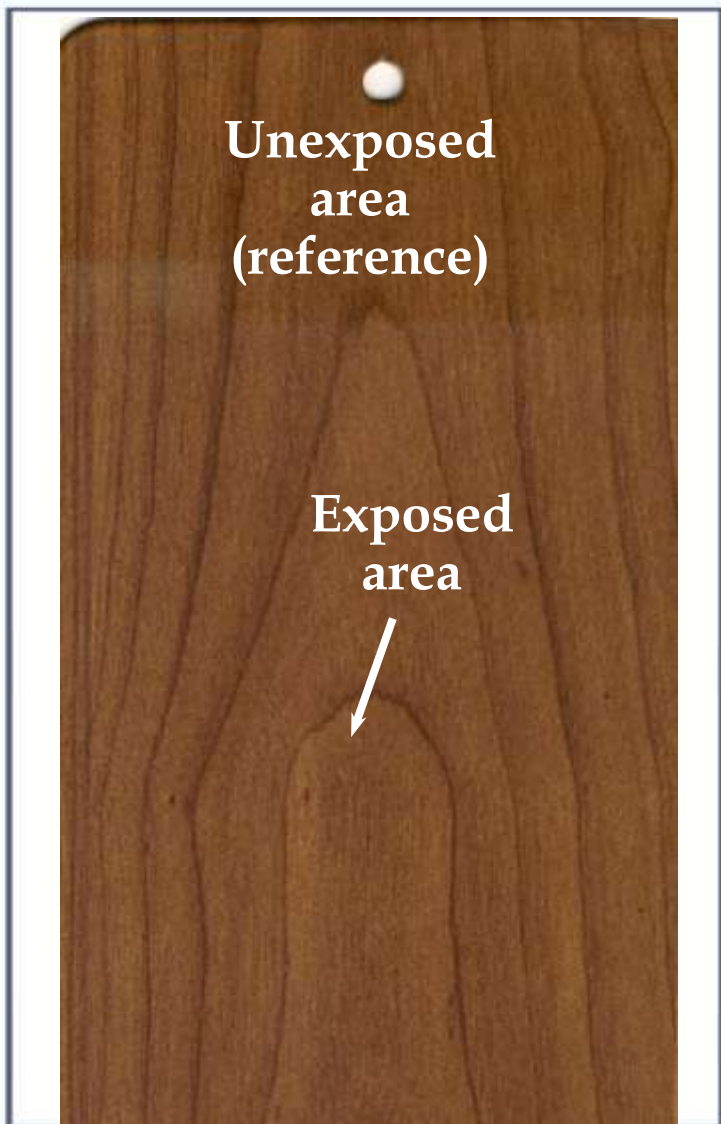
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

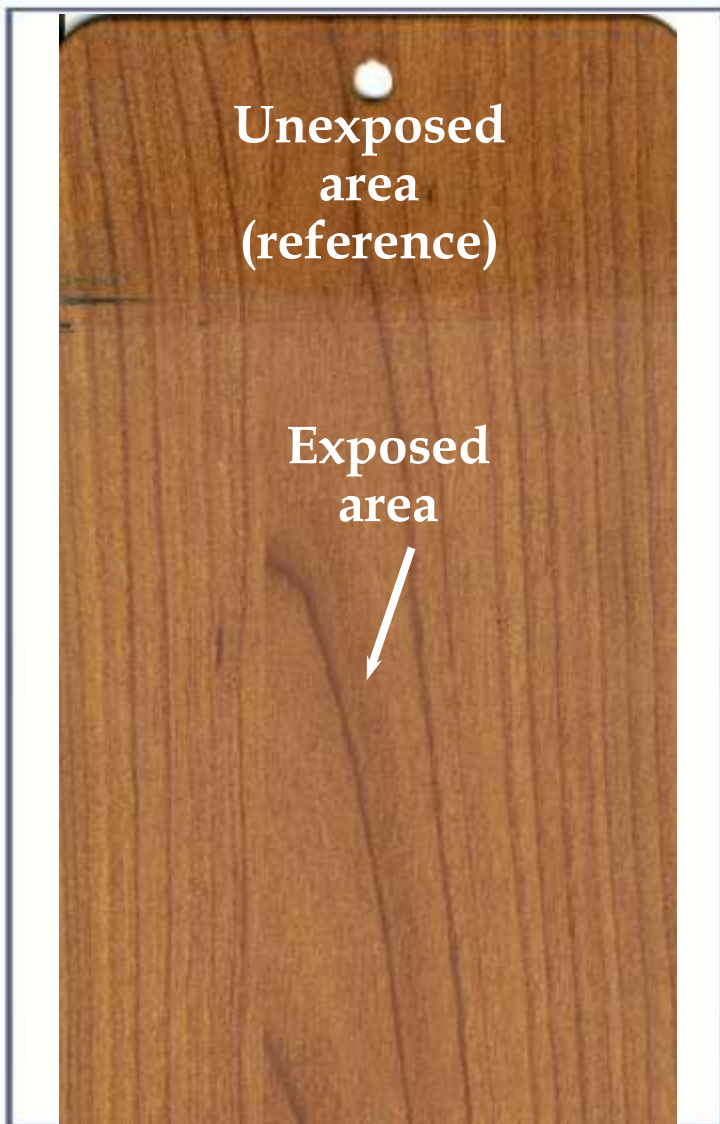
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25875
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/11 L4
Colour variation (ΔE): **1,63**
residual gloss: **98%**

Approved
combination:


LAB. ID NUMBER: 25980
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81406/11 L4
Colour variation (ΔE): **2,8**
residual gloss: **100%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



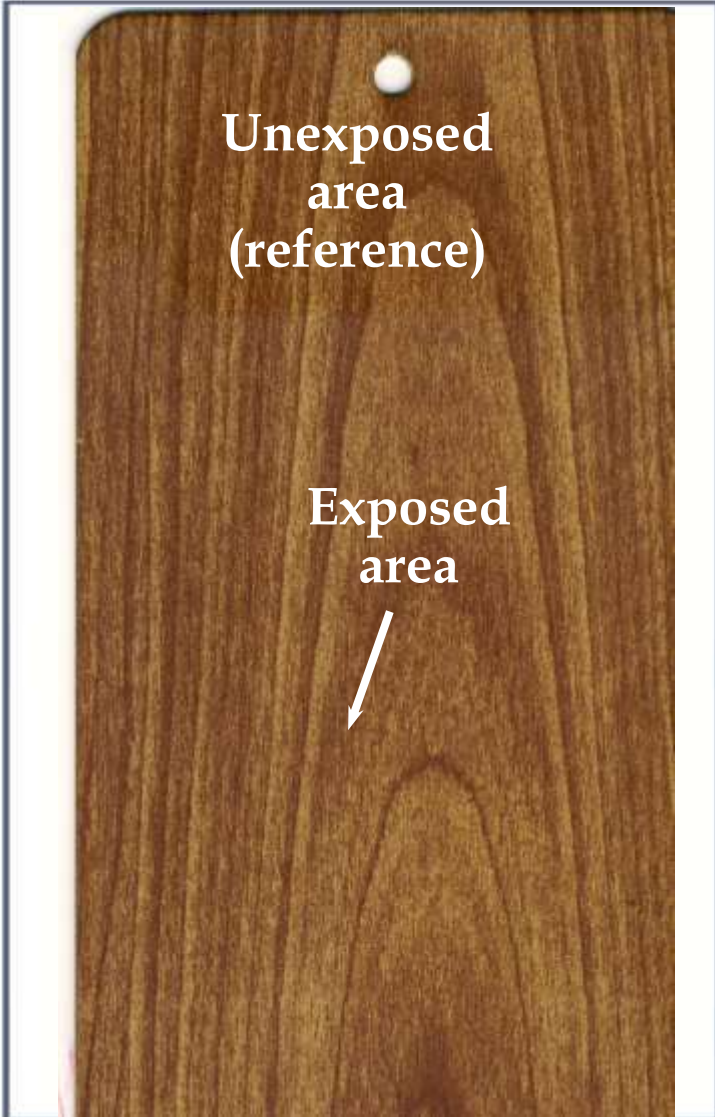
Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25876
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): **1,18**
residual gloss: **93%**

Approved
combination:



LAB. ID NUMBER: 25981
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): **2,99**
residual gloss: **99%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

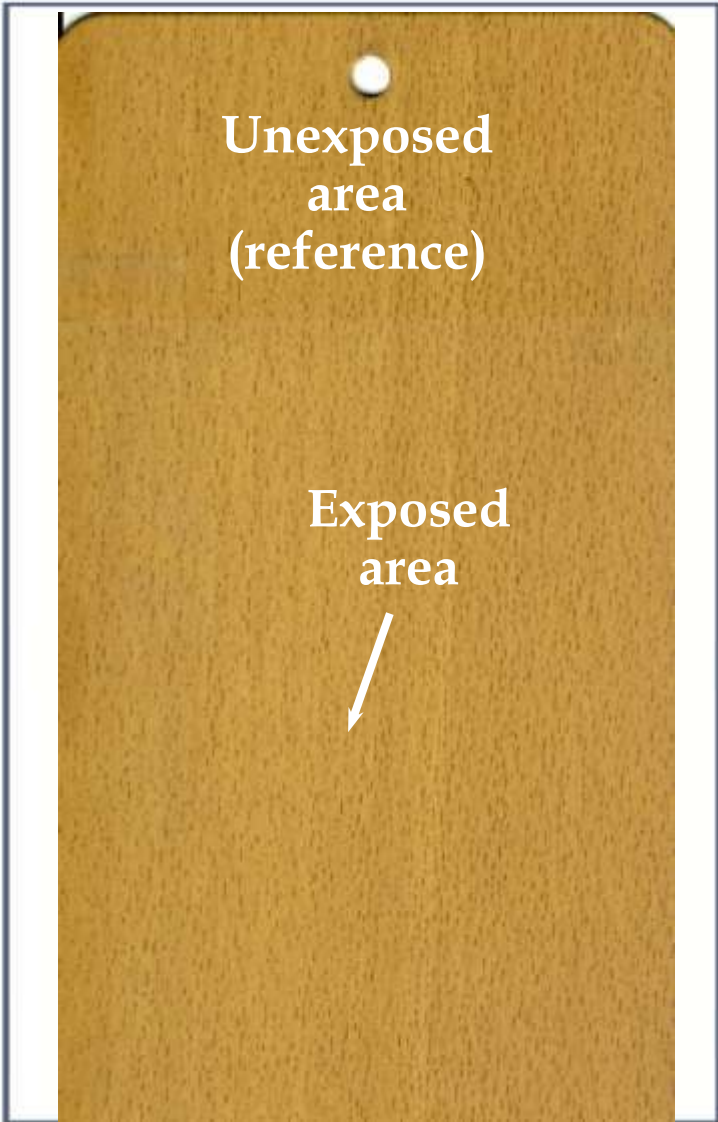
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25877
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81601/06 L4
Colour variation (ΔE): **0,92**
residual gloss: **99%**

Approved
combination:


LAB. ID NUMBER: 25982
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81601/06 L4
Colour variation (ΔE): **2,89**
residual gloss: **99%**

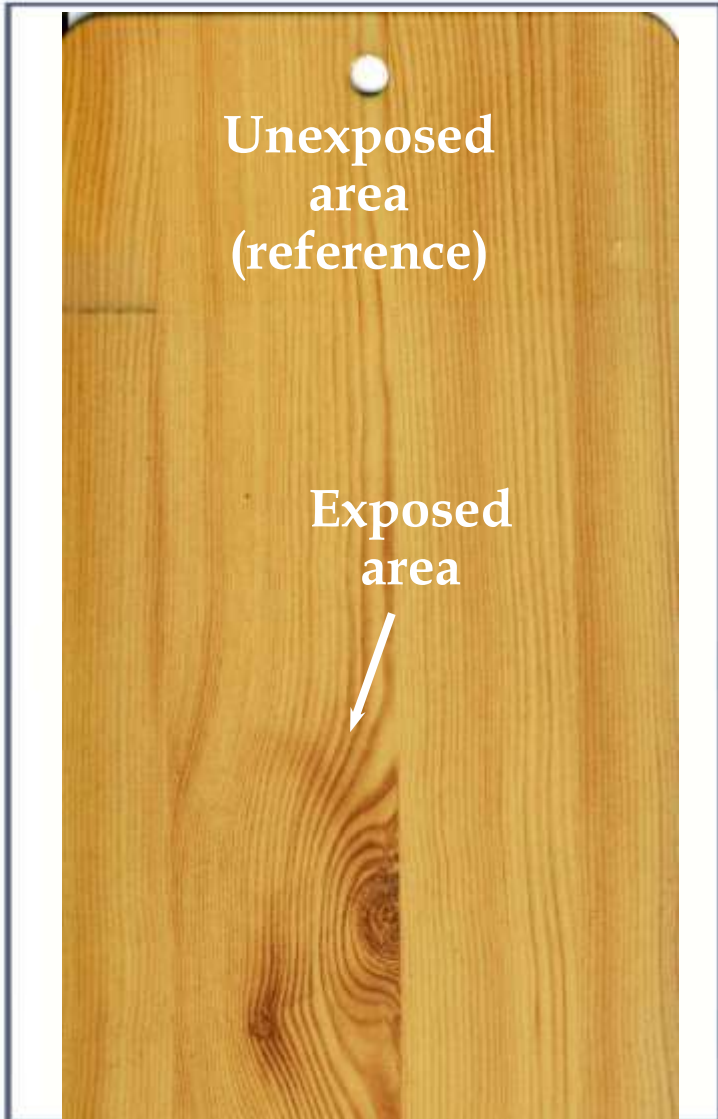
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

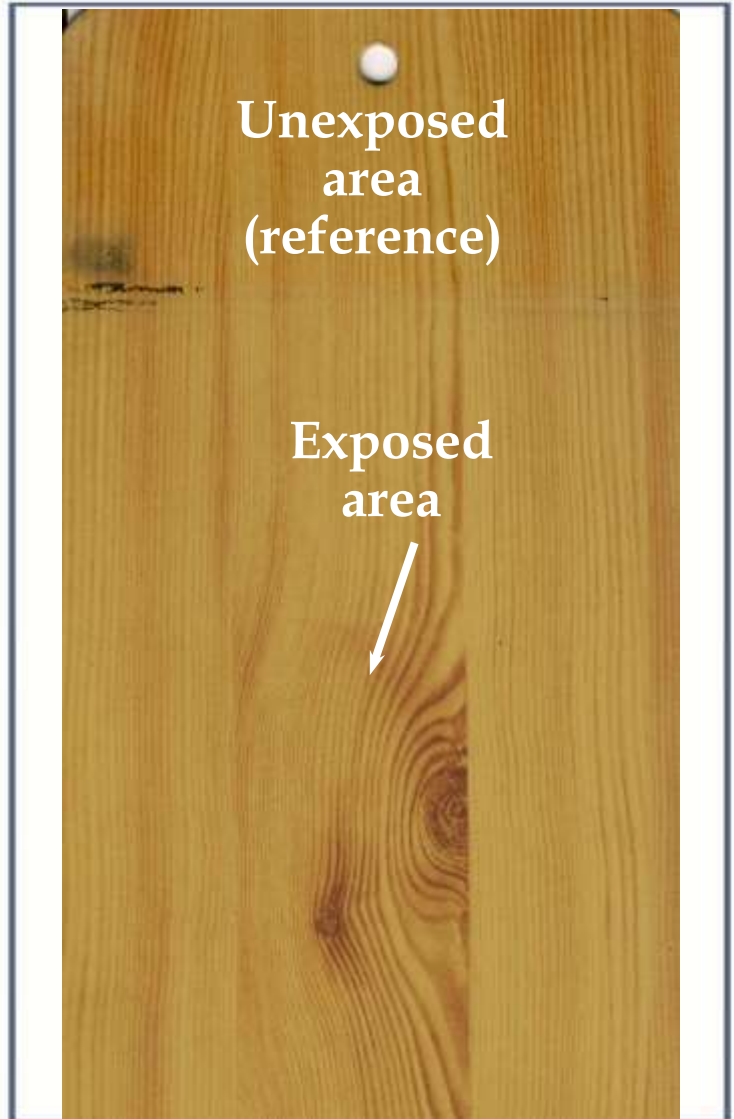
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25878
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **1,12**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 25983
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): **2,87**
residual gloss: **100%**

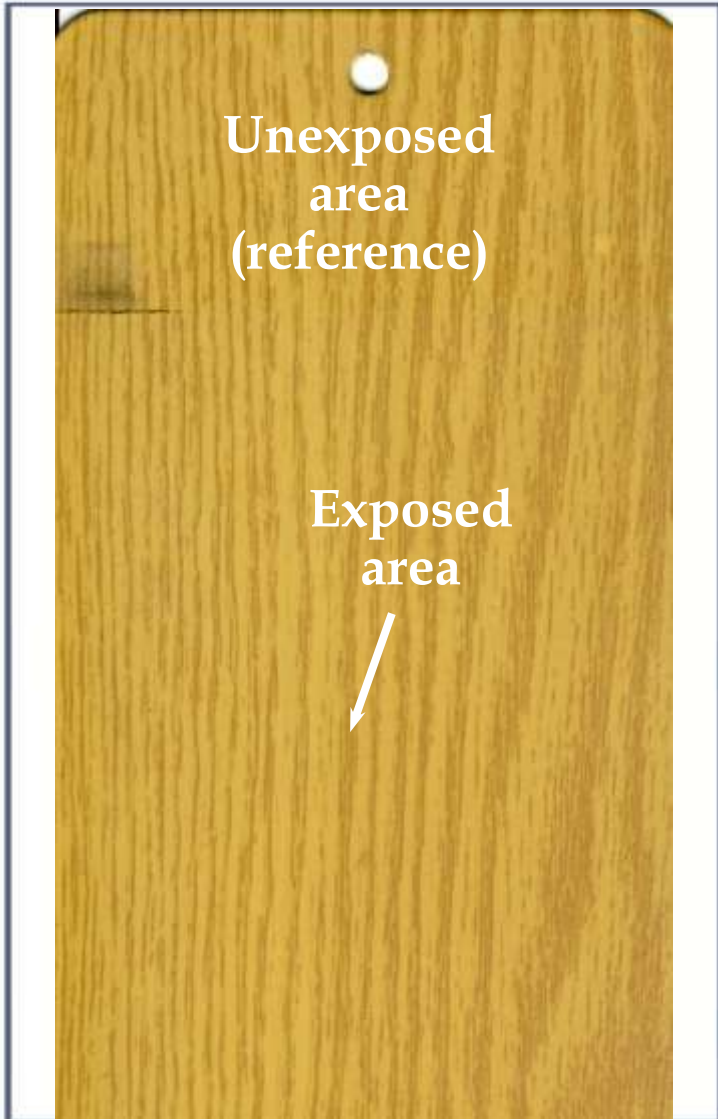
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

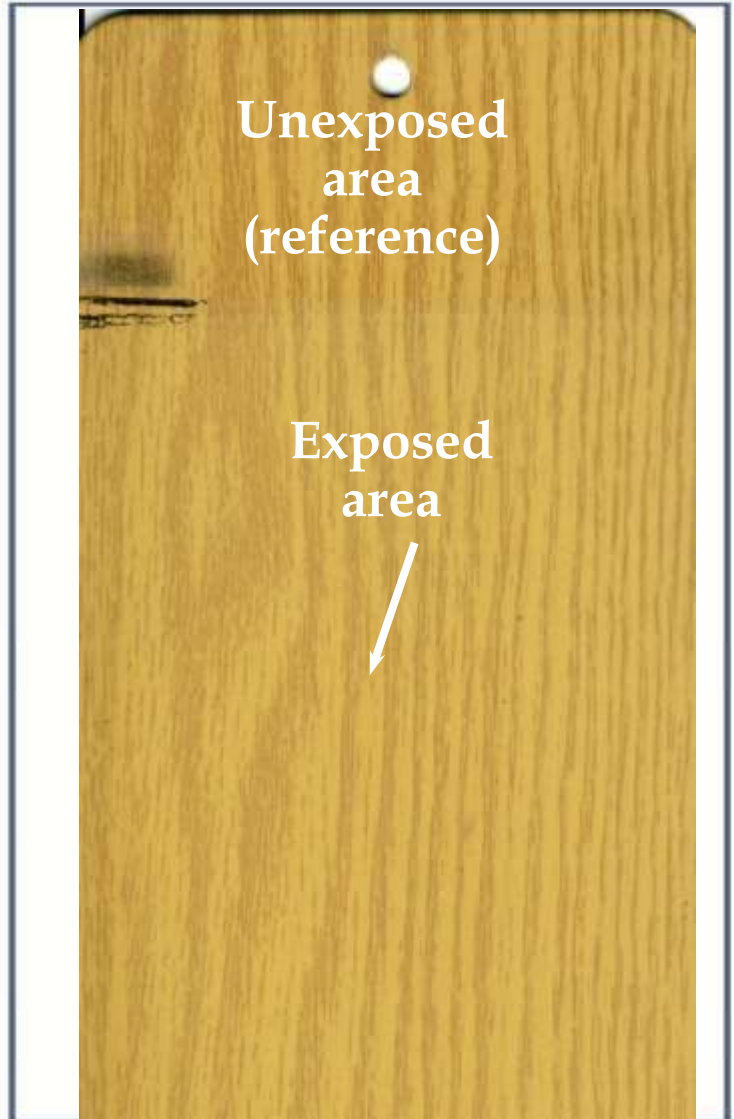
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25879
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **0,88**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 25984
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **1,97**
residual gloss: **86%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



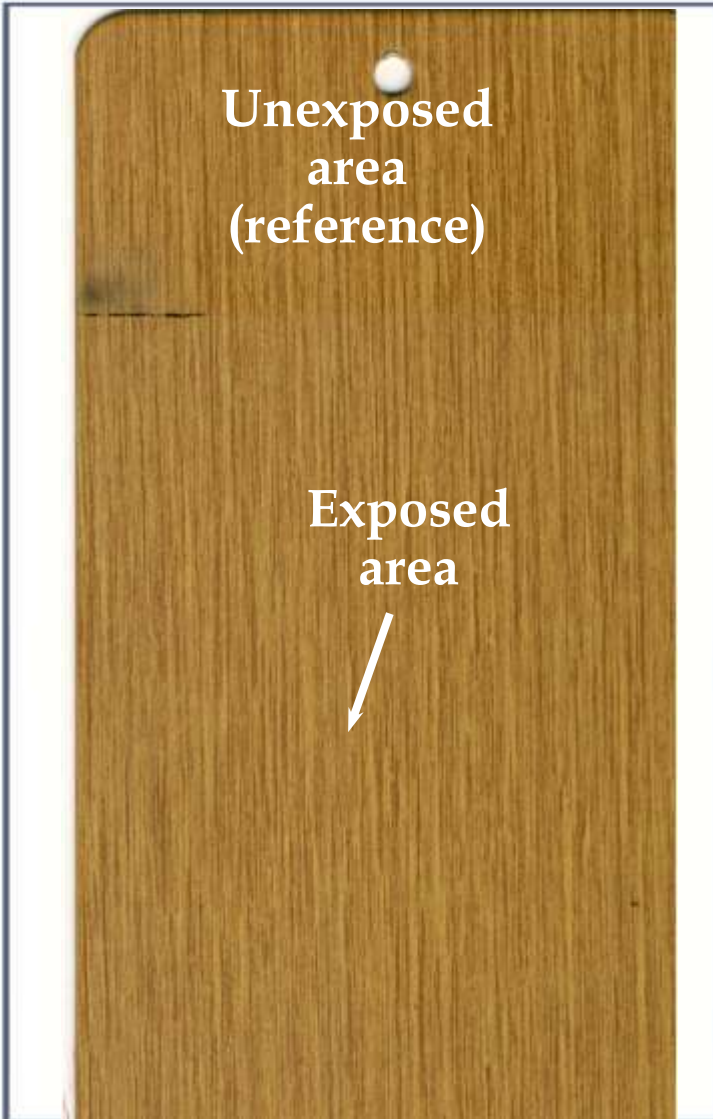
Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



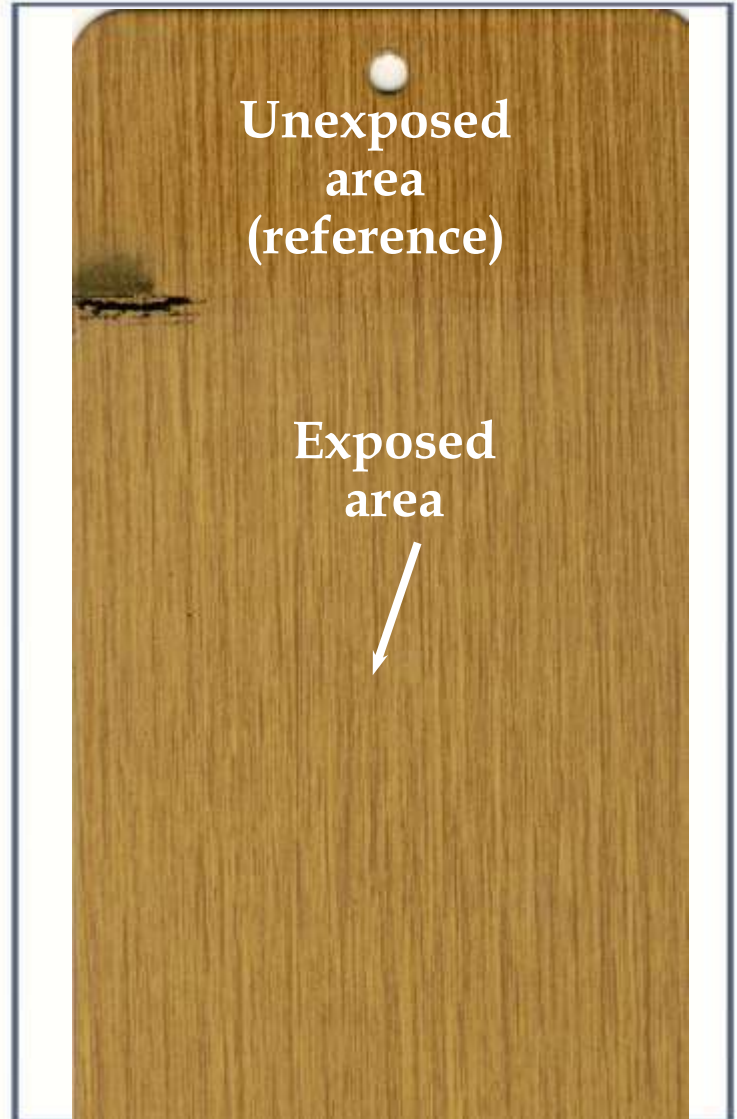
Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25880
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): 0,76
residual gloss: 90%

Approved
combination:



LAB. ID NUMBER: 25985
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): 2,81
residual gloss: 85%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25881
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): 0,79
residual gloss: 91%

Approved
combination:



LAB. ID NUMBER: 25986
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): 2,56
residual gloss: 100%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



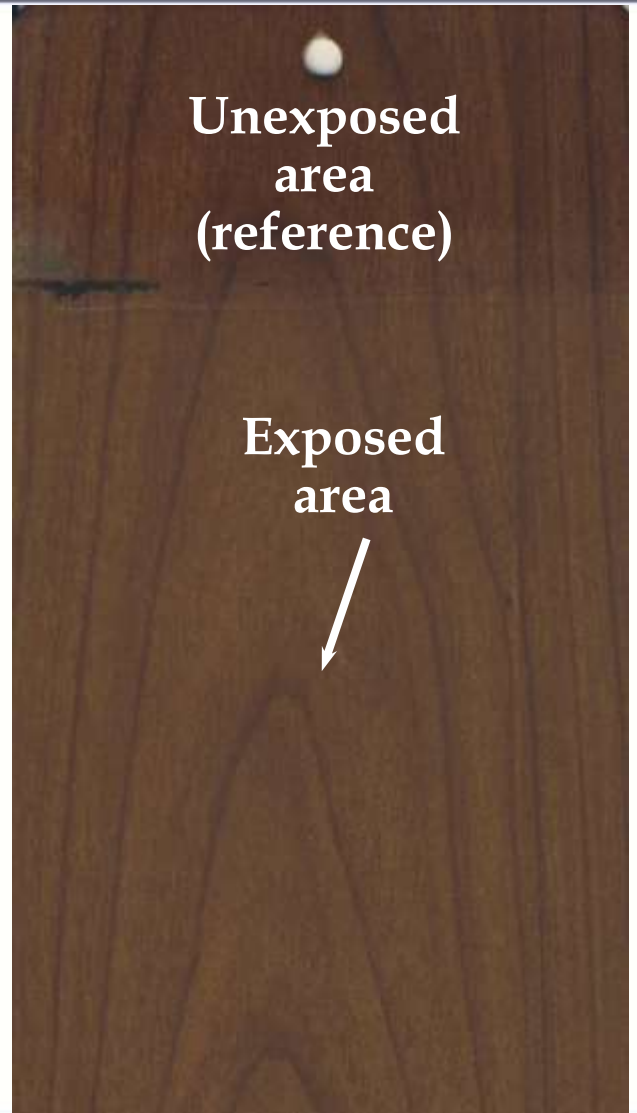
Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25882
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **1,48**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 25987
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **2,76**
residual gloss: **74%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25883
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/11 L4
Colour variation (ΔE): **1,51**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 25988
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81401/11 L4
Colour variation (ΔE): **3,01**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25884
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): 1,35
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 25989
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): 2,98
residual gloss: 50%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25885
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **1,38**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25990
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **2,92**
residual gloss: **56%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25886
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **1,18**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25991
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): **2,96**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

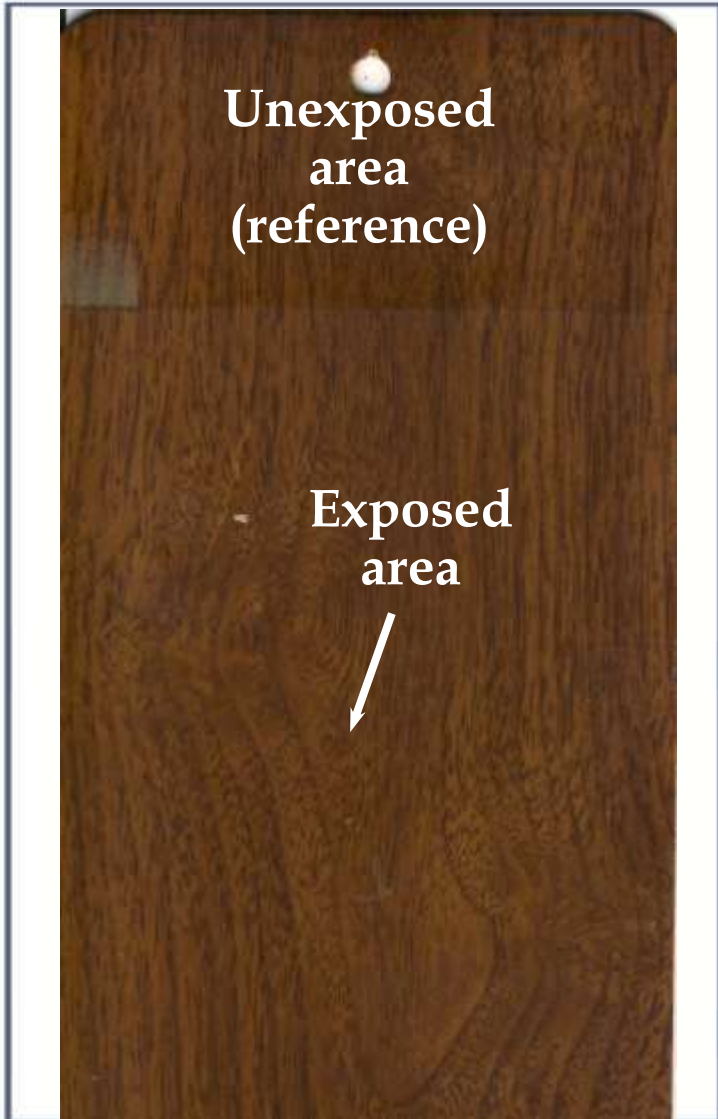
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25887
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 1,35
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 25992
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 2,93
residual gloss: 54%

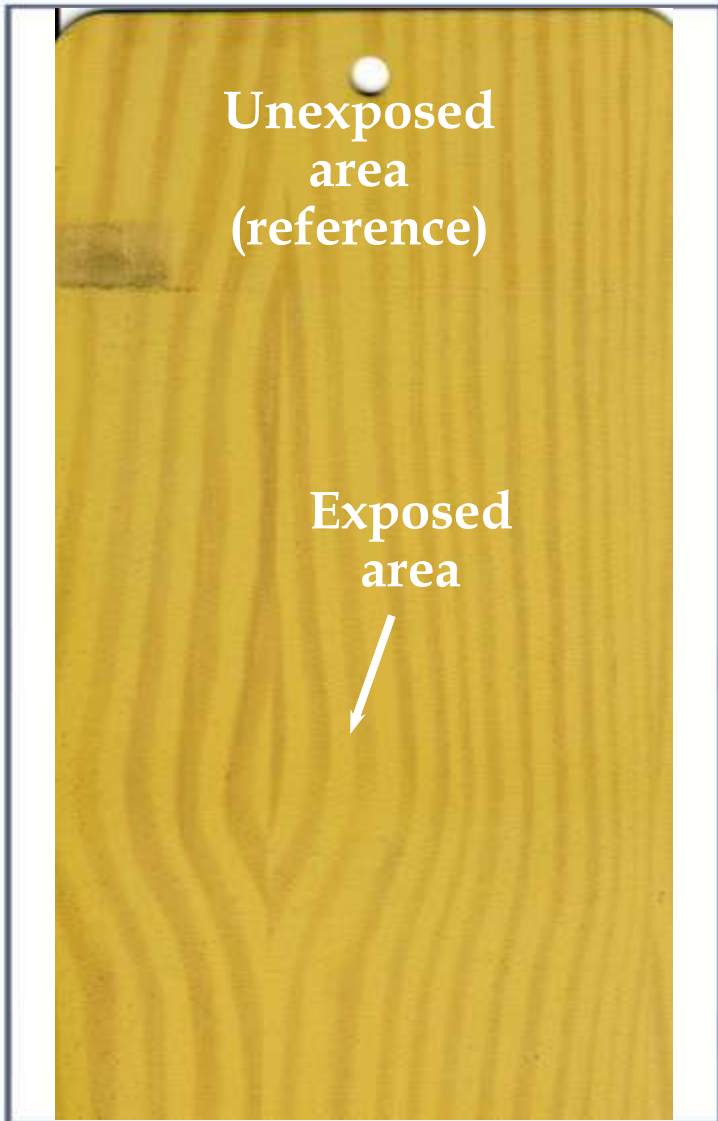
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

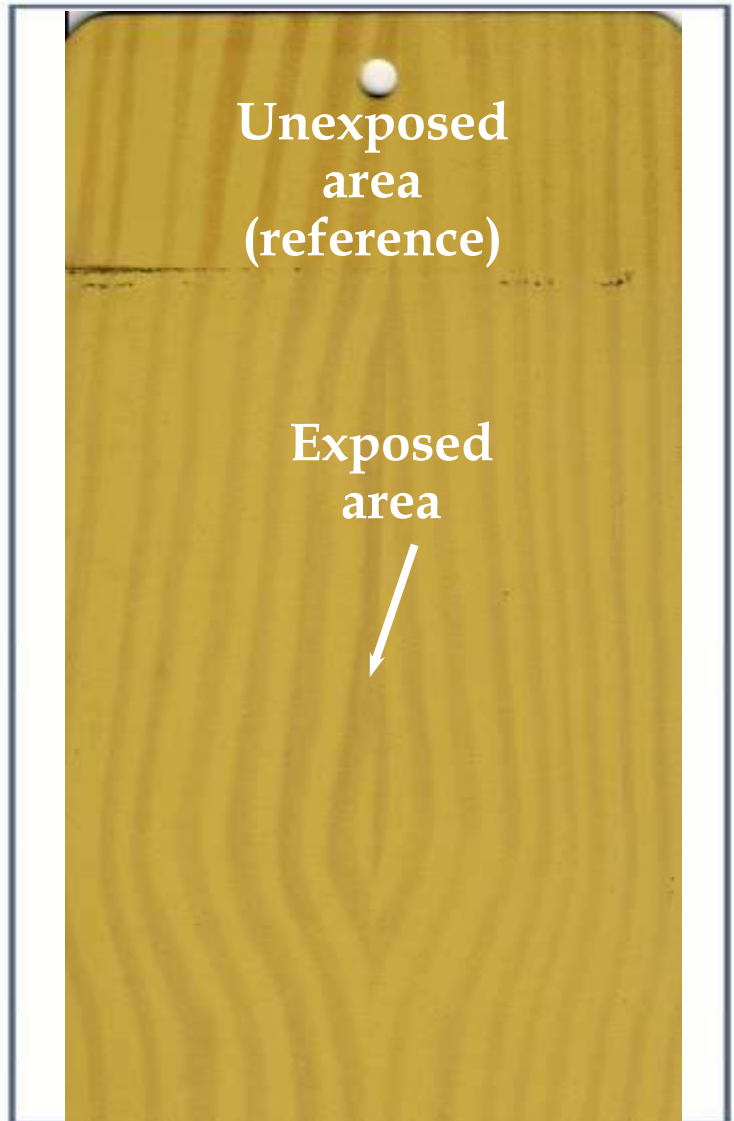
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25888
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **1,06**
residual gloss: **94%**

Approved
combination:


LAB. ID NUMBER: 25993
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82102/01 L4
Colour variation (ΔE): **2,11**
residual gloss: **55%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25889
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **1,26**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 25994
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82501/05 L4
Colour variation (ΔE): **2,49**
residual gloss: **60%**

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

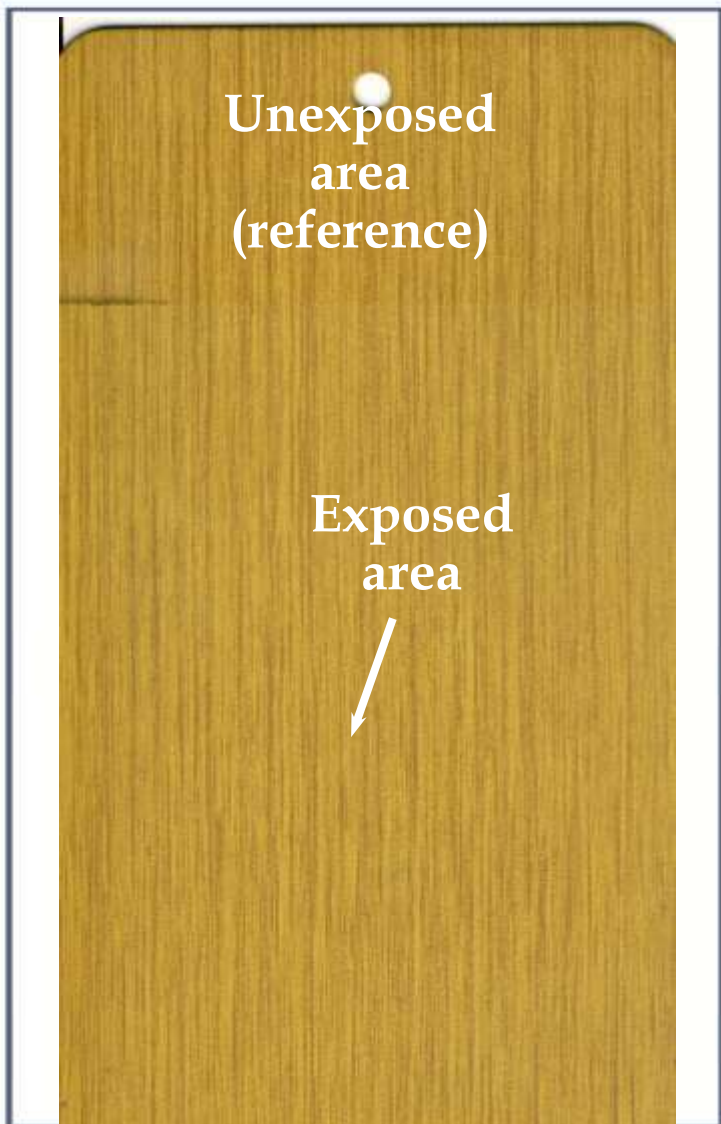
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

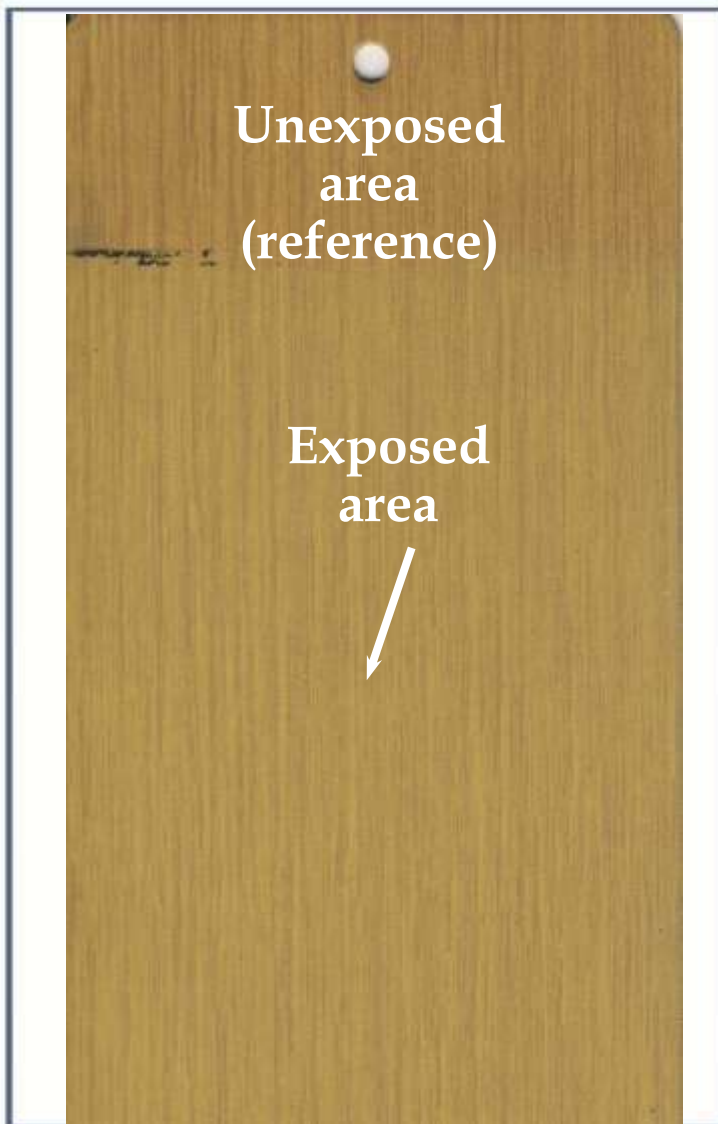
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25890
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): **1,33**
residual gloss: **92%**

Approved
combination:


LAB. ID NUMBER: 25995
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82502/01 L4
Colour variation (ΔE): **2,92**
residual gloss: **59%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **22/06/2012** to **21/06/2013**



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25891
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): **1,01**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 25996
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82506/02 L4
Colour variation (ΔE): **2,76**
residual gloss: **70%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

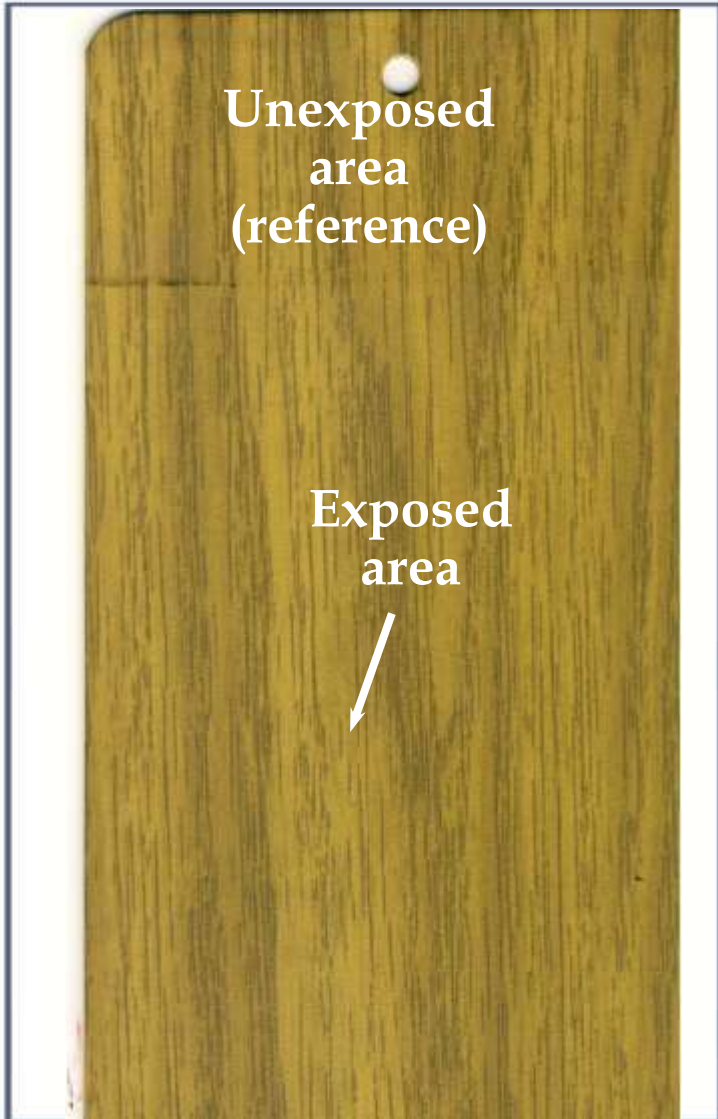
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

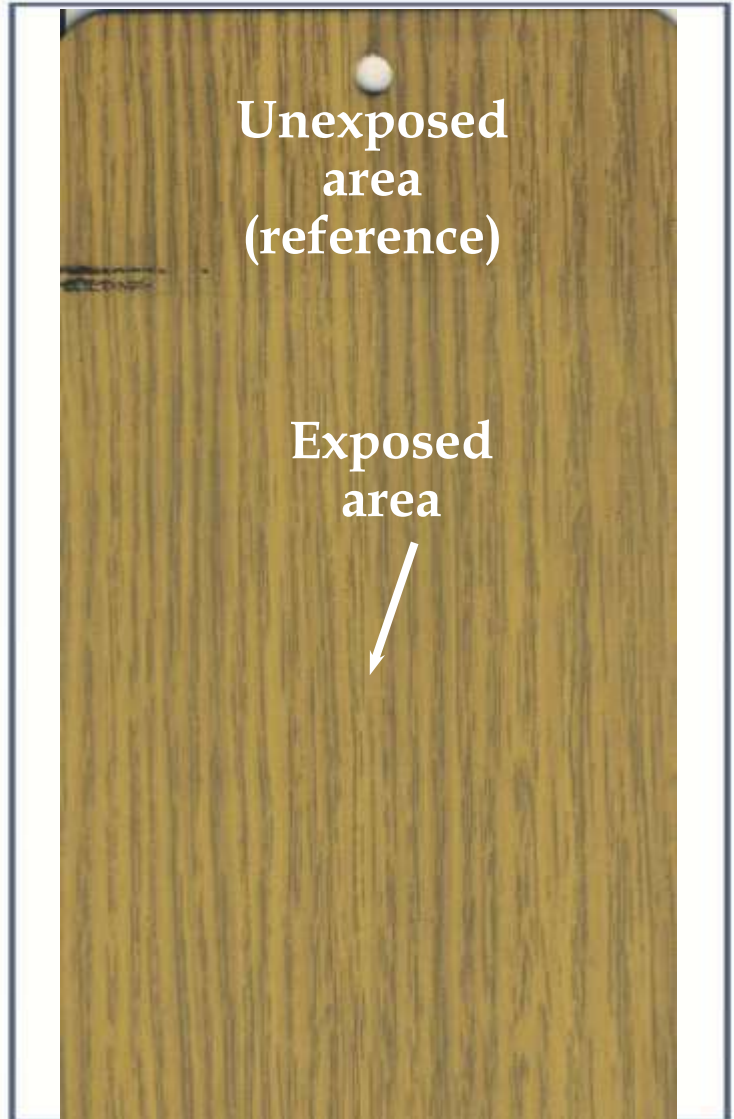
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25892
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): **1,04**
residual gloss: **99%**

Approved
combination:


LAB. ID NUMBER: 25997
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): **2,95**
residual gloss: **67%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**



LAB. ID NUMBER: 25893
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): **1,29**
residual gloss: **84%**

Approved
combination:



LAB. ID NUMBER: 25998
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/02 L4
Colour variation (ΔE): **2,85**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **22/06/2012** to **21/06/2013**



Florida
Test



Total duration:
36 months



From **22/06/2012** to **25/06/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25894
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **1,28**
residual gloss: **81%**

Approved
combination:



LAB. ID NUMBER: 25999
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 81802/21 L4
Colour variation (ΔE): **2,75**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

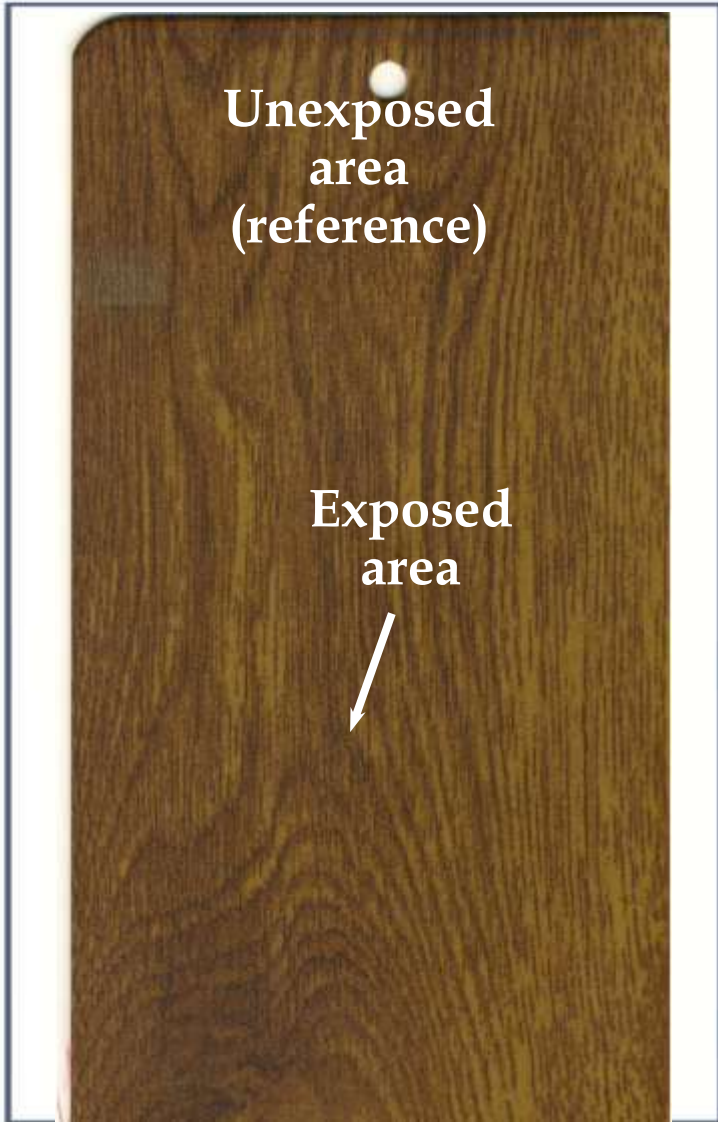
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

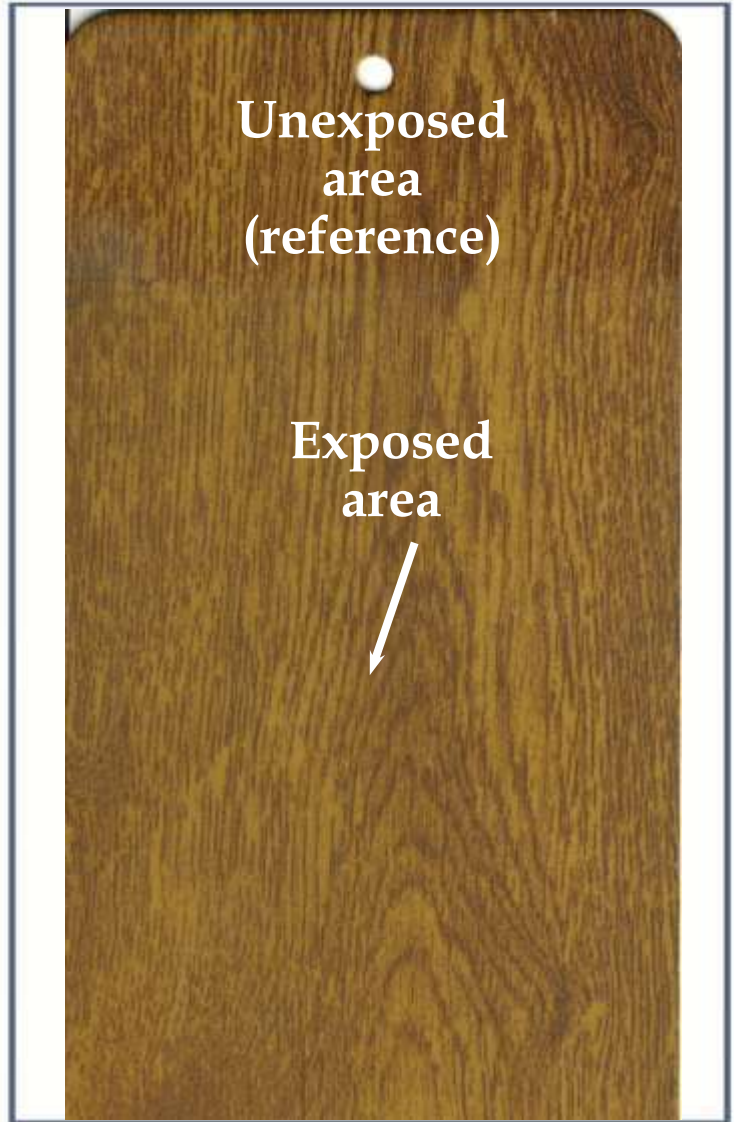
 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25895
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 1,33
residual gloss: 92%

Approved
combination:



LAB. ID NUMBER: 26000
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 2,75
residual gloss: 57%

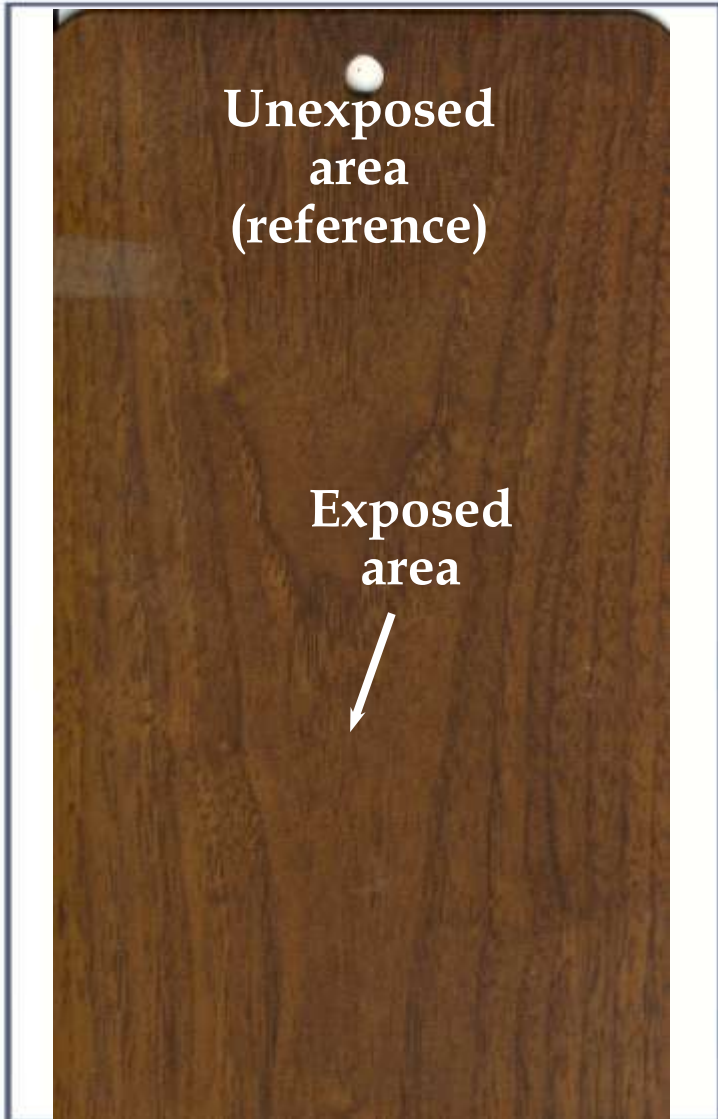
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 From **22/06/2012 to 21/06/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **22/06/2012 to 25/06/2015**



LAB. ID NUMBER: 25896
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): **1,27**
residual gloss: **90%**

Approved
combination:


LAB. ID NUMBER: 26001
POWDER COATING: DS-0733S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): **2,9**
residual gloss: **51%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

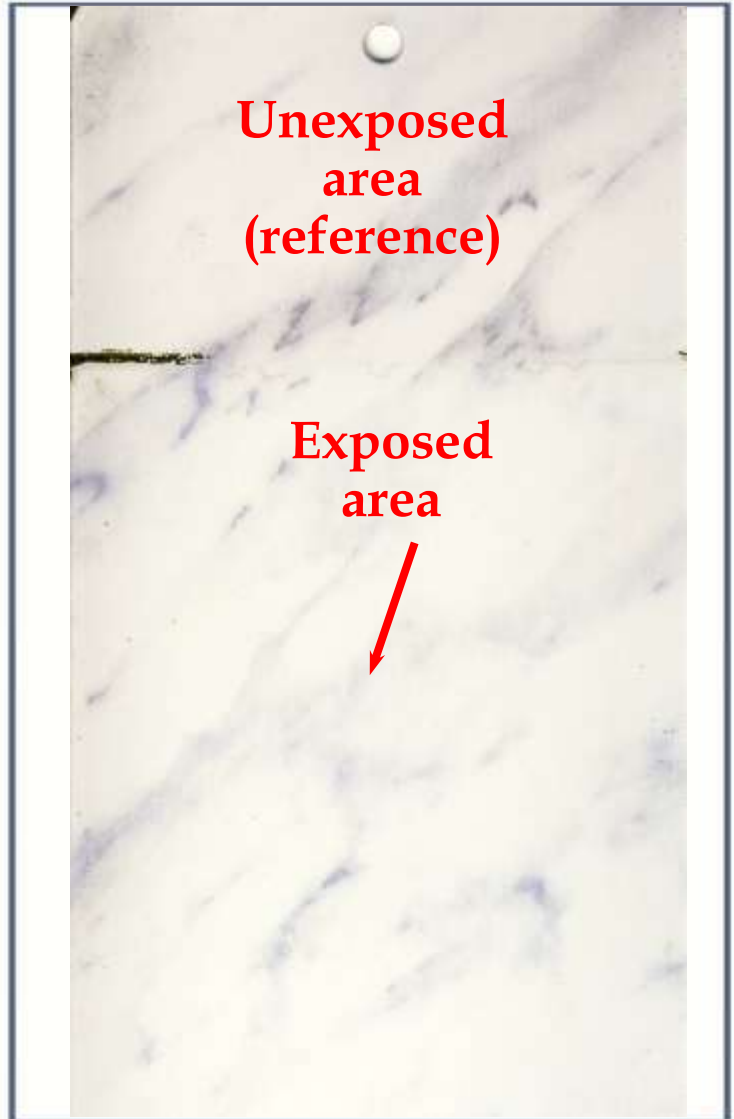
 **From 05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 **From 05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25916
POWDER COATING: DS-0804S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 0,98
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 26021
POWDER COATING: DS-0804S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 1,15
residual gloss: 77%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **05/10/2012** to **04/10/2013**



Florida
Test



Total duration:
36 months



From **05/10/2012** to **08/10/2015**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 25924
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 0,09
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 26029
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/01 L8
Colour variation (ΔE): 0,8
residual gloss: 71%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 **From 05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25925
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): **0,49**
residual gloss: **97%**

Approved
combination:


LAB. ID NUMBER: 26030
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): **0,84**
residual gloss: **74%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



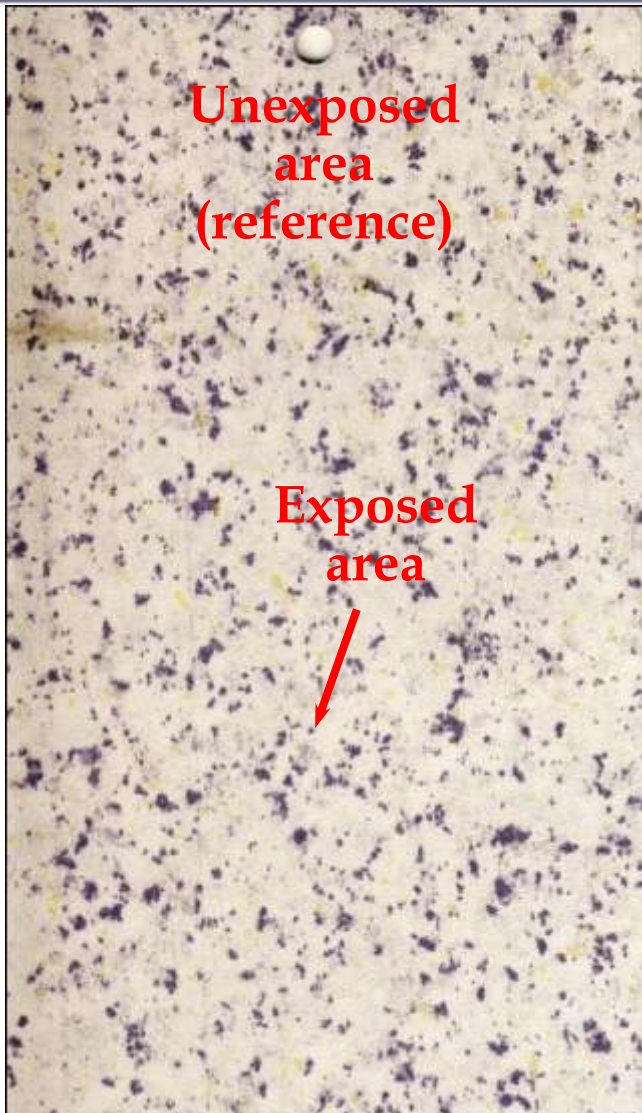
Total duration:
36 months



From **05/10/2012** to **04/10/2013**



From **05/10/2012** to **08/10/2015**



LAB. ID NUMBER: 25927
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85014/03 L8
Colour variation (ΔE): 0,65
residual gloss: 96%

Approved
combination:




LAB. ID NUMBER: 26032
POWDER COATING: Mirror-058S
HEAT TRANSFER FILM: 85014/03 L8
Colour variation (ΔE): 1,47
residual gloss: 81%

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

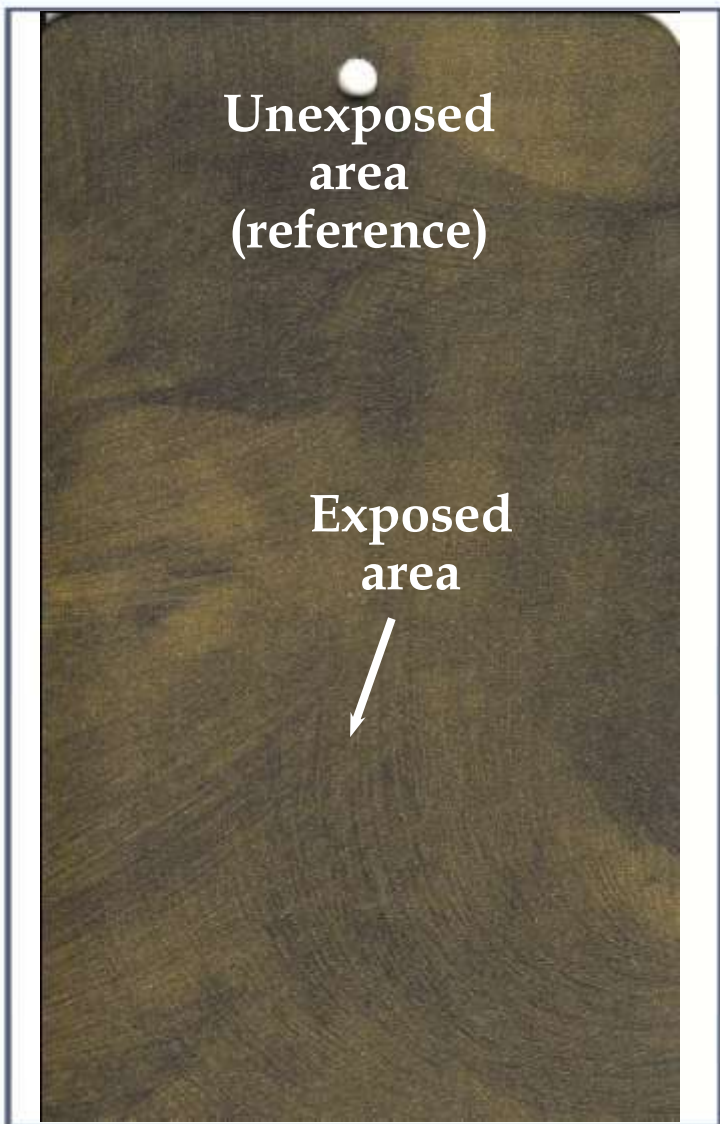
QUALICOAT REQUIREMENTS


The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 Florida
Test


 Total duration:
12 months

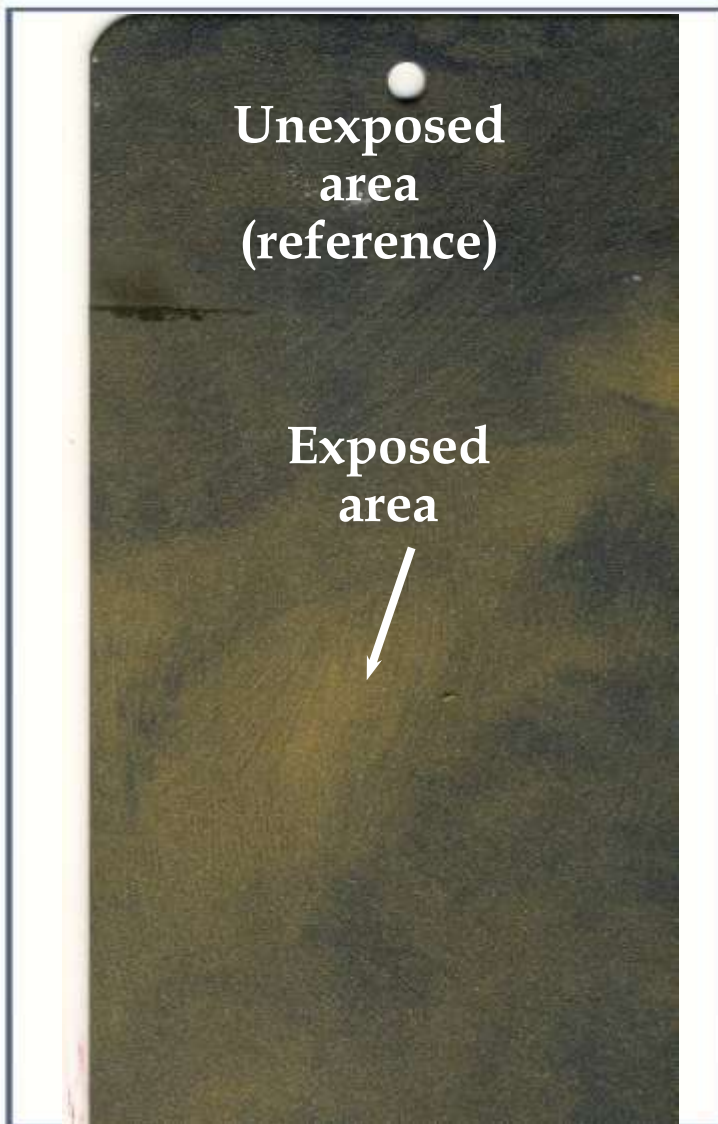
 From **05/10/2012** to **04/10/2013**



 Florida
Test

 Total duration:
36 months

 From **05/10/2012** to **08/10/2015**



LAB. ID NUMBER: 25929
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **1,29**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 26034
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 85007/01 L4
Colour variation (ΔE): **2,91**
residual gloss: **67%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **05/10/2012** to **04/10/2013**



Florida
Test



Total duration:
36 months



From **05/10/2012** to **08/10/2015**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 25930
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): **1,29**
residual gloss: **90%**

Approved
combination:




LAB. ID NUMBER: 26035
POWDER COATING: Mirror-073S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): **1,82**
residual gloss: **58%**

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

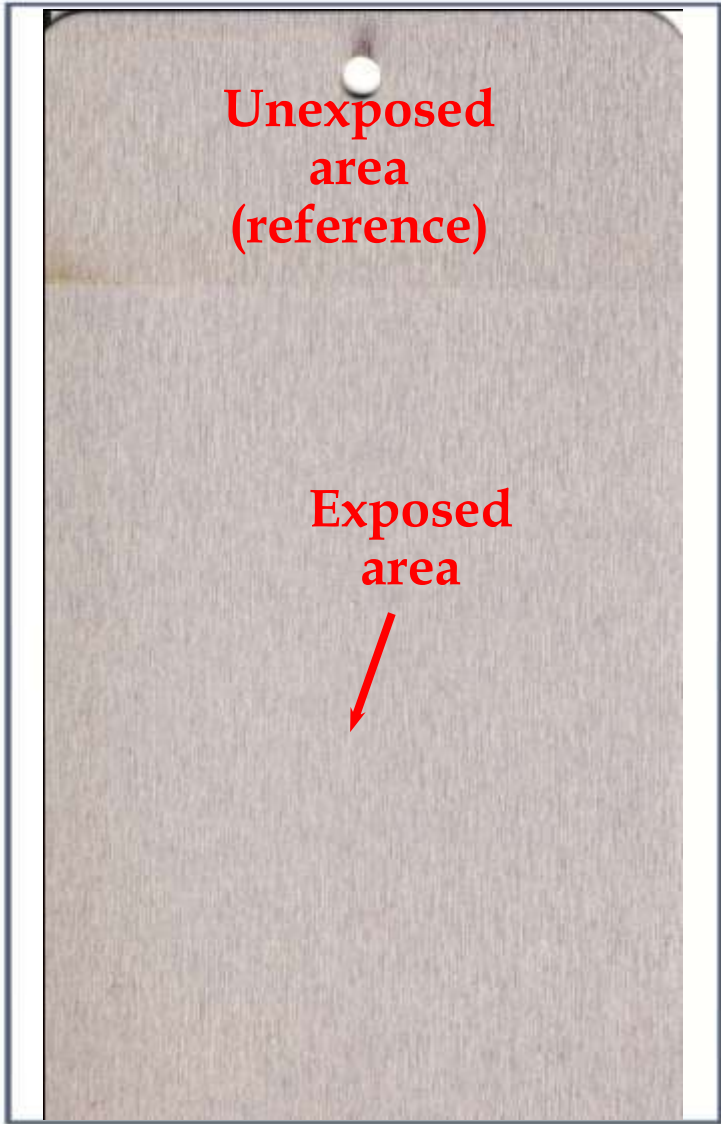
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

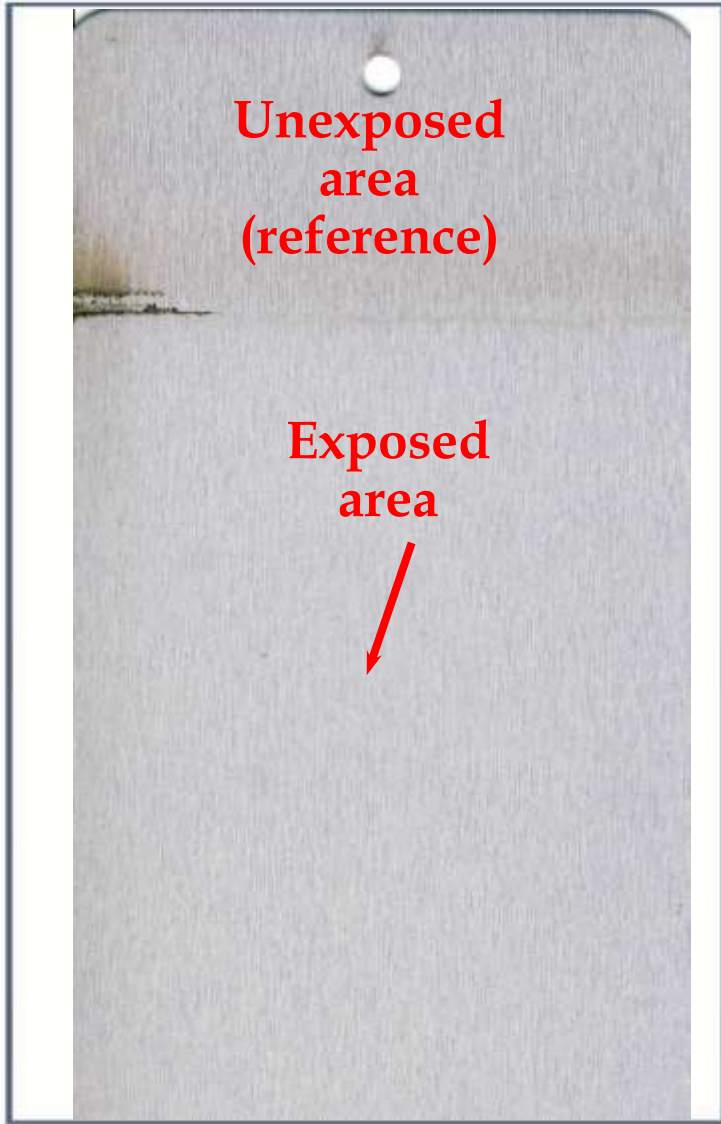
 **From 05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 **From 05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25939
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/04 L4
Colour variation (ΔE): 1,48
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 26044
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/04 L4
Colour variation (ΔE): 2,88
residual gloss: 97%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **05/10/2012** to **04/10/2013**



Florida
Test



Total duration:
36 months



From **05/10/2012** to **08/10/2015**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 25940
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/15 L4
Colour variation (ΔE): 0,83
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 26045
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86047/15 L4
Colour variation (ΔE): 2
residual gloss: 95%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

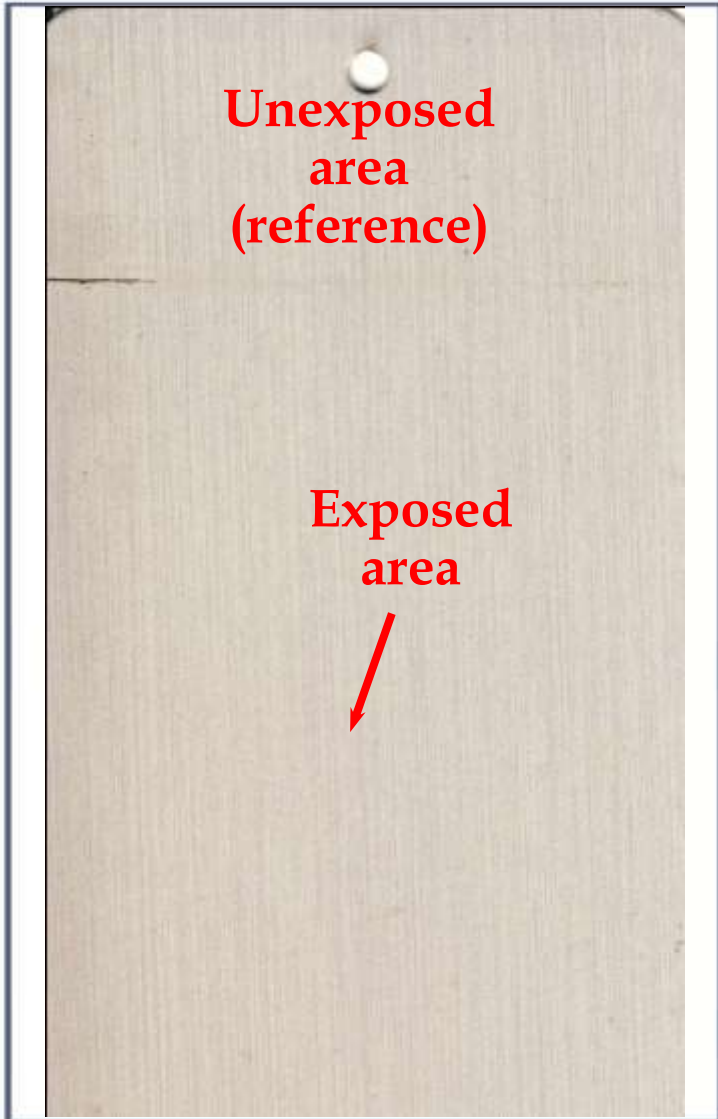
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

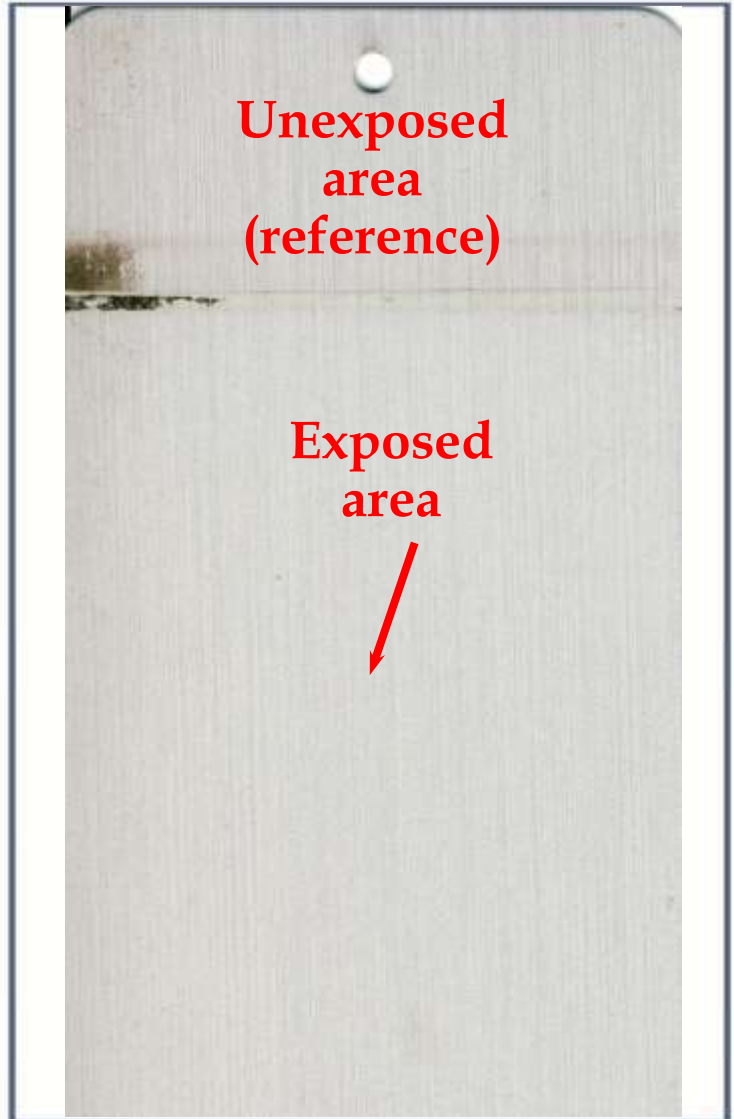
 From **05/10/2012 to 04/10/2013**



 **Florida
Test**

 **Total duration:
36 months**

 From **05/10/2012 to 08/10/2015**



LAB. ID NUMBER: 25941
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86053/01 L4
Colour variation (ΔE): **0,34**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 26046
POWDER COATING: MirrorL-183S
HEAT TRANSFER FILM: 86053/01 L4
Colour variation (ΔE): **1,46**
residual gloss: **100%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30787
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): 0,23
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 31144
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): 1,52
residual gloss: 85%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From **15/07/2013** to **17/07/2014**



Florida
Test



Total duration:
36 months



From **15/07/2013** to **15/07/2016**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30788
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82118/01 L4
Colour variation (ΔE): **0,52**
residual gloss: **94%**

Approved
combination:



LAB. ID NUMBER: 31145
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82118/01 L4
Colour variation (ΔE): **2,64**
residual gloss: **89%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

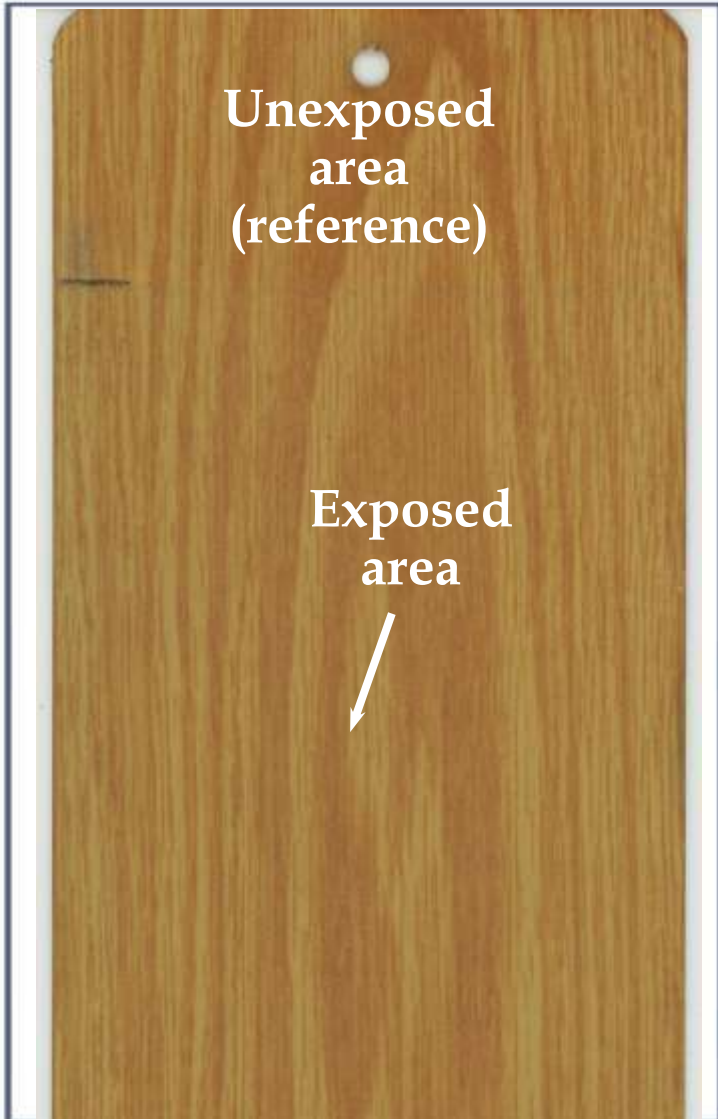
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

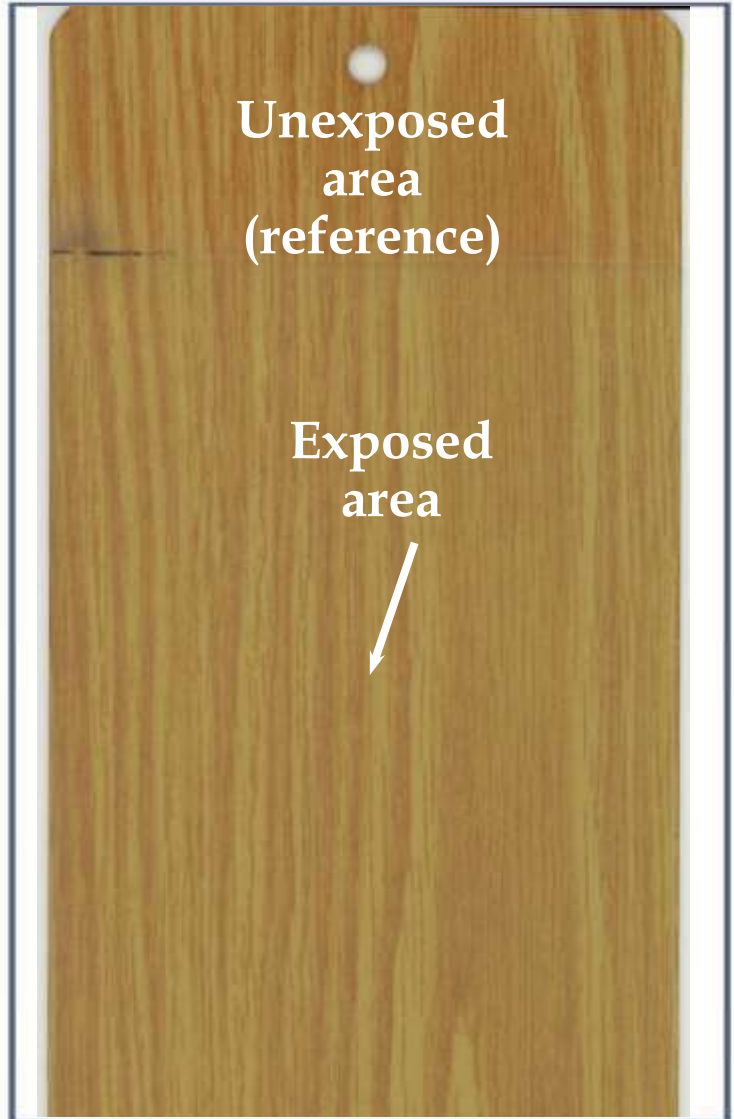
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30789
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82503/12 L4
Colour variation (ΔE): **1,52**
residual gloss: **87%**

Approved
combination:


LAB. ID NUMBER: 31146
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82503/12 L4
Colour variation (ΔE): **2,65**
residual gloss: **89%**

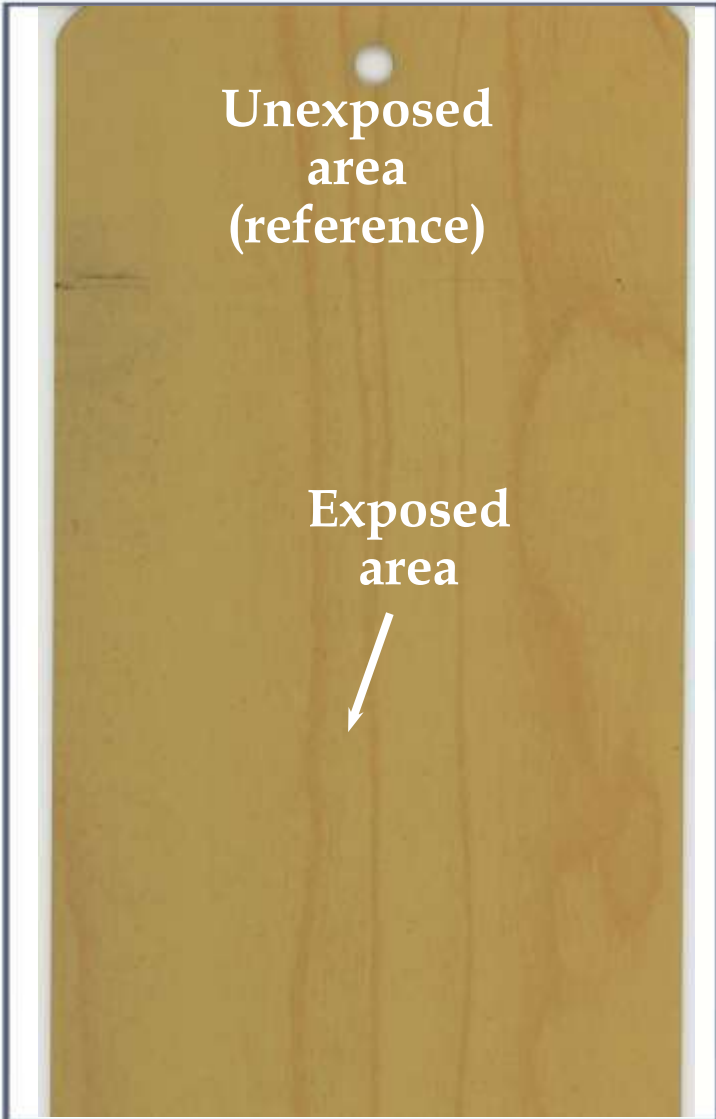
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

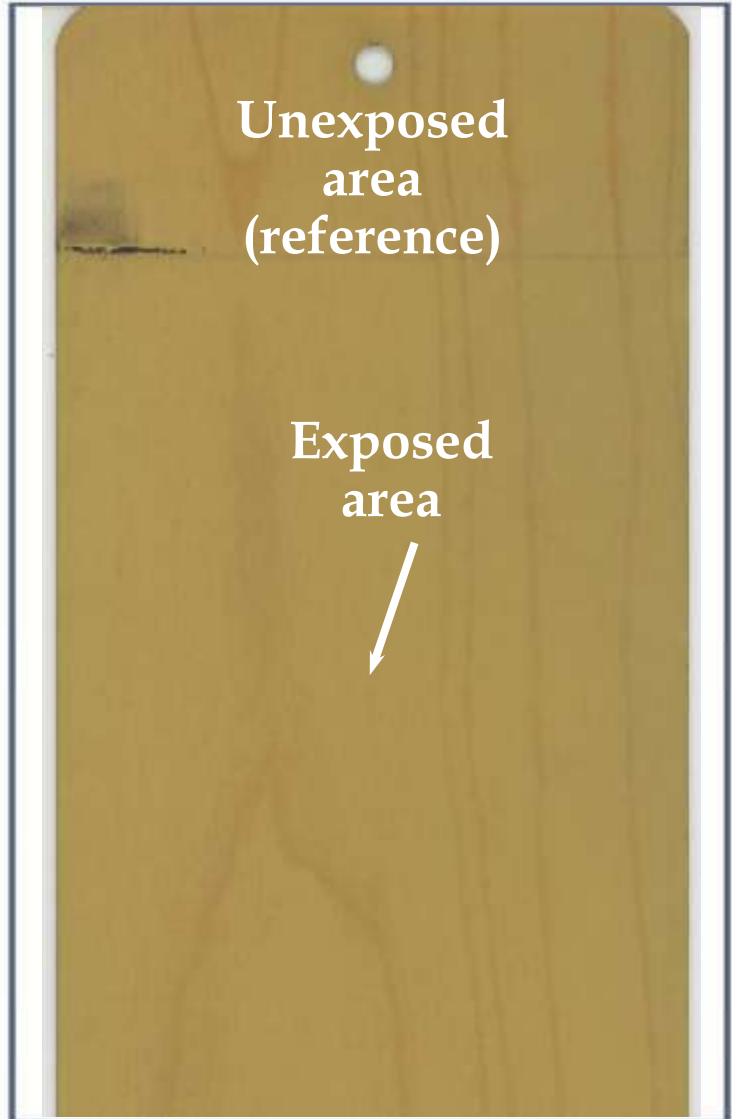
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30790
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82602/04 L4
Colour variation (ΔE): **0,49**
residual gloss: **92%**

Approved
combination:


LAB. ID NUMBER: 31147
POWDER COATING: DS-0402S
HEAT TRANSFER FILM: 82602/04 L4
Colour variation (ΔE): **1,38**
residual gloss: **88%**

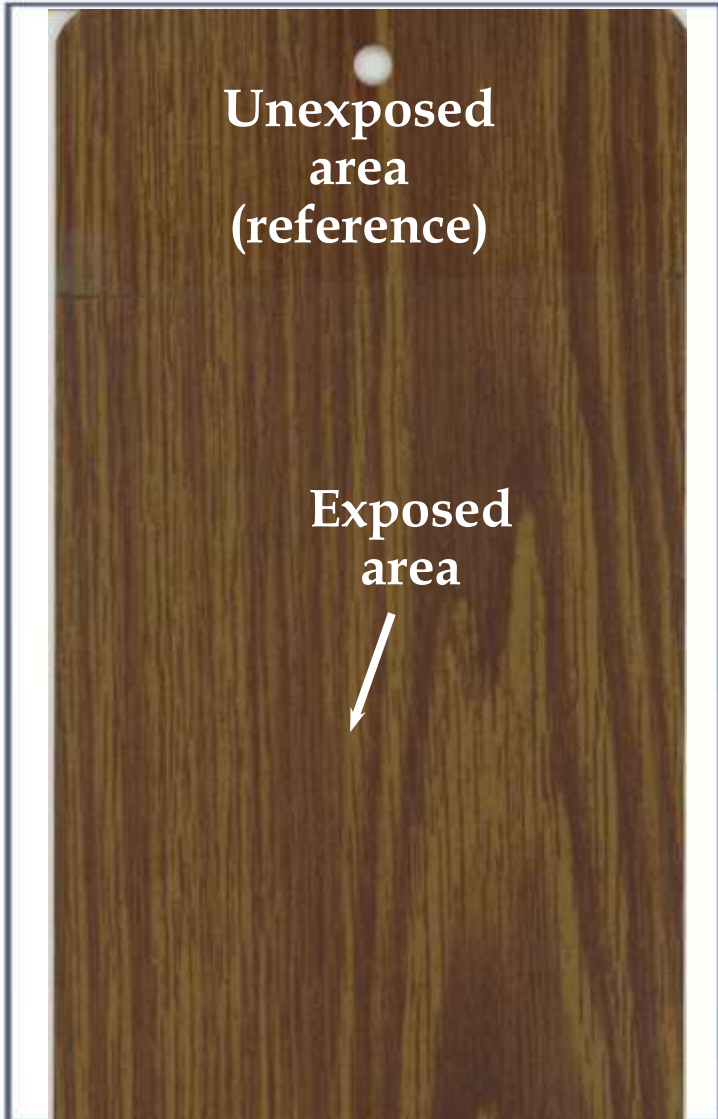
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

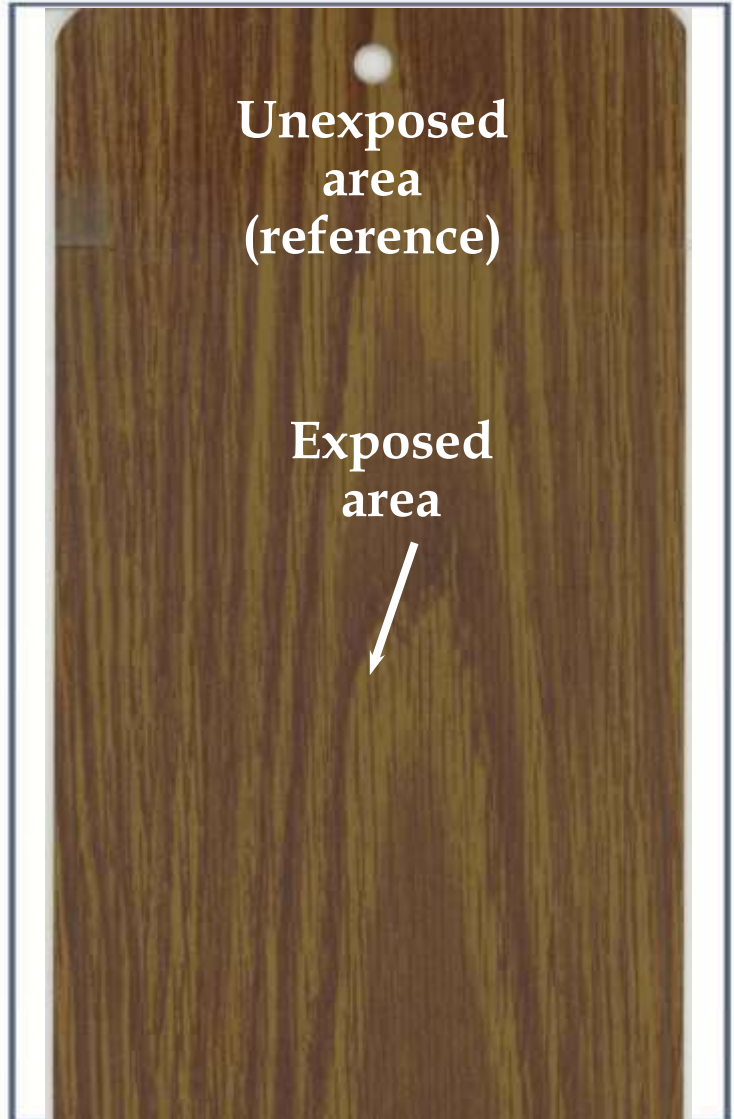
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30792
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82503/04 L4
Colour variation (ΔE): 0,79
residual gloss: 97%

Approved
combination:


LAB. ID NUMBER: 31149
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82503/04 L4
Colour variation (ΔE): 2,51
residual gloss: 70%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30793
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): 1,06
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31150
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82507/01 L4
Colour variation (ΔE): 3,01
residual gloss: 90%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

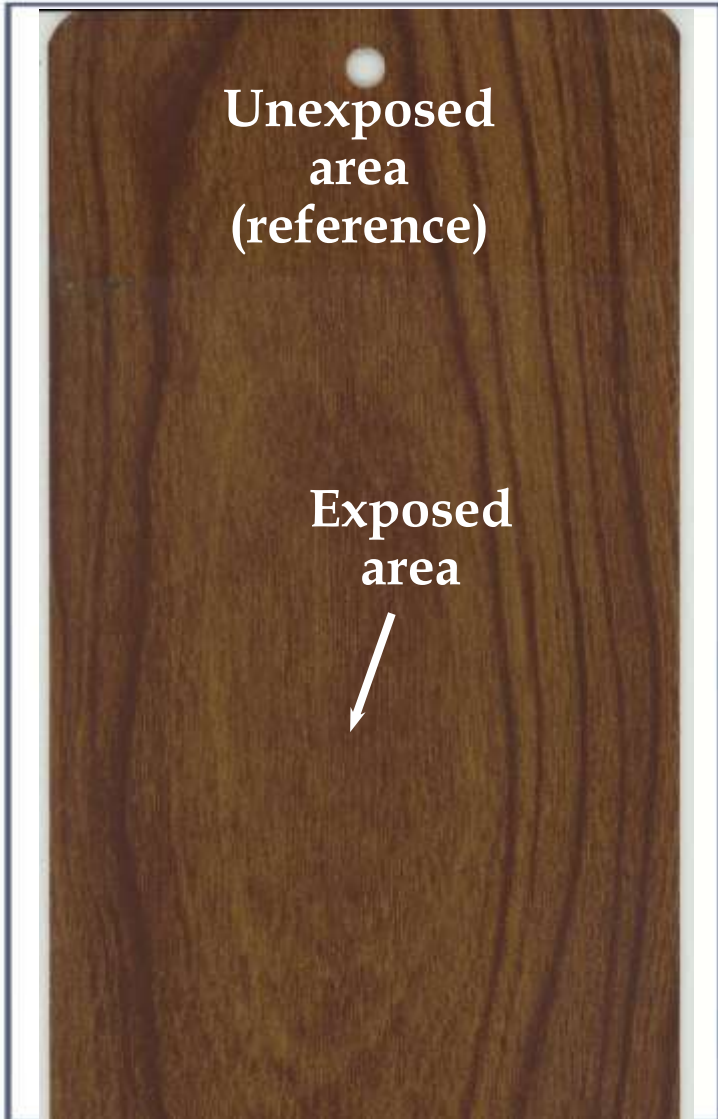
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30794
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82601/01 L4
Colour variation (ΔE): 0,85
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31151
POWDER COATING: DS-0403S
HEAT TRANSFER FILM: 82601/01 L4
Colour variation (ΔE): 2,63
residual gloss: 86%

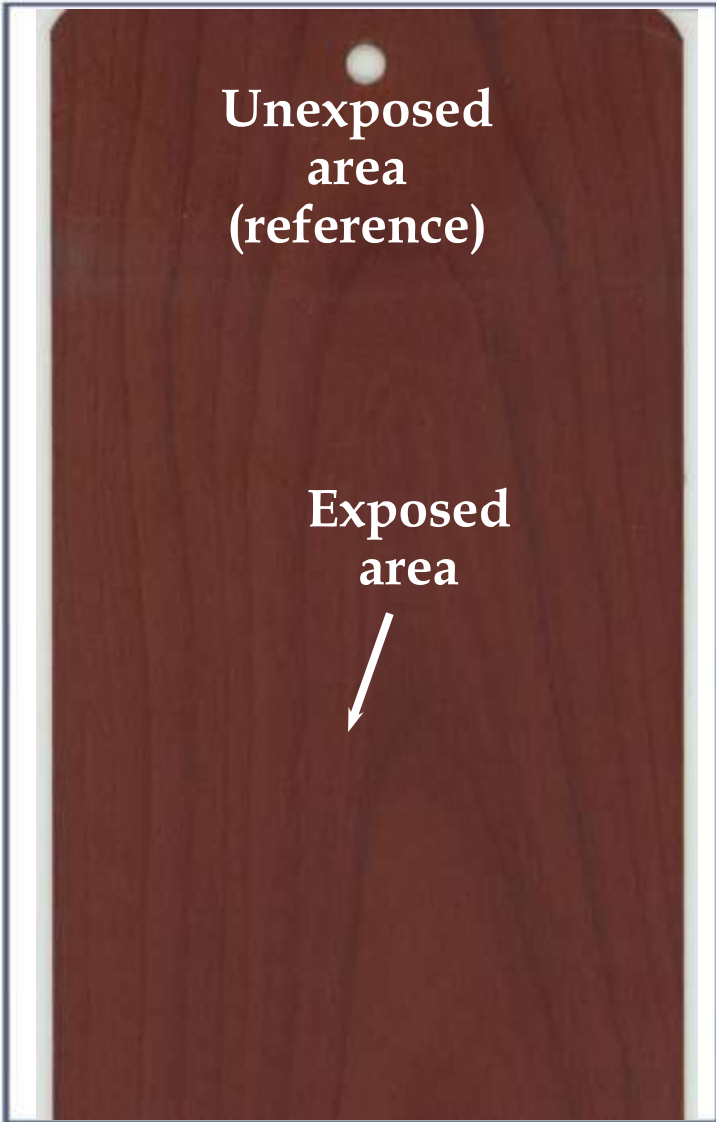
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30797
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **0,19**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 31154
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81401/01 L4
Colour variation (ΔE): **1,78**
residual gloss: **100%**

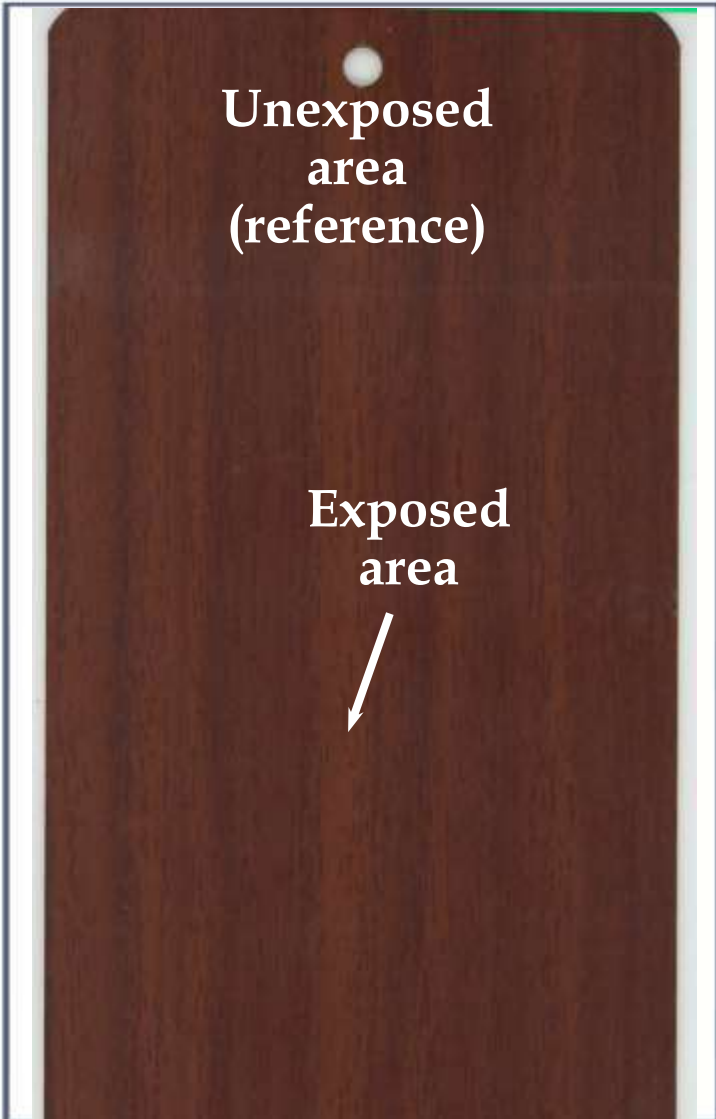
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**




LAB. ID NUMBER: 30796
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): 0,38
residual gloss: 100%




LAB. ID NUMBER: 31153
POWDER COATING: DS-0406S
HEAT TRANSFER FILM: 81001/09 L4
Colour variation (ΔE): 1,99
residual gloss: 100%

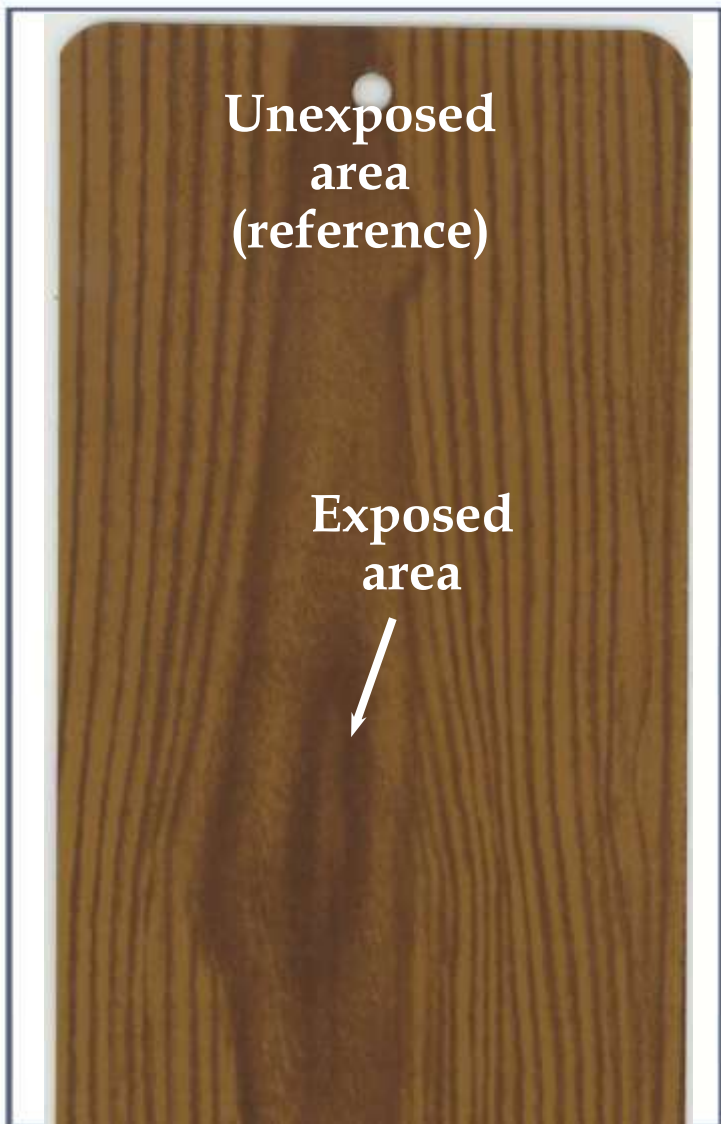
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

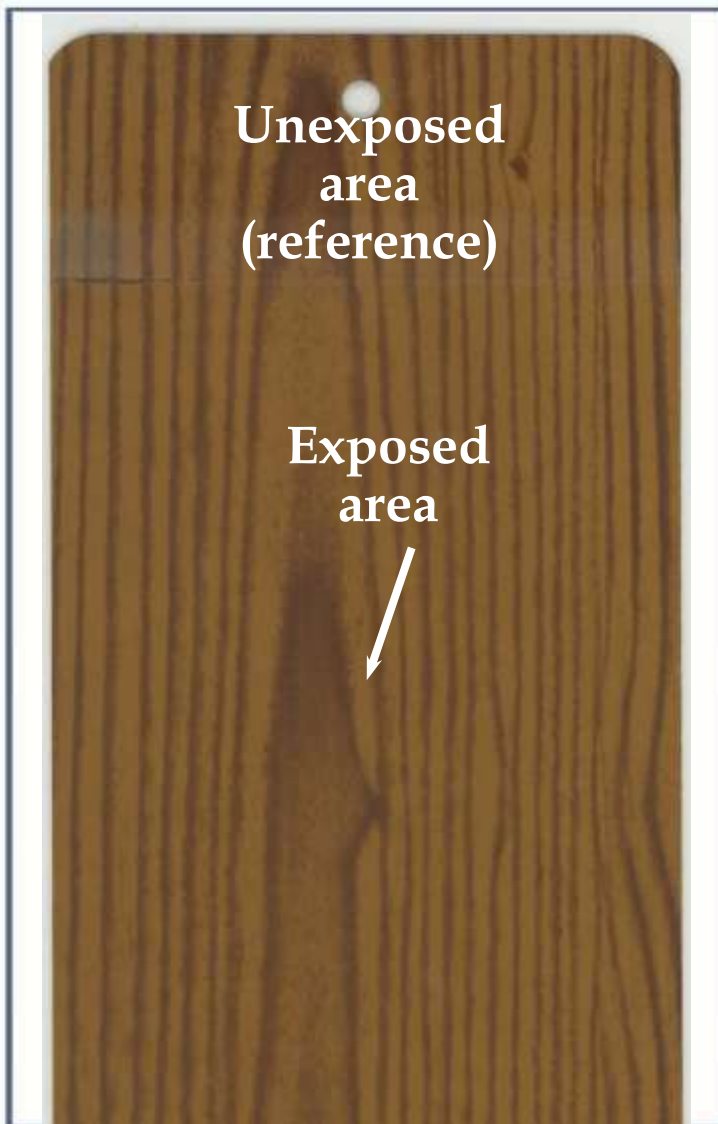
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30804
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): 0,45
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31161
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): 2,55
residual gloss: 100%

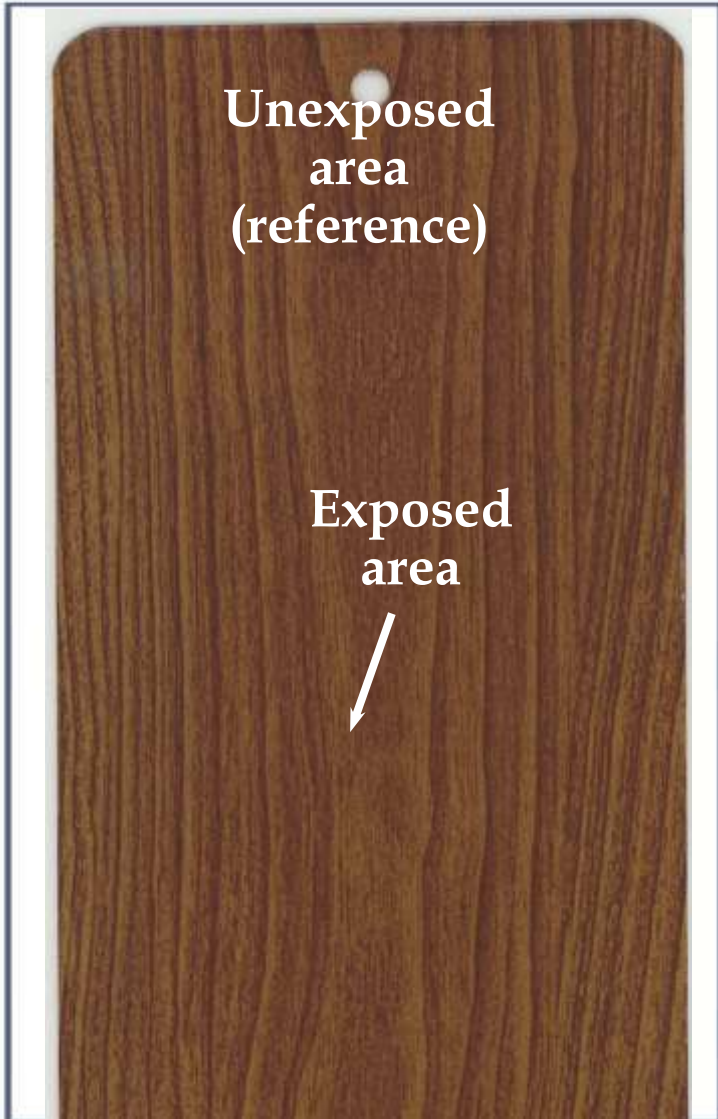
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

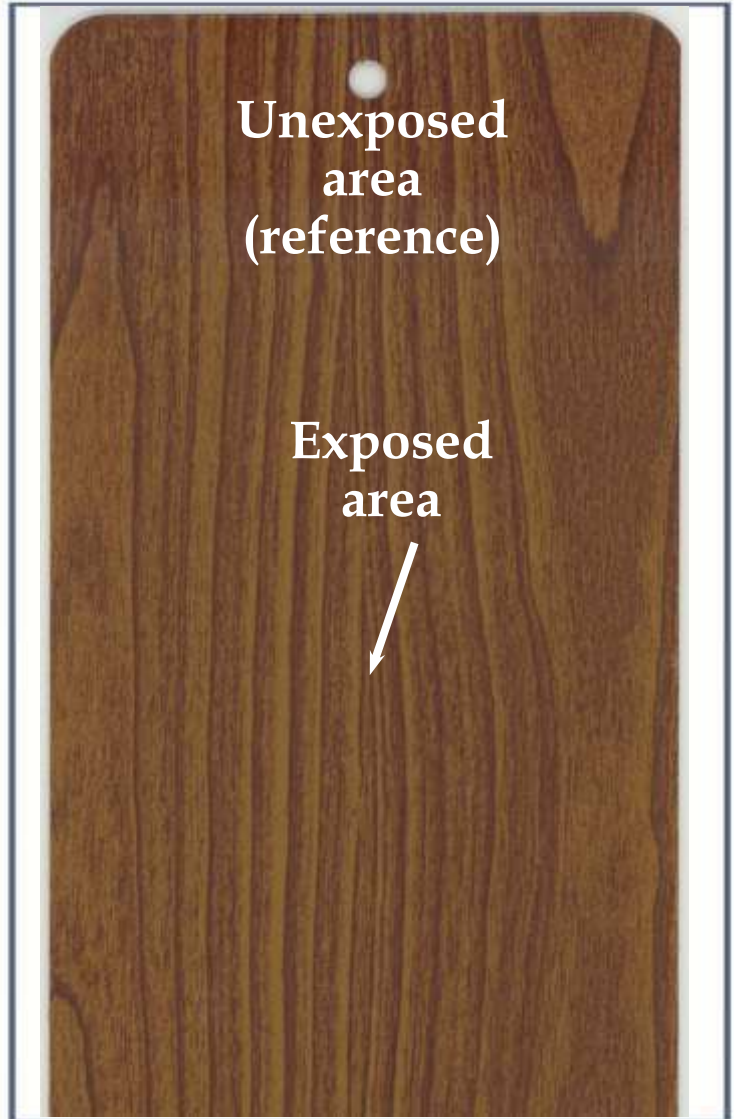
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30805
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 0,73
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31162
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 2,67
residual gloss: 100%

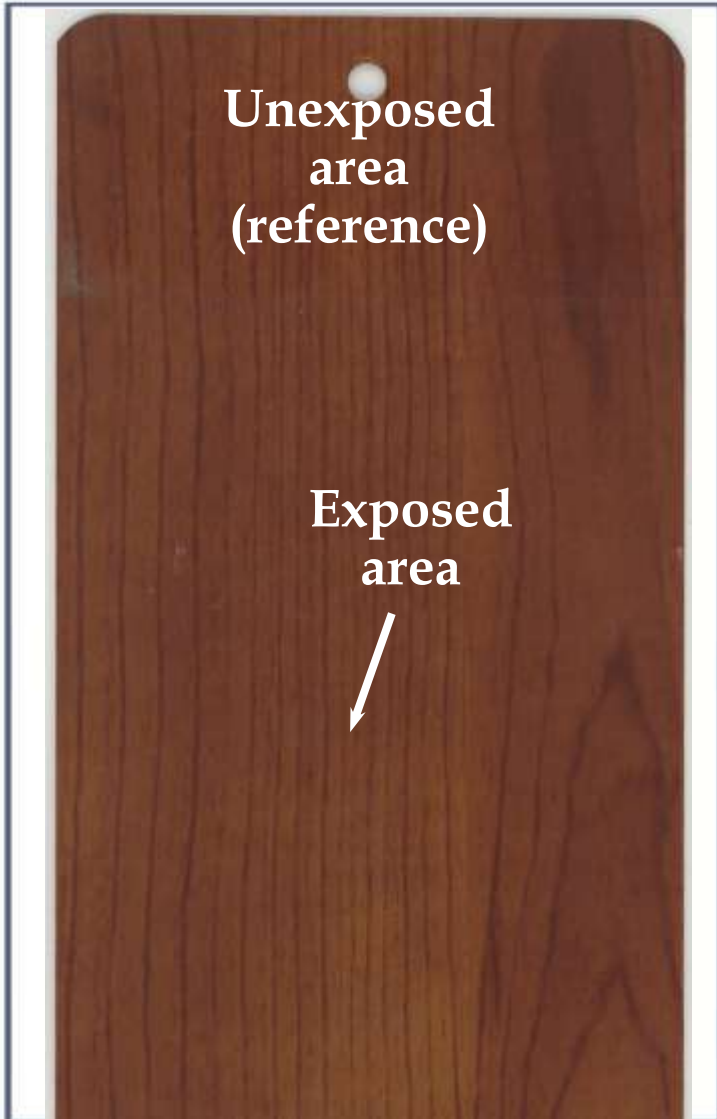
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30806
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 0,79
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31163
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 2,27
residual gloss: 100%

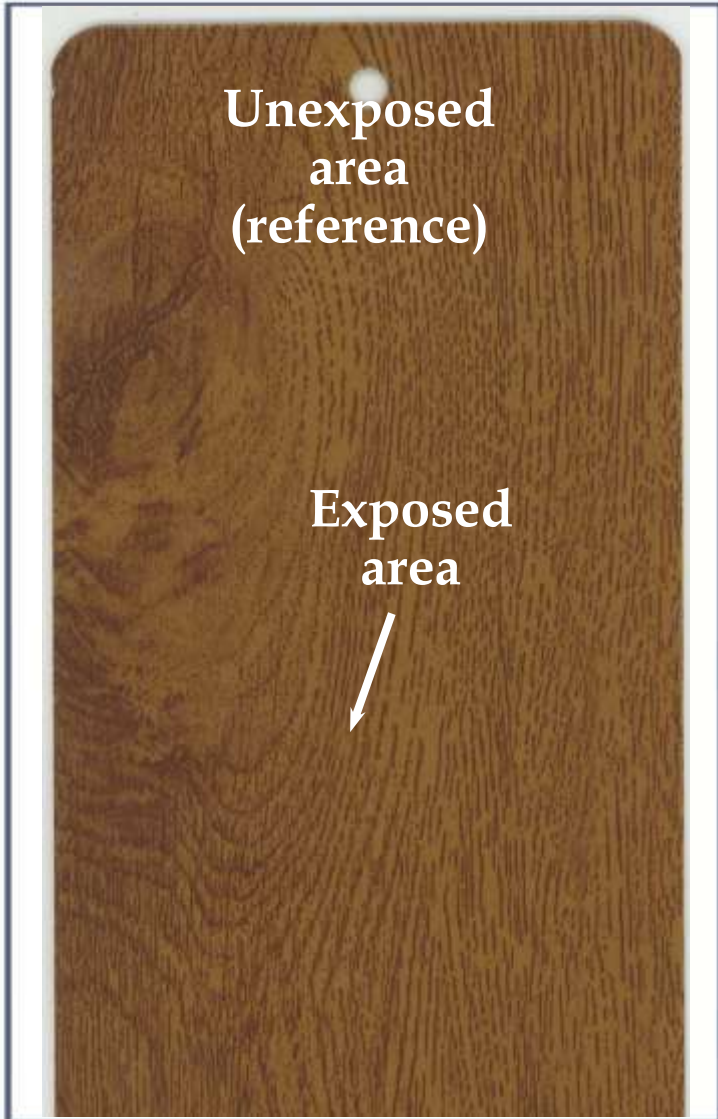
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30807
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): 0,71
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31164
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): 2,44
residual gloss: 100%

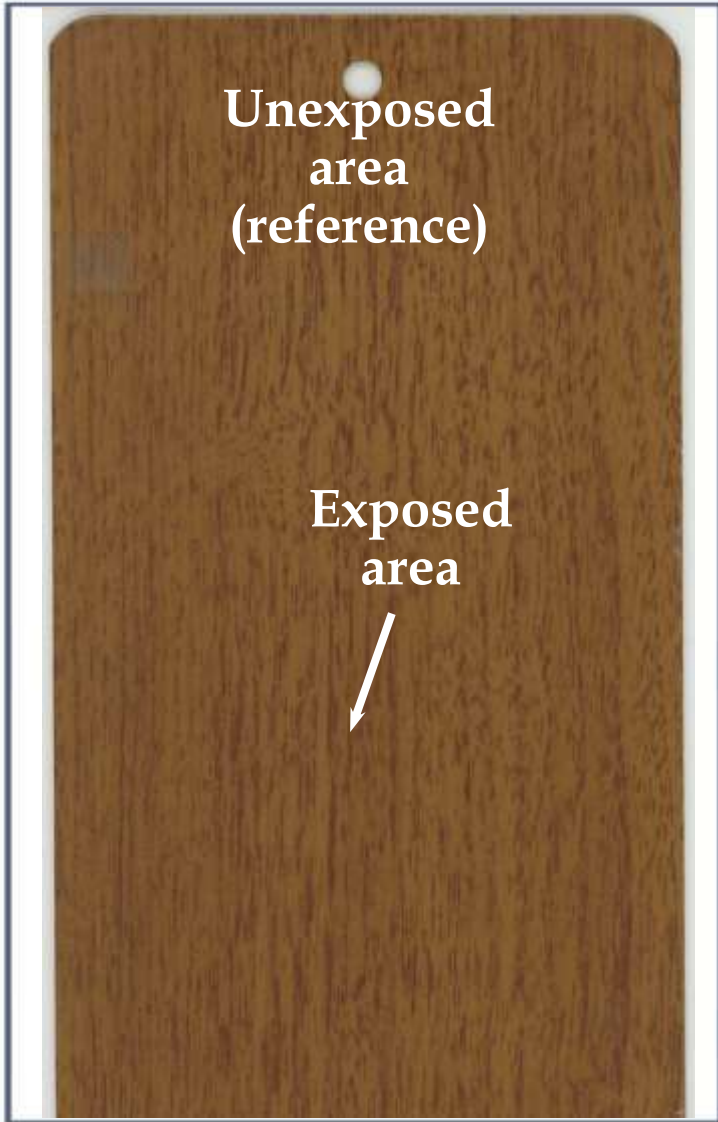
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30808
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 0,89
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31165
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 2,66
residual gloss: 100%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30809
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 0,88
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31166
POWDER COATING: DS-0421S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 2,58
residual gloss: 100%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

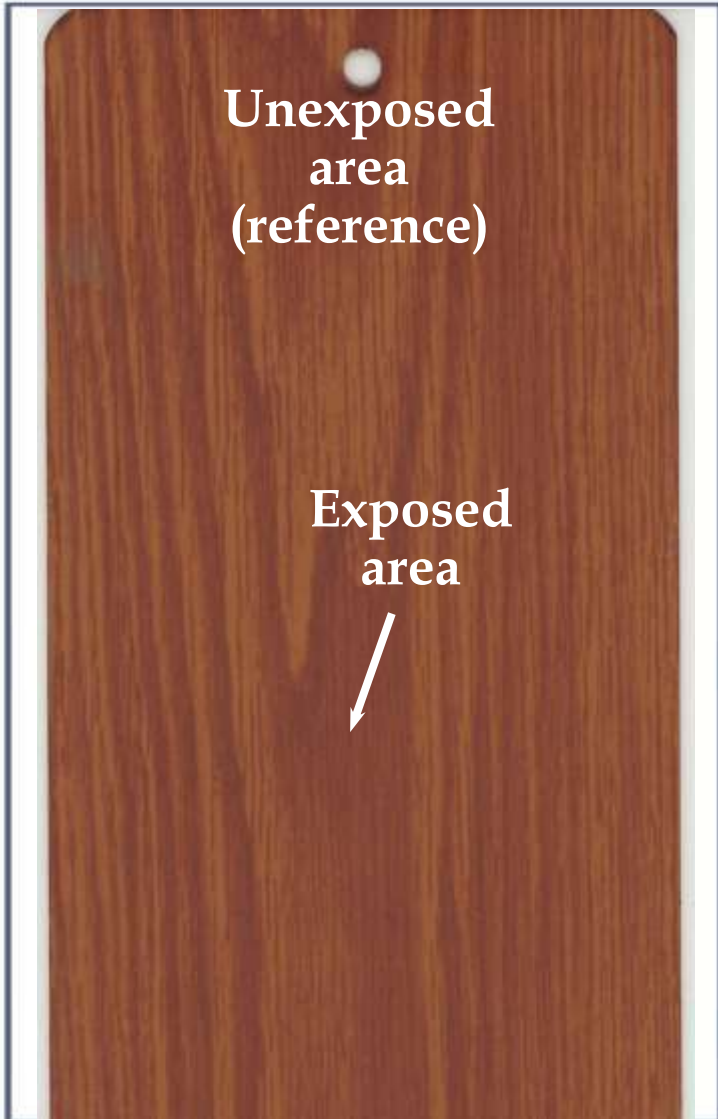
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30811
POWDER COATING: DS-0425S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 0,56
residual gloss: 84%

Approved
combination:



LAB. ID NUMBER: 31168
POWDER COATING: DS-0425S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 2,01
residual gloss: 71%

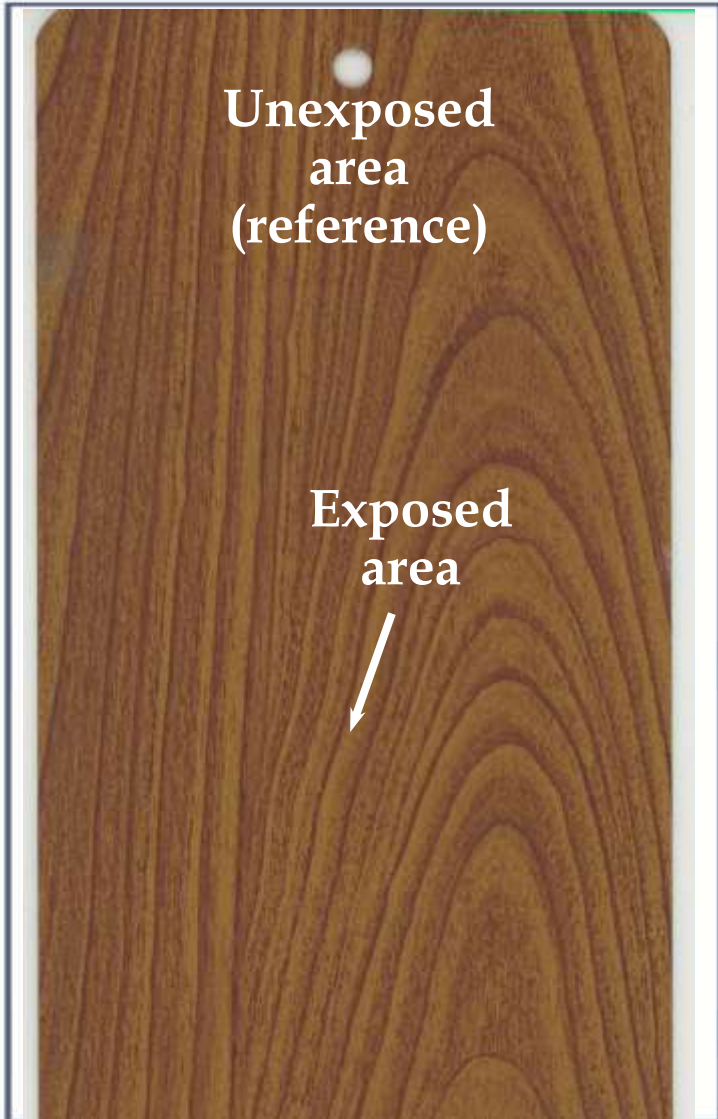
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30813
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): 0,62
residual gloss: 97%

Approved
combination:


LAB. ID NUMBER: 31170
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): 3,24
residual gloss: 76%

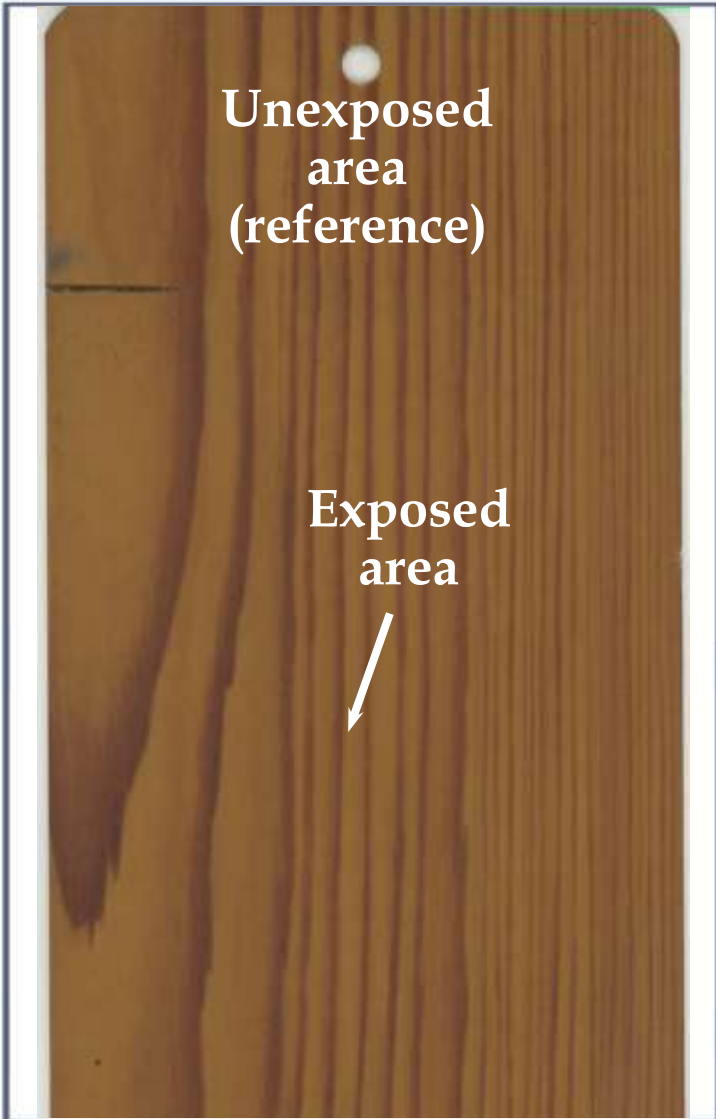
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

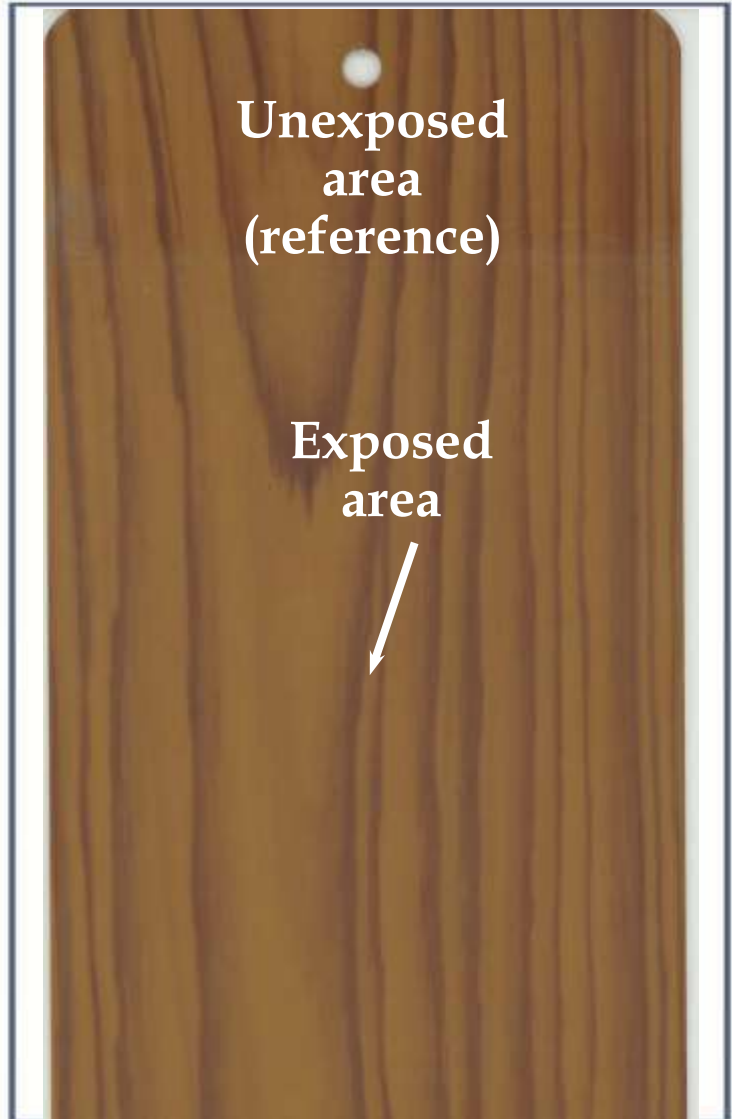
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30815
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 0,66
residual gloss: 99%

Approved
combination:


LAB. ID NUMBER: 31172
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 3,11
residual gloss: 68%

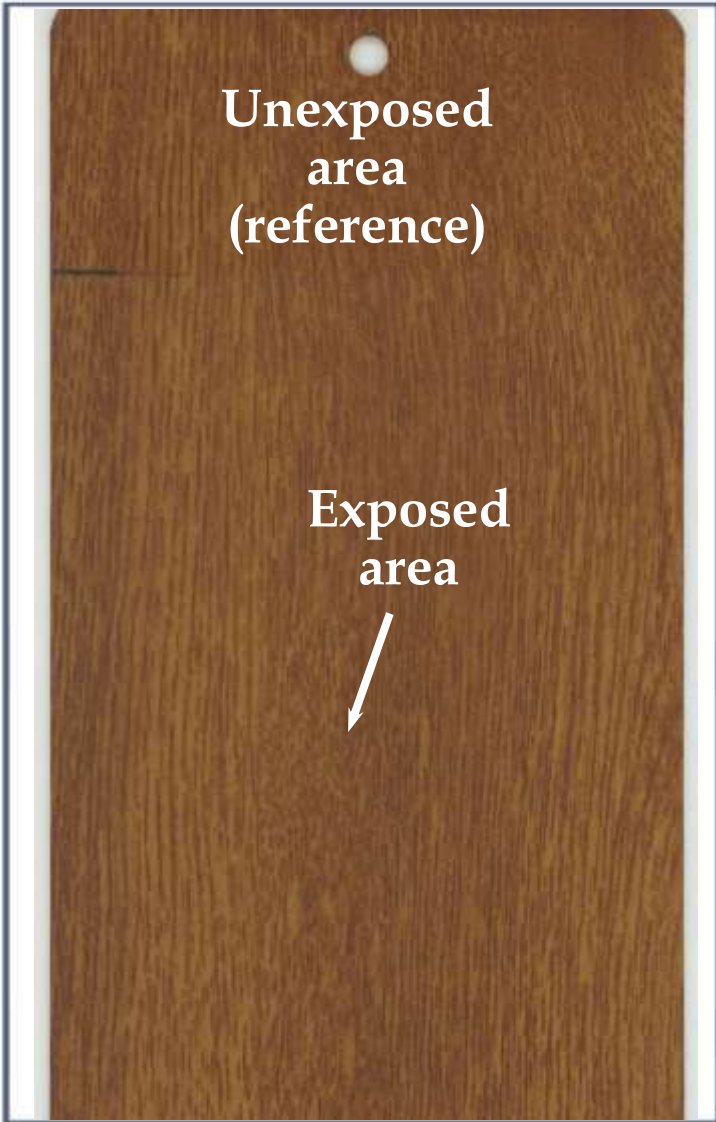
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30816
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 0,72
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31173
POWDER COATING: DS-0439S
HEAT TRANSFER FILM: 82301/02 L4
Colour variation (ΔE): 2,59
residual gloss: 69%

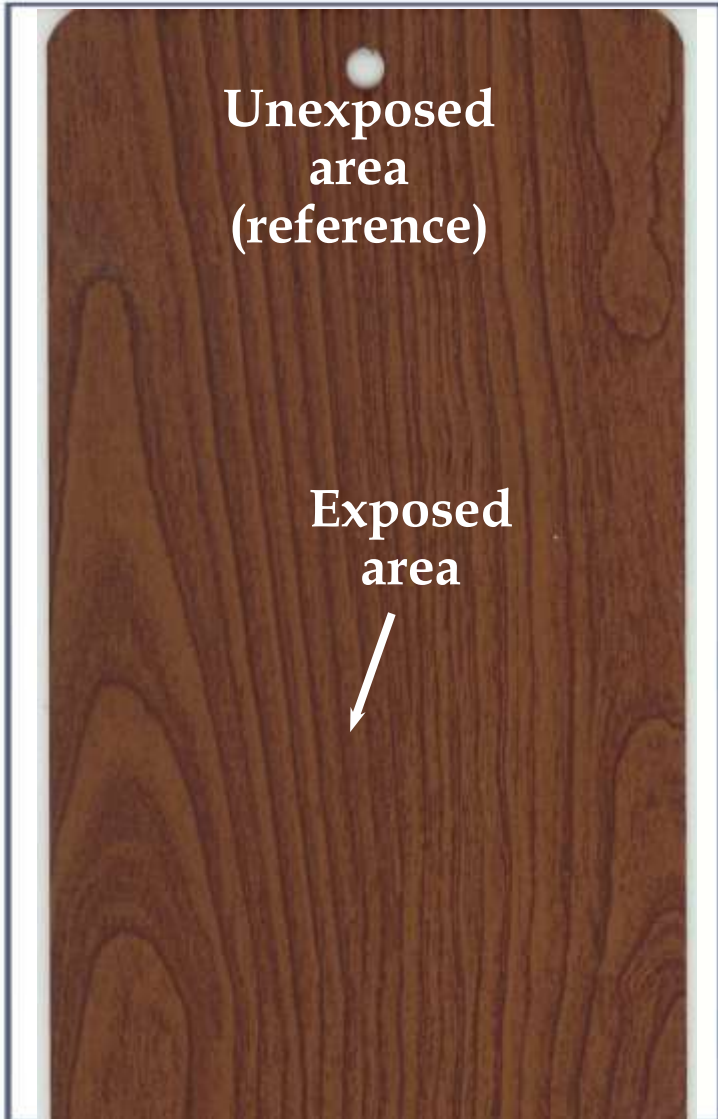
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30818
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 0,62
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31175
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 1,92
residual gloss: 86%

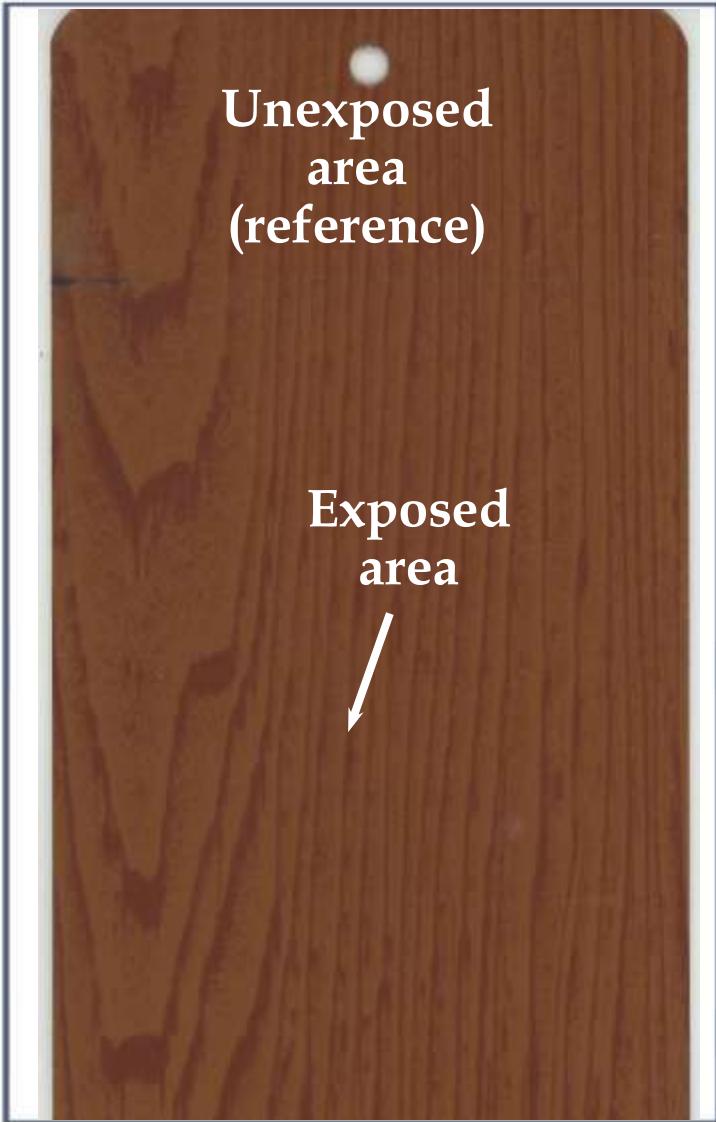
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30819
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **0,44**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 31176
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **1,38**
residual gloss: **87%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



From 15/07/2013 to 17/07/2014



Florida
Test



Total duration:
36 months



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30820
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 0,64
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 31177
POWDER COATING: DS-0442S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 2,42
residual gloss: 99%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

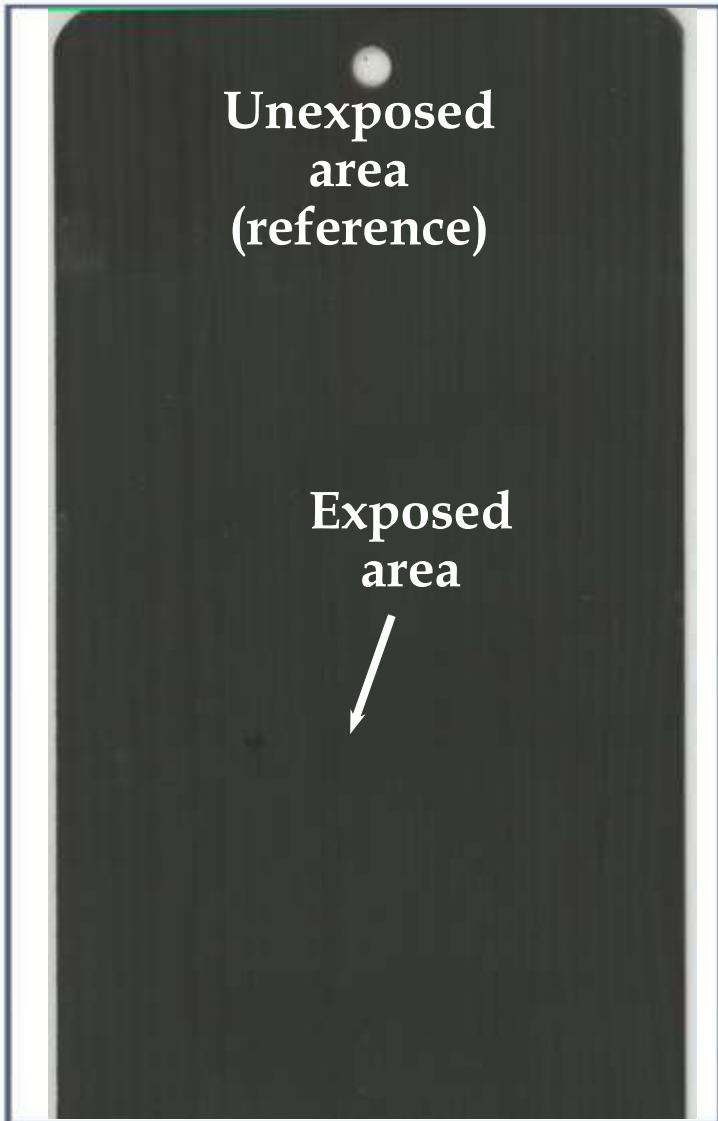
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

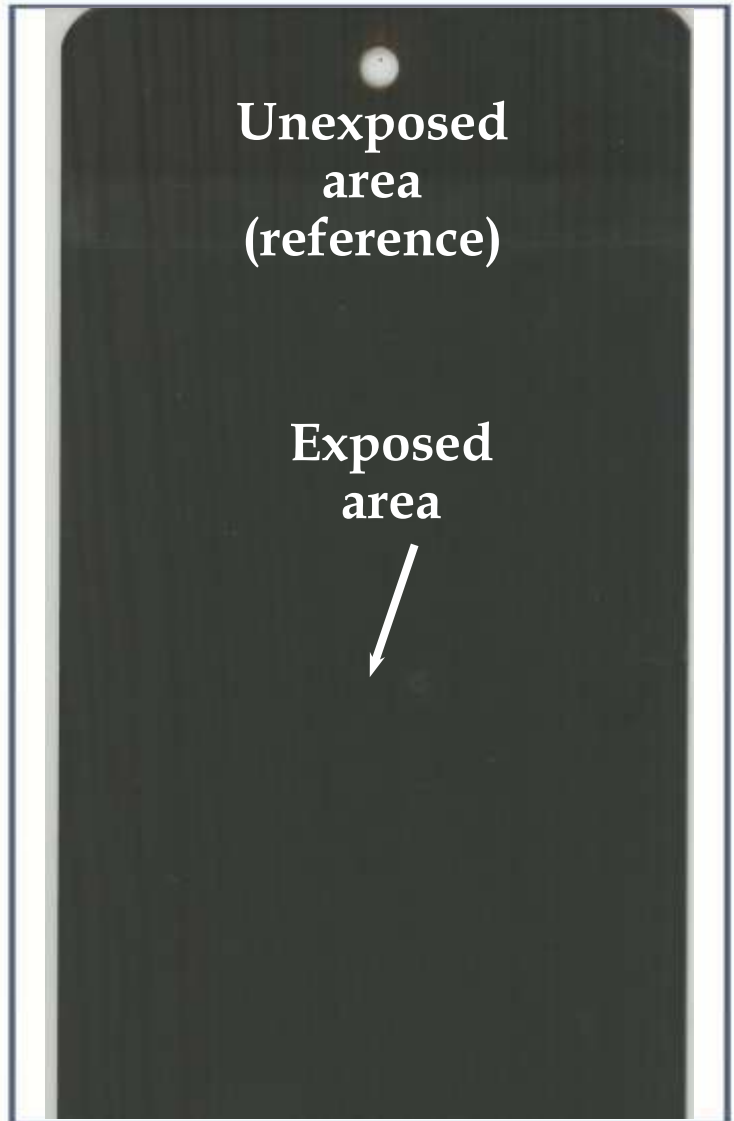
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30827
POWDER COATING: DS-0457S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 0,53
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31184
POWDER COATING: DS-0457S
HEAT TRANSFER FILM: 82118/02 L4
Colour variation (ΔE): 0,35
residual gloss: 100%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



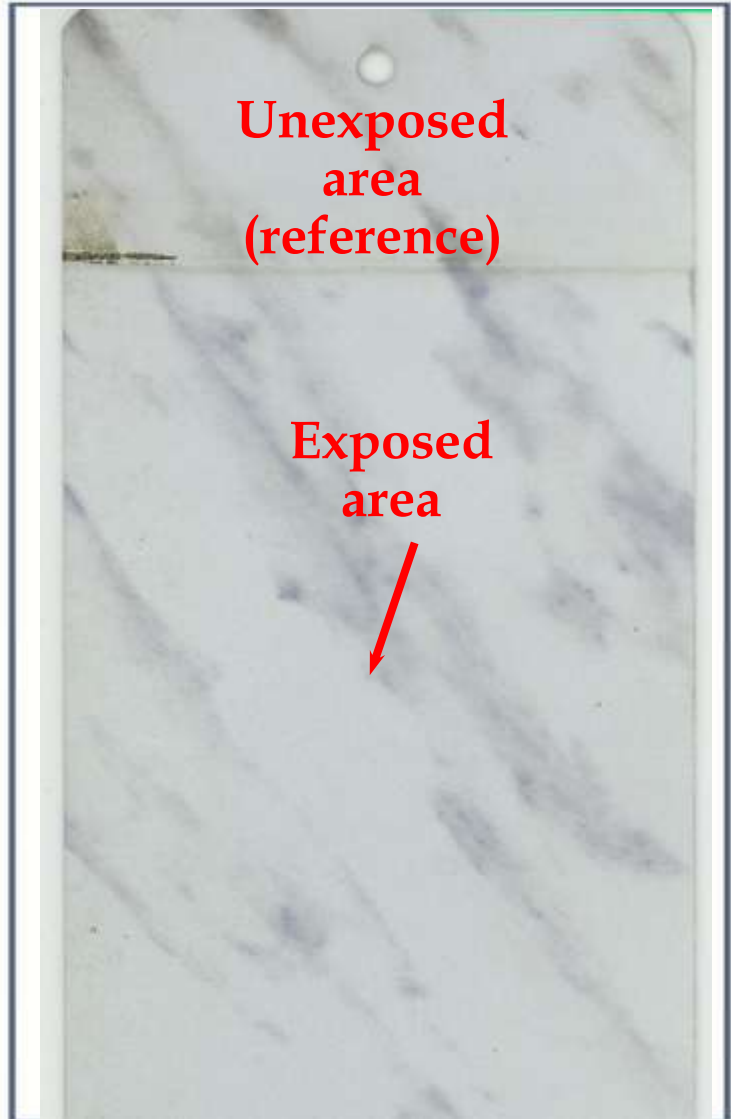
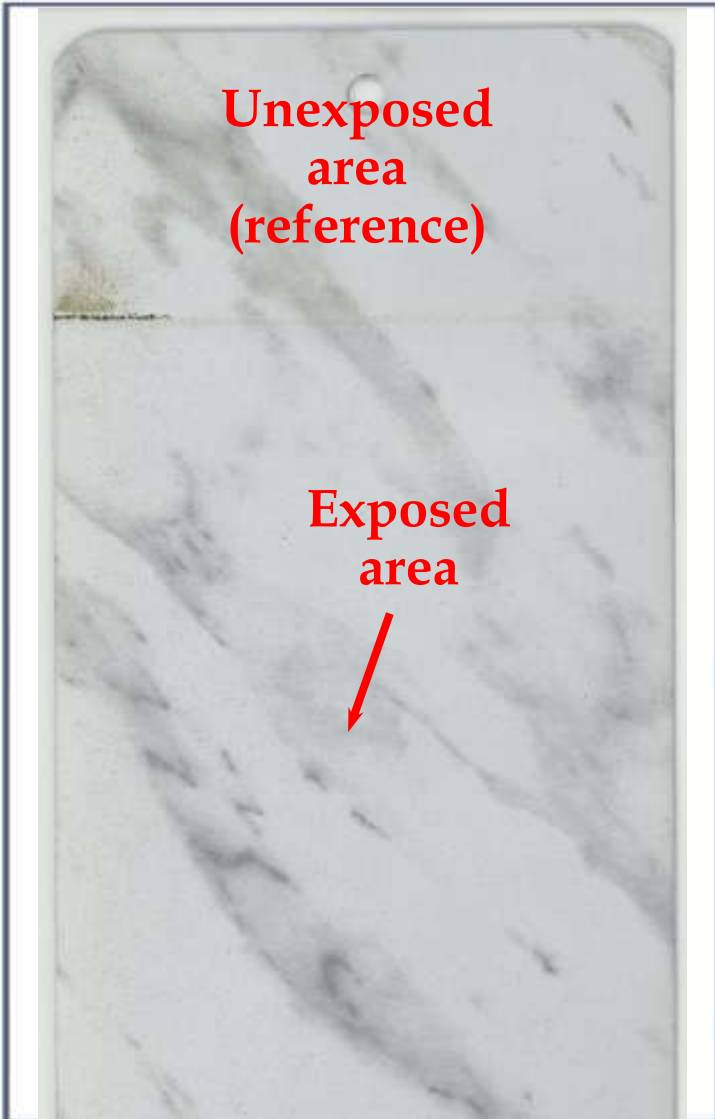
Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016



LAB. ID NUMBER: 30773
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): 1,22
residual gloss: 95%

Approved
combination:




LAB. ID NUMBER: 31130
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 85001/02 L8
Colour variation (ΔE): 1,18
residual gloss: 74%

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

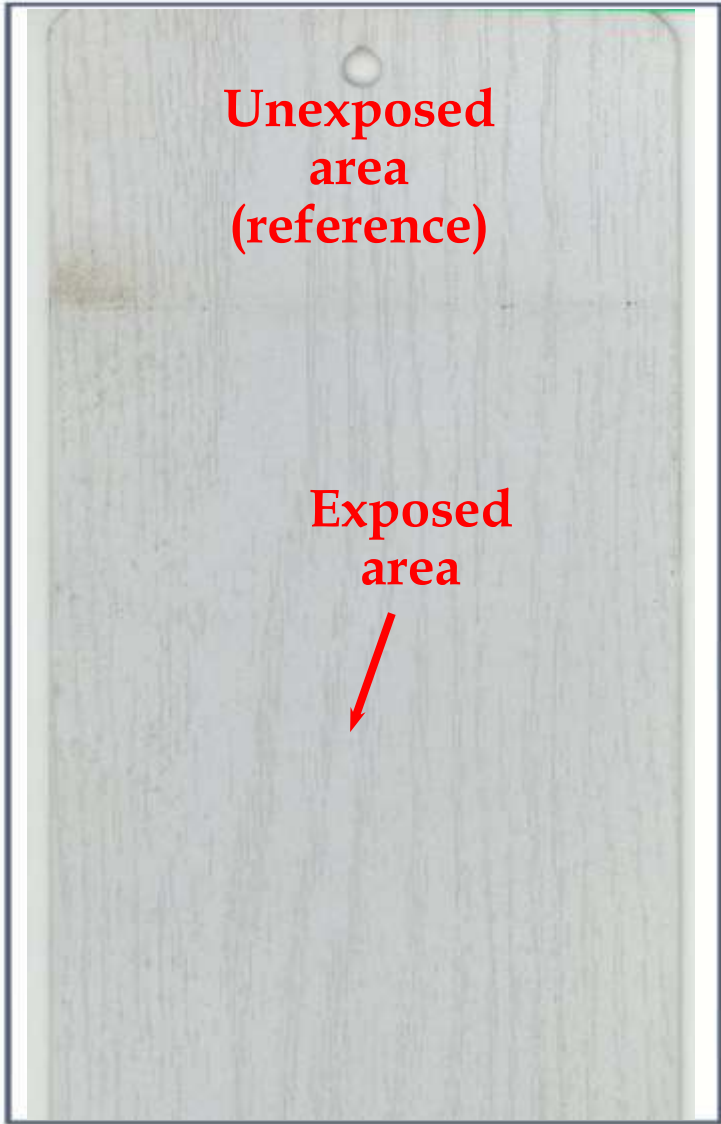
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

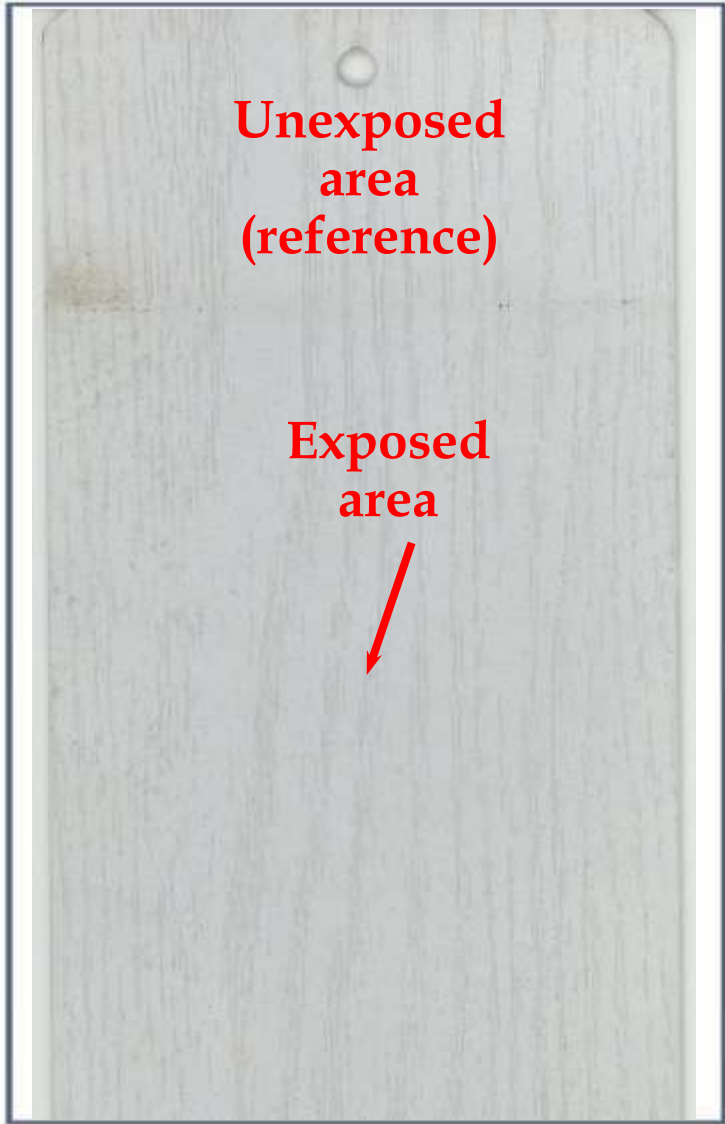
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30833
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,7
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31190
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): 0,87
residual gloss: 77%

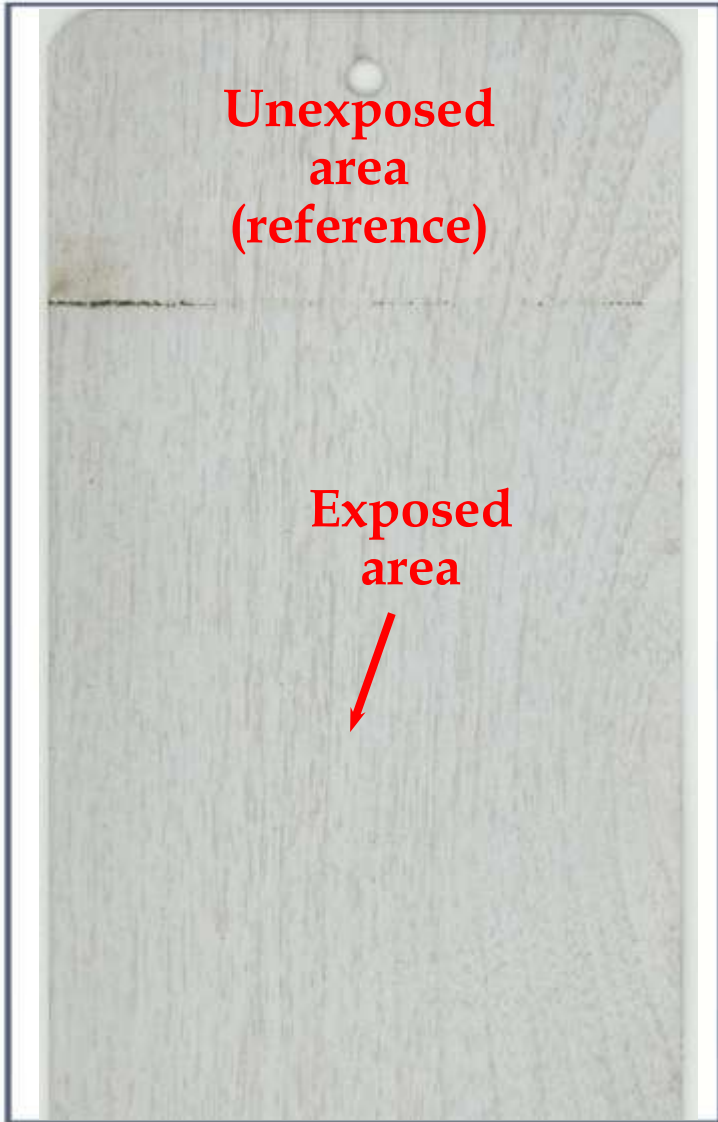
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

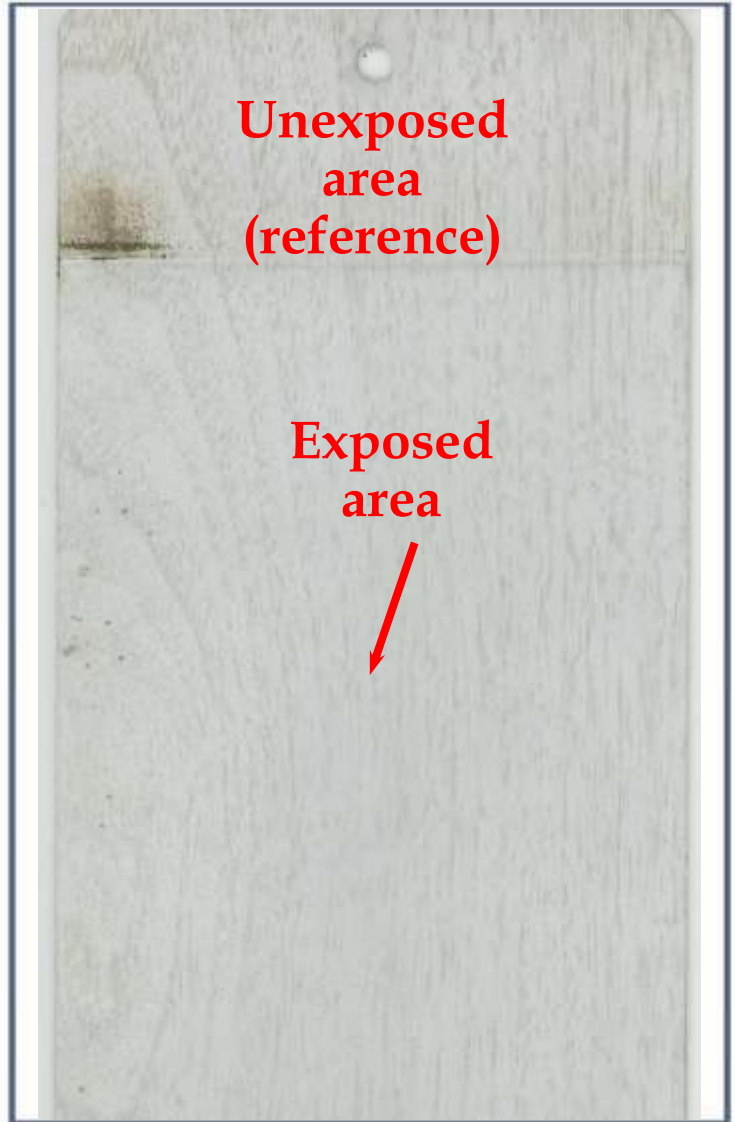
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30834
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 0,67
residual gloss: 96%

Approved
combination:


LAB. ID NUMBER: 31191
POWDER COATING: DS-0708S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 1,18
residual gloss: 69%

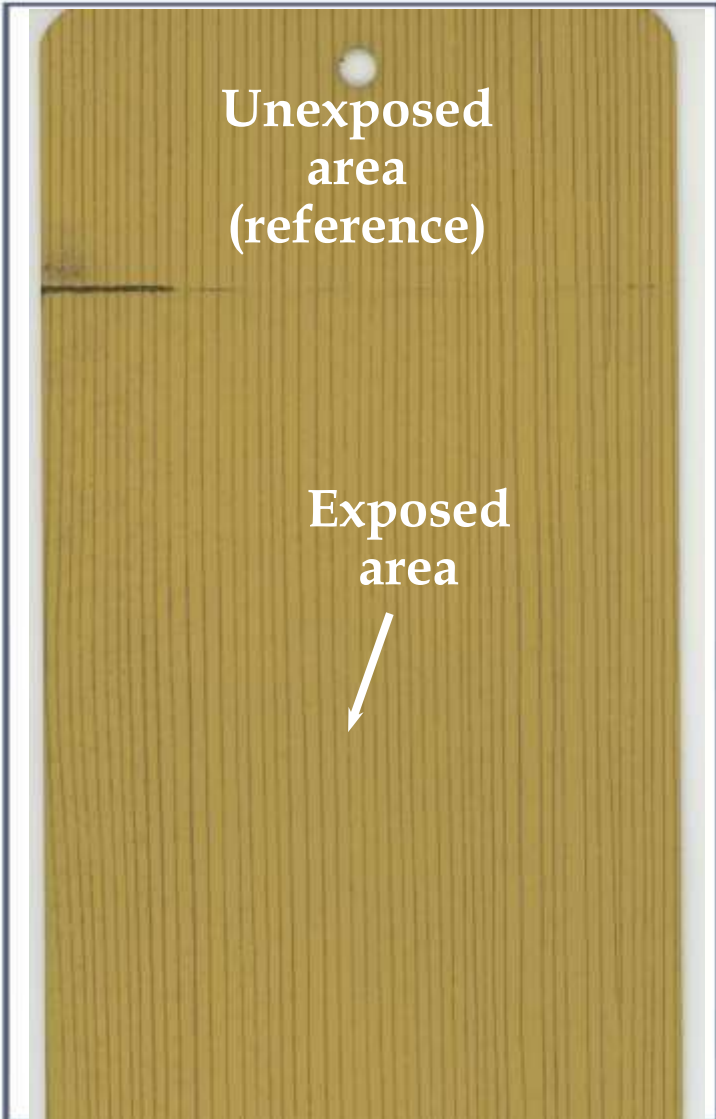
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

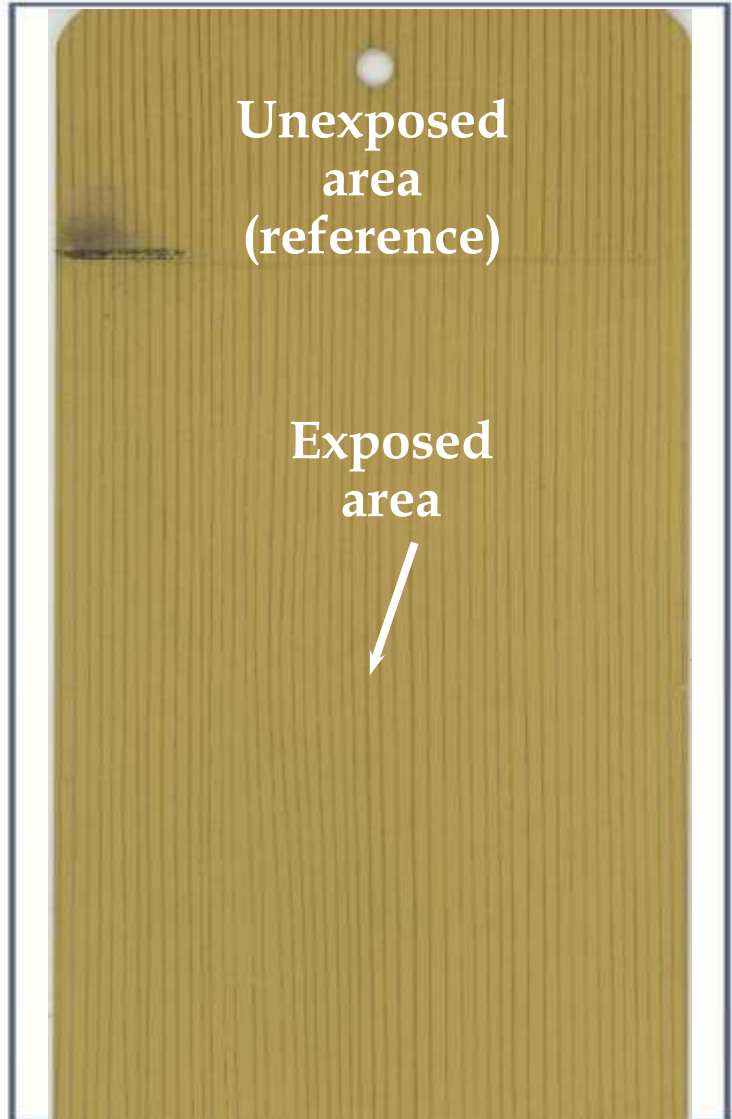
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30837
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): **0,53**
residual gloss: **89%**

Approved
combination:


LAB. ID NUMBER: 31194
POWDER COATING: DS-0716S
HEAT TRANSFER FILM: 81502/02 L4
Colour variation (ΔE): **1,70**
residual gloss: **56%**

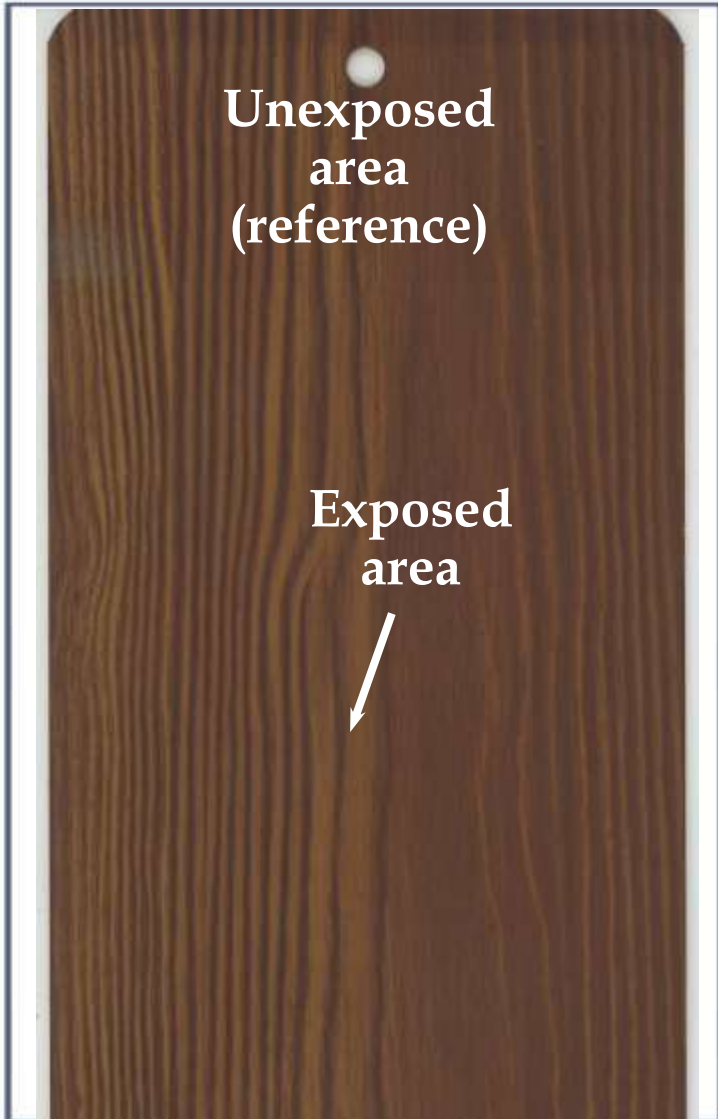
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30777
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/02 L4
Colour variation (ΔE): 1,18
residual gloss: 98%

Approved
combination:


LAB. ID NUMBER: 31134
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/02 L4
Colour variation (ΔE): 3,12
residual gloss: 55%

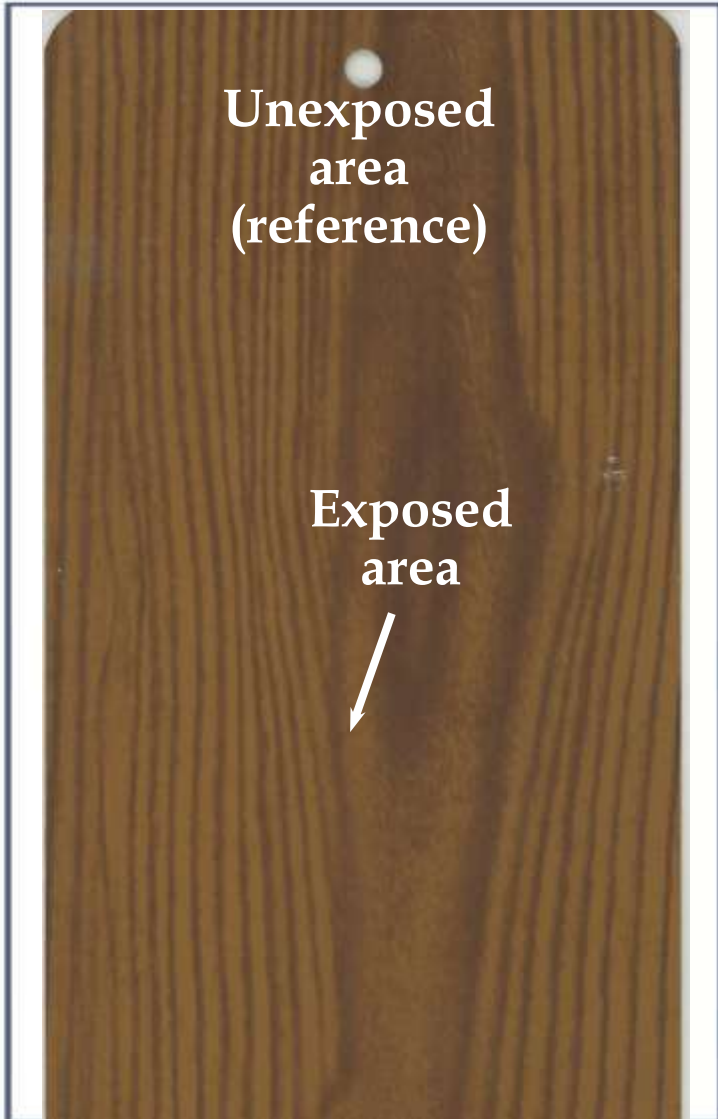
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30842
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): **1,32**
residual gloss: **97%**

Approved
combination:


LAB. ID NUMBER: 31199
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81304/01 L4
Colour variation (ΔE): **2,94**
residual gloss: **58%**

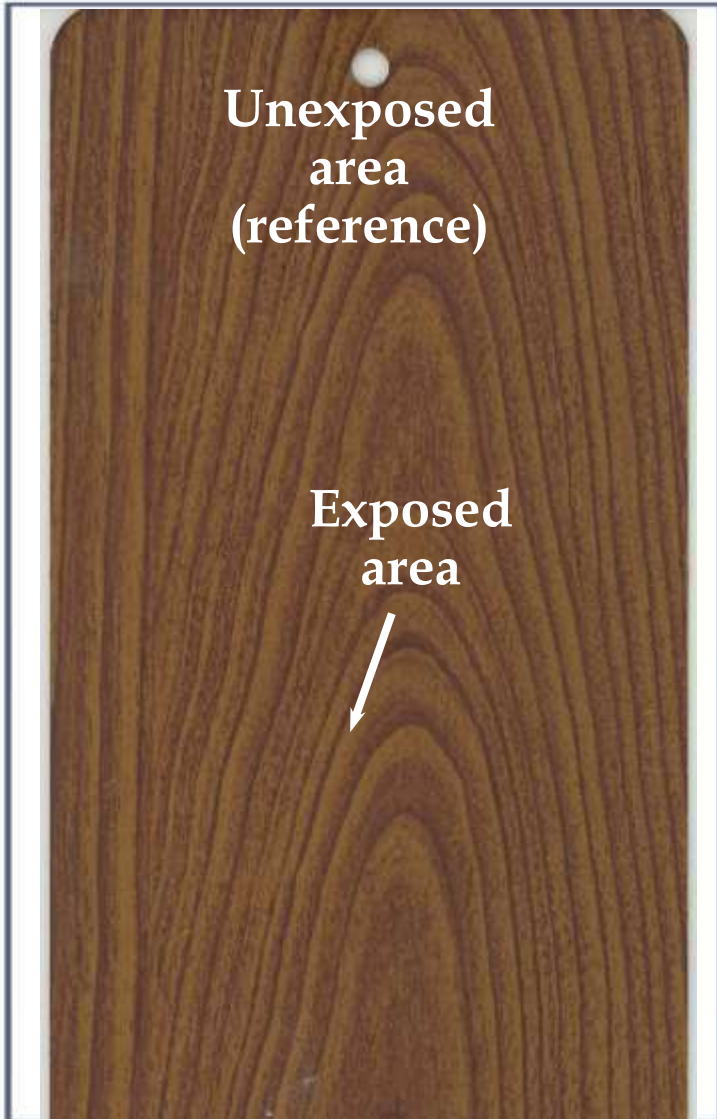
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30843
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **1,24**
residual gloss: **97%**

Approved
combination:


LAB. ID NUMBER: 31200
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **3,03**
residual gloss: **58%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30844
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 0,97
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 31201
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): 2,83
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

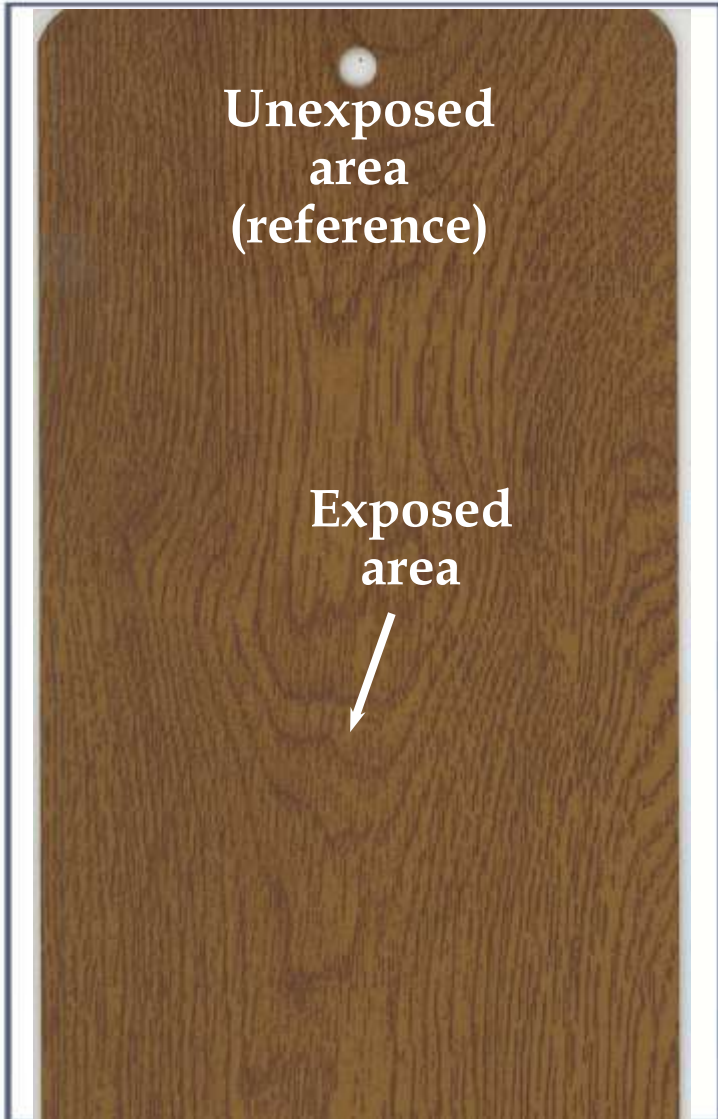
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30845
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): **1,04**
residual gloss: **96%**

Approved
combination:


LAB. ID NUMBER: 31202
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82308/21 L4
Colour variation (ΔE): **2,88**
residual gloss: **61%**

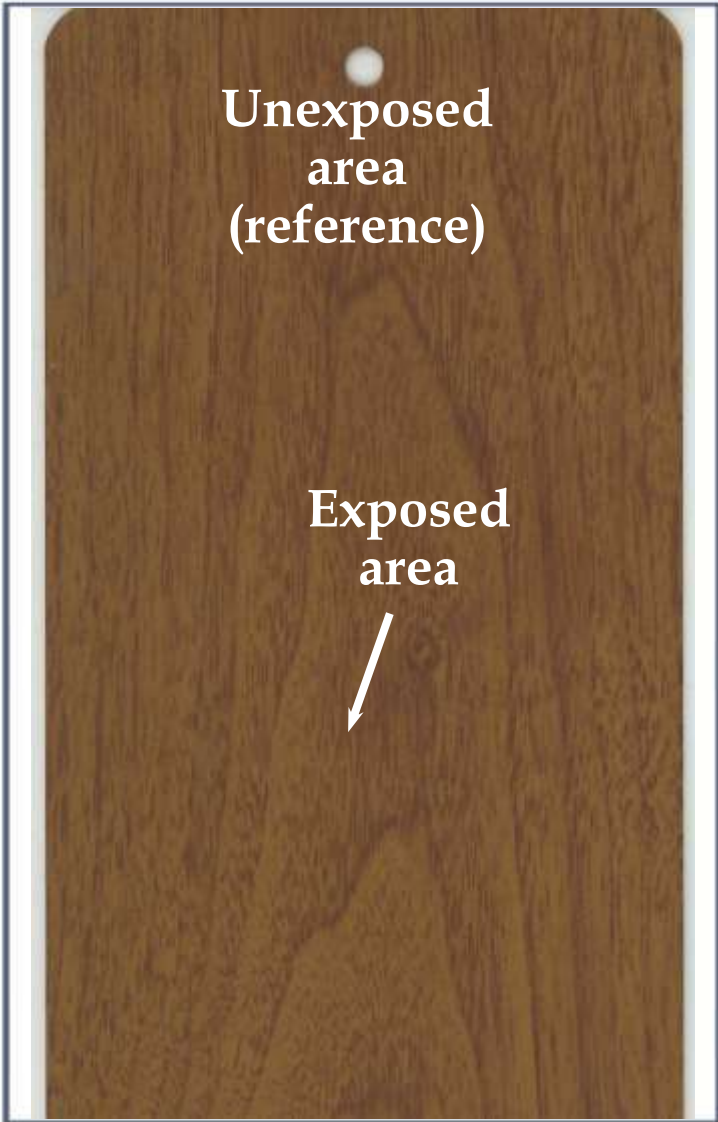
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30846
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 1,10
residual gloss: 96%

Approved
combination:


LAB. ID NUMBER: 31203
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): 2,76
residual gloss: 63%

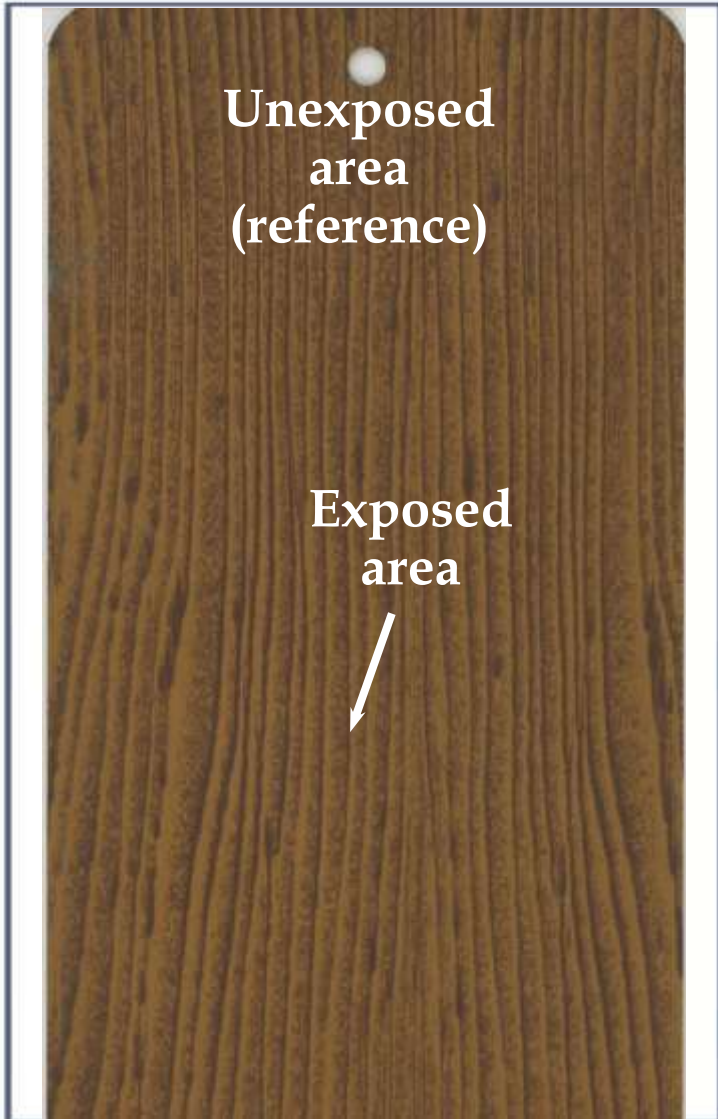
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30847
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 1,05
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31204
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 2,88
residual gloss: 57%

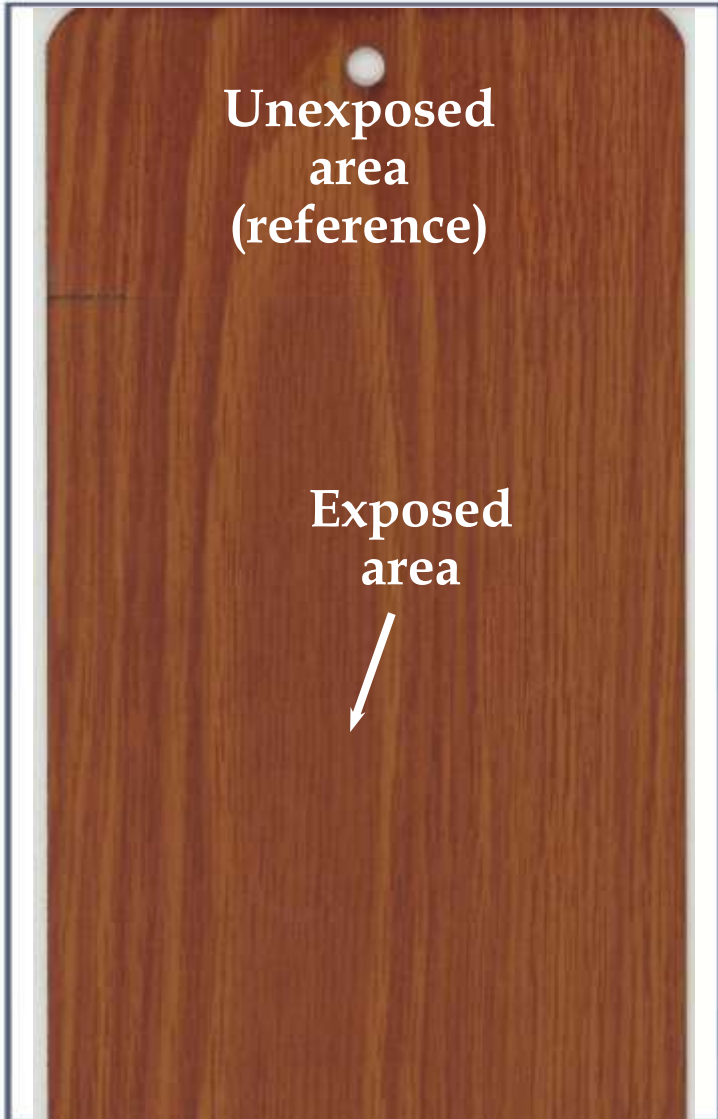
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

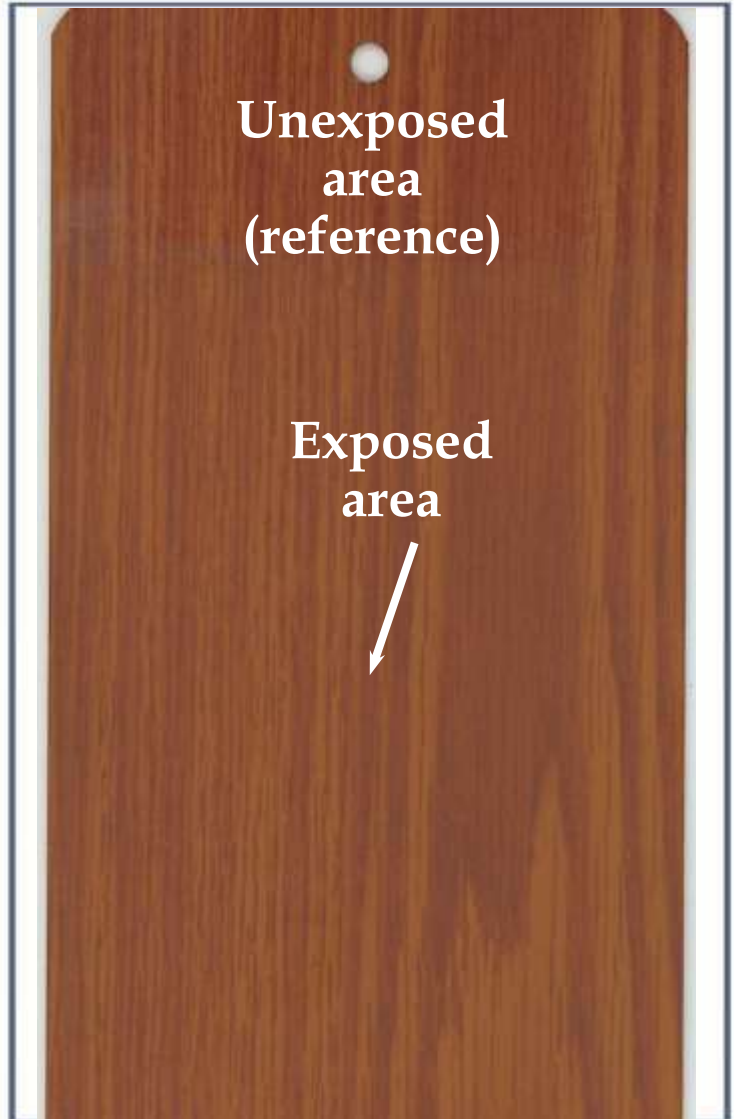
 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30849
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 0,96
residual gloss: 94%

Approved
combination:


LAB. ID NUMBER: 31206
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 82503/07 L4
Colour variation (ΔE): 3,16
residual gloss: 57%

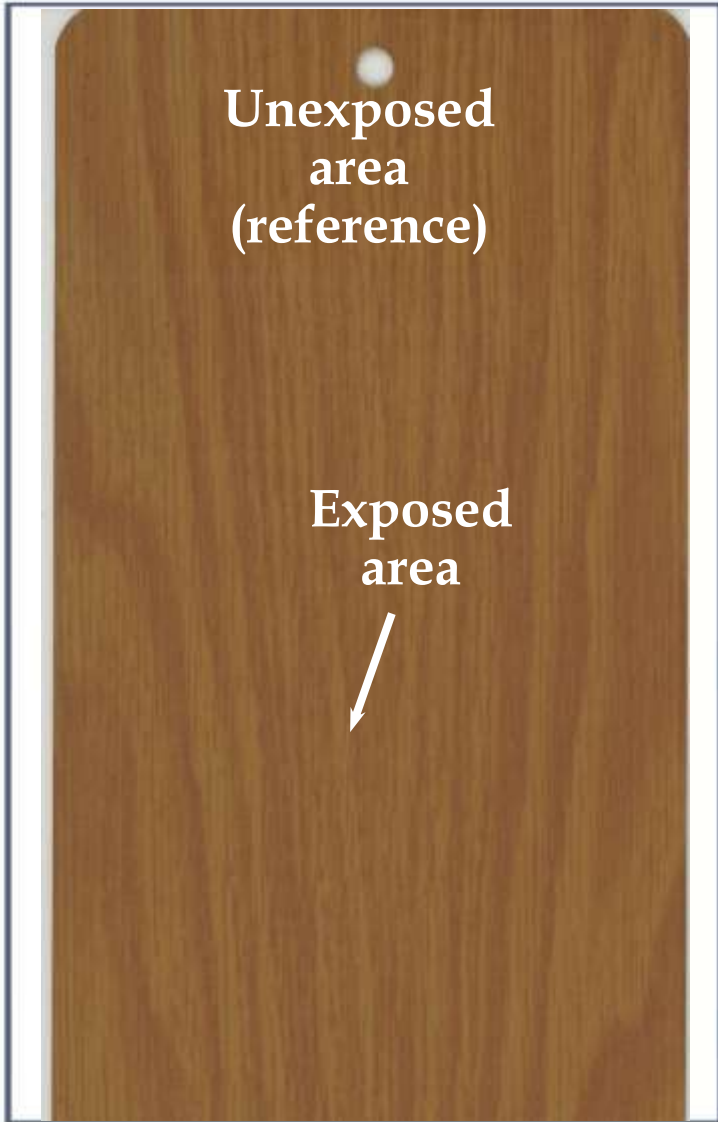
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30779
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82503/09 L4
Colour variation (ΔE): 0,27
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 31136
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 82503/09 L4
Colour variation (ΔE): 1,59
residual gloss: 56%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **15/07/2013** to **17/07/2014**



From **15/07/2013** to **15/07/2016**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30855
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): **1,27**
residual gloss: **95%**

Approved
combination:




LAB. ID NUMBER: 31212
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81412/04 L4
Colour variation (ΔE): **2,82**
residual gloss: **50%**

QUALICOAT REQUIREMENTS


The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

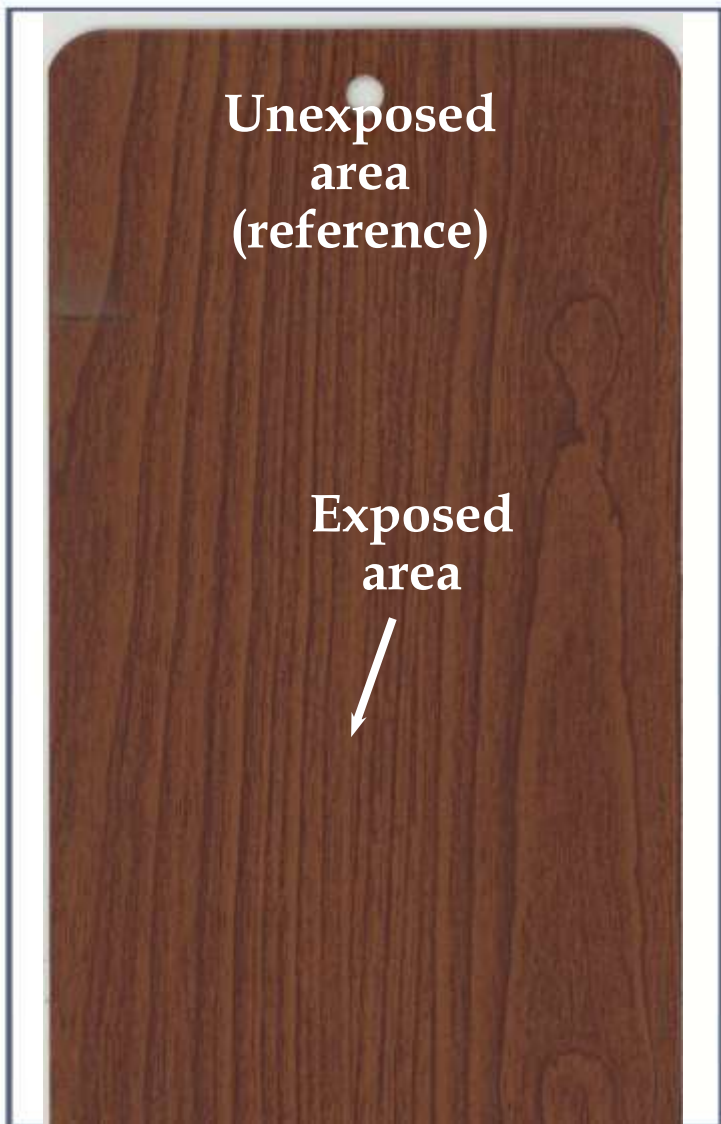
QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**


 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30860
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 0,95
residual gloss: 100%

Approved
combination:


LAB. ID NUMBER: 31217
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): 2,19
residual gloss: 63%

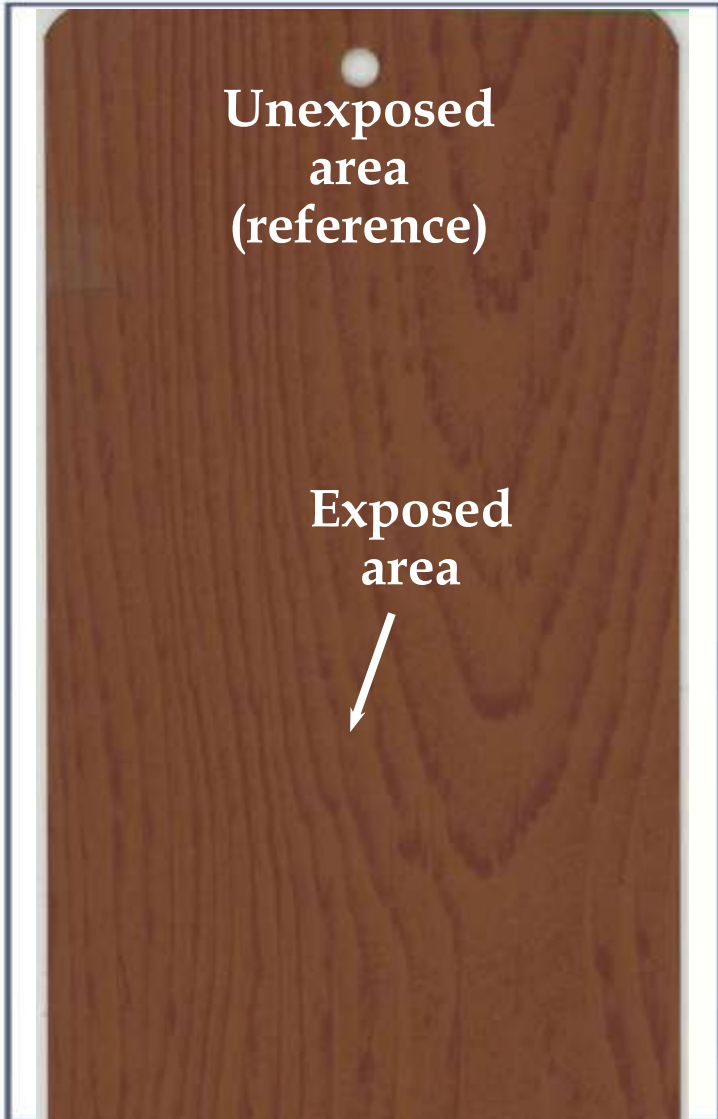
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30861
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **0,49**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 31218
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82531/01 L4
Colour variation (ΔE): **2,13**
residual gloss: **63%**

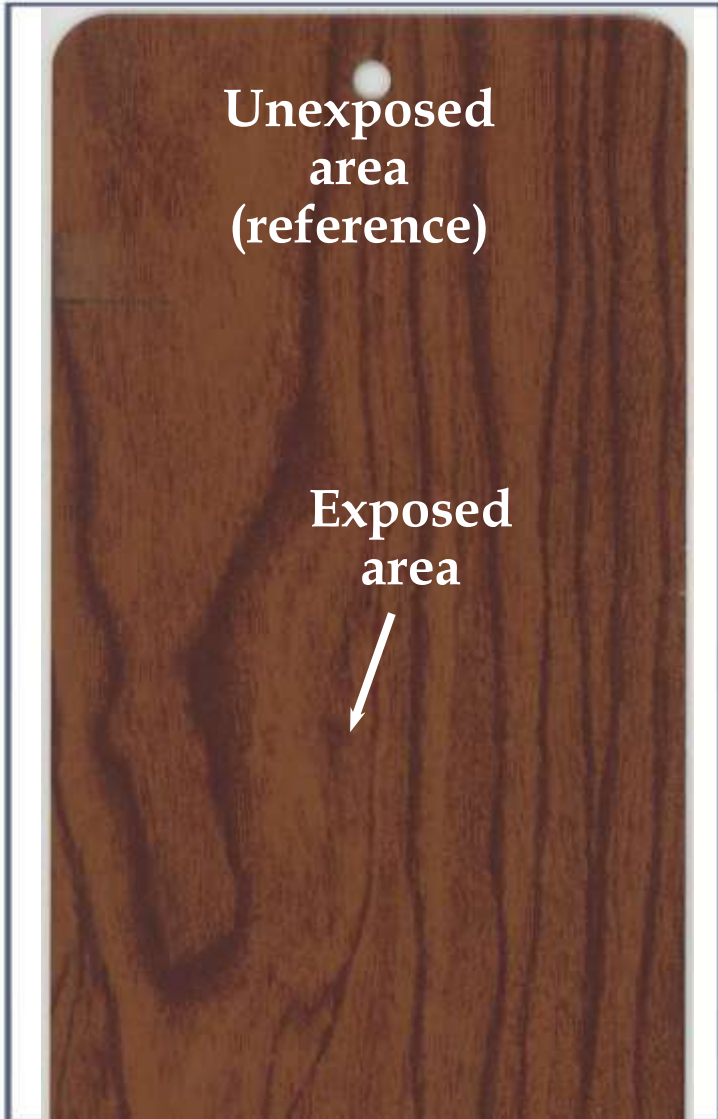
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30862
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): **0,54**
residual gloss: **100%**

Approved
combination:


LAB. ID NUMBER: 31219
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): **2,15**
residual gloss: **64%**

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

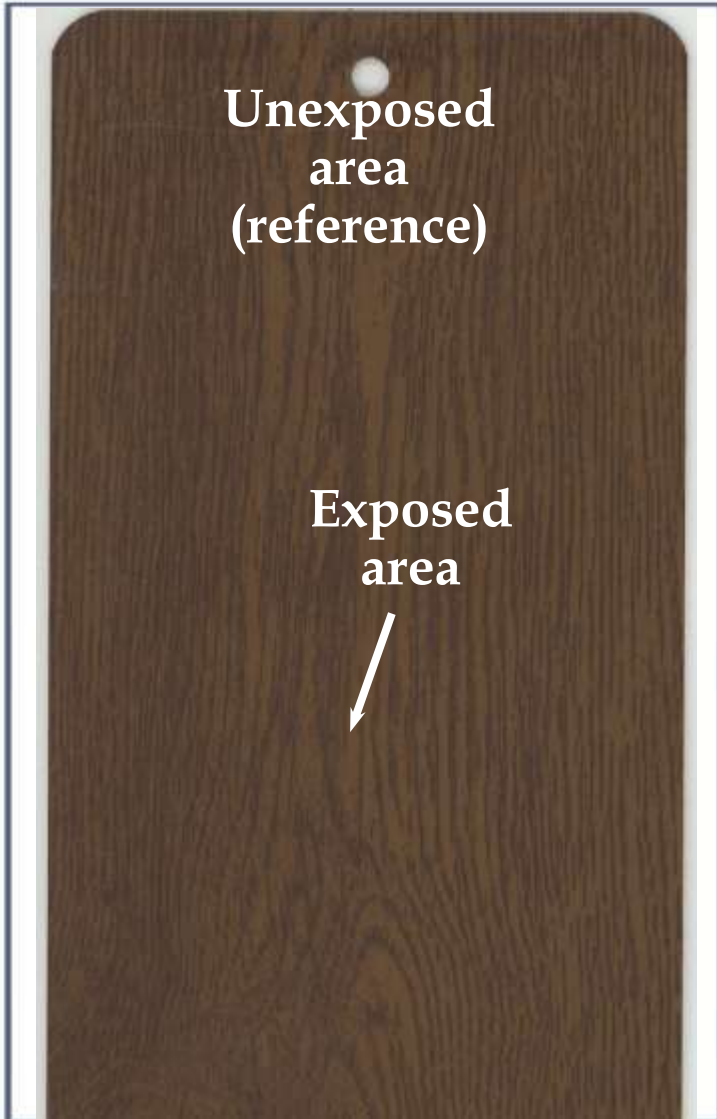
QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida Test**  **Total duration:**
12 months

 **Florida Test**  **Total duration:**
36 months

 From **15/07/2013 to 17/07/2014**

 From **15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30876
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82308/17 L4
Colour variation (ΔE): **0,88**
residual gloss: **100%**



LAB. ID NUMBER: 31233
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82308/17 L4
Colour variation (ΔE): **1,91**
residual gloss: **56%**

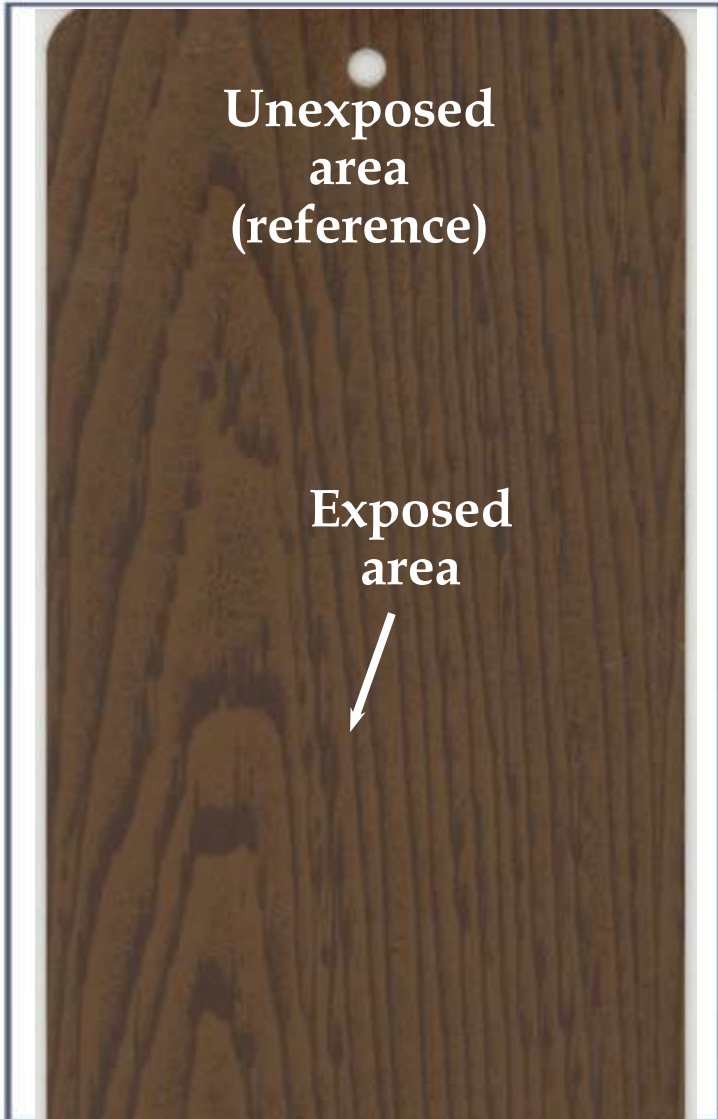
QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).

 **Florida
Test**

 **Total duration:
12 months**

 **From 15/07/2013 to 17/07/2014**



 **Florida
Test**

 **Total duration:
36 months**

 **From 15/07/2013 to 15/07/2016**



LAB. ID NUMBER: 30878
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 0,78
residual gloss: 98%

Approved
combination:


LAB. ID NUMBER: 31235
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): 1,94
residual gloss: 52%

QUALICOAT REQUIREMENTS
The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS
The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From 15/07/2013 to 17/07/2014



From 15/07/2013 to 15/07/2016

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 30879
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 0,59
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 31236
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82602/02 L4
Colour variation (ΔE): 1,52
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47894
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): **0,61**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48190
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): **2,46**
residual gloss: **65%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47895
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): 1,03
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48191
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): 3,25
residual gloss: 64%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47896
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81413/03 L4
Colour variation (ΔE): **0,84**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 48192
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81413/03 L4
Colour variation (ΔE): **3,27**
residual gloss: **61%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47898
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81701/01 L4
Colour variation (ΔE): 0,8
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 48194
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81701/01 L4
Colour variation (ΔE): 2,31
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47899
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): **0,72**
residual gloss: **91%**

Approved
combination:



LAB. ID NUMBER: 48195
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): **2,8**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47902
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82001/03 L4
Colour variation (ΔE): **1,01**
residual gloss: **92%**

Approved
combination:



LAB. ID NUMBER: 48198
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82001/03 L4
Colour variation (ΔE): **2,93**
residual gloss: **62%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47903
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 1,00
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48199
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 2,27
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47905
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82502/13 L4
Colour variation (ΔE): 0,83
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48201
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82502/13 L4
Colour variation (ΔE): 3,07
residual gloss: 59%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47906
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/01 L4
Colour variation (ΔE): 0,95
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48202
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/01 L4
Colour variation (ΔE): 3,04
residual gloss: 57%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47907
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): 0,5
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48203
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): 2,32
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47908
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/03 L4
Colour variation (ΔE): **0,59**
residual gloss: **95%**

Approved
combination:



LAB. ID NUMBER: 48204
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82504/03 L4
Colour variation (ΔE): **1,81**
residual gloss: **52%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47909
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 0,65
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48205
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82505/01 L4
Colour variation (ΔE): 2,7
residual gloss: 62%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47911
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82508/05 L4
Colour variation (ΔE): 1,00
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48207
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82508/05 L4
Colour variation (ΔE): 3,02
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47912
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82515/01 L4
Colour variation (ΔE): **0,19**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48208
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 82515/01 L4
Colour variation (ΔE): **1,81**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



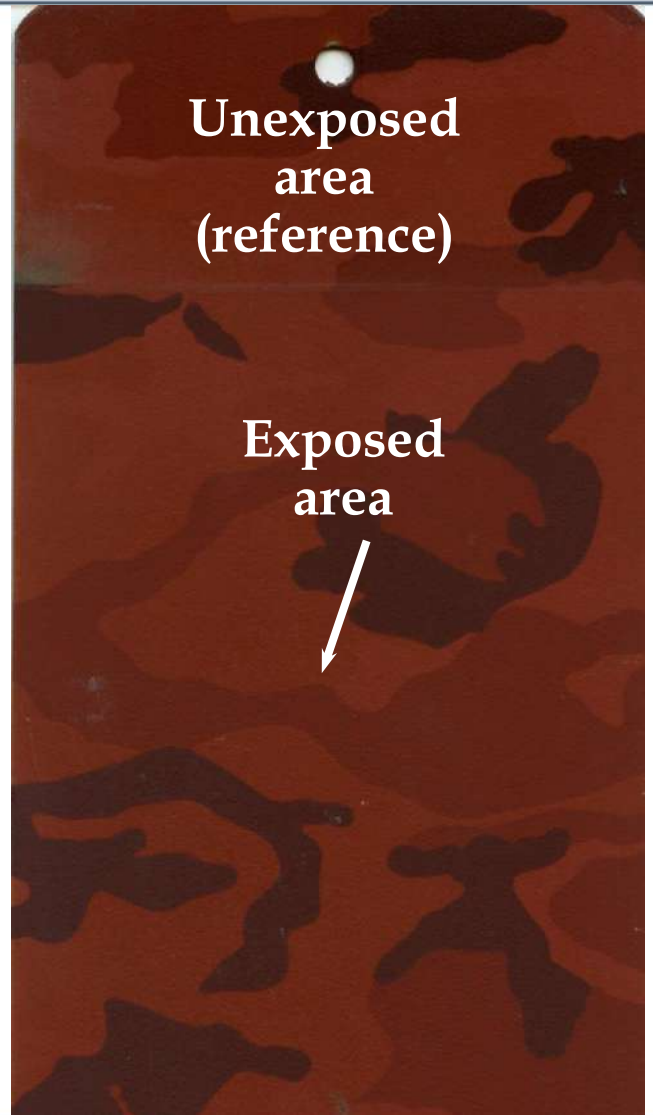
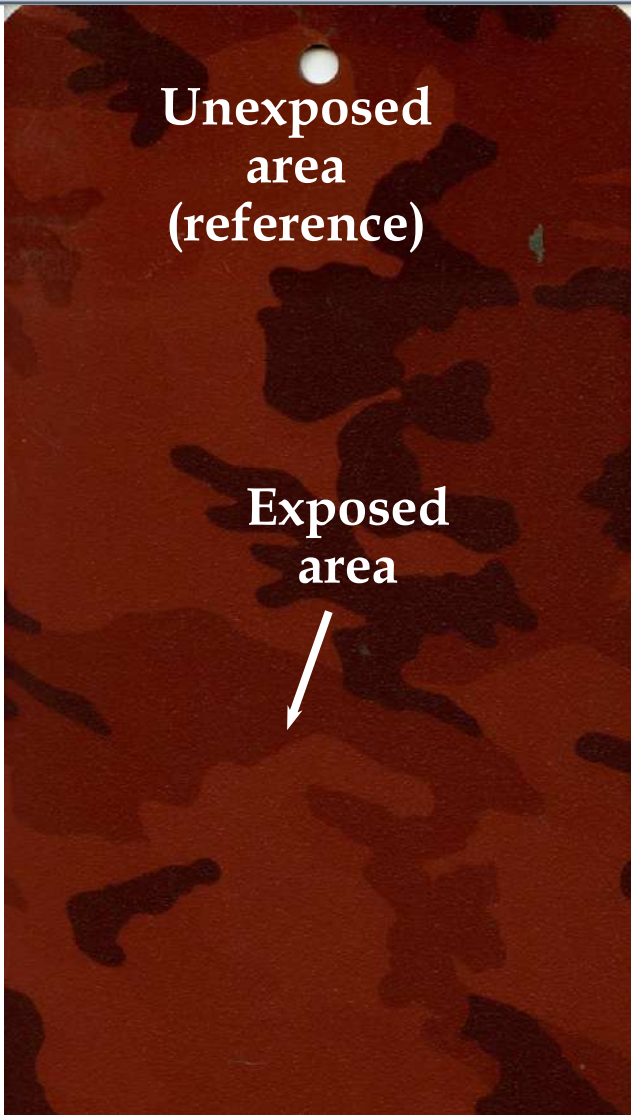
Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**



LAB. ID NUMBER: 47915
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 86010/56 L4
Colour variation (ΔE): **0,62**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48211
POWDER COATING: DS-0706S
HEAT TRANSFER FILM: 86010/56 L4
Colour variation (ΔE): **1,47**
residual gloss: **56%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47942
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81001/03 L4
Colour variation (ΔE): **1,17**
residual gloss: **95%**

Approved
combination:



LAB. ID NUMBER: 48238
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81001/03 L4
Colour variation (ΔE): **2,88**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47943
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81402/02 L4
Colour variation (ΔE): 0,68
residual gloss: 94%

Approved
combination:



LAB. ID NUMBER: 48239
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81402/02 L4
Colour variation (ΔE): 2,32
residual gloss: 51%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47946
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81414/10 L4
Colour variation (ΔE): **1,09**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 48242
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81414/10 L4
Colour variation (ΔE): **2,82**
residual gloss: **52%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47947
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81415/02 L4
Colour variation (ΔE): 0,95
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48243
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81415/02 L4
Colour variation (ΔE): 2,78
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47948
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 0,97
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 48244
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 2,84
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47949
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81421/08 L4
Colour variation (ΔE): 1,08
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 48245
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81421/08 L4
Colour variation (ΔE): 2,65
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47950
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/10 L4
Colour variation (ΔE): 1,26
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48246
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/10 L4
Colour variation (ΔE): 2,96
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47951
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/11 L4
Colour variation (ΔE): 1,06
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48247
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81430/11 L4
Colour variation (ΔE): 2,85
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47952
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81436/02 L4
Colour variation (ΔE): 0,93
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48248
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81436/02 L4
Colour variation (ΔE): 2,85
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47954
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): 1,07
residual gloss: 99%

Approved
combination:



LAB. ID NUMBER: 48250
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81704/01 L4
Colour variation (ΔE): 2,87
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47956
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81816/01 L4
Colour variation (ΔE): **0,99**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 48252
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 81816/01 L4
Colour variation (ΔE): **2,75**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47959
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 0,98
residual gloss: 96%

Approved
combination:



LAB. ID NUMBER: 48255
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82103/01 L4
Colour variation (ΔE): 2,84
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47961
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/12 L4
Colour variation (ΔE): **0,91**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48257
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82117/12 L4
Colour variation (ΔE): **2,97**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47964
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82502/02 L4
Colour variation (ΔE): **0,98**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48260
POWDER COATING: DS-0721S
HEAT TRANSFER FILM: 82502/02 L4
Colour variation (ΔE): **2,86**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47969
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 81406/04 L4
Colour variation (ΔE): 0,79
residual gloss: 94%

Approved
combination:



LAB. ID NUMBER: 48265
POWDER COATING: DS-0725S
HEAT TRANSFER FILM: 81406/04 L4
Colour variation (ΔE): 2,71
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



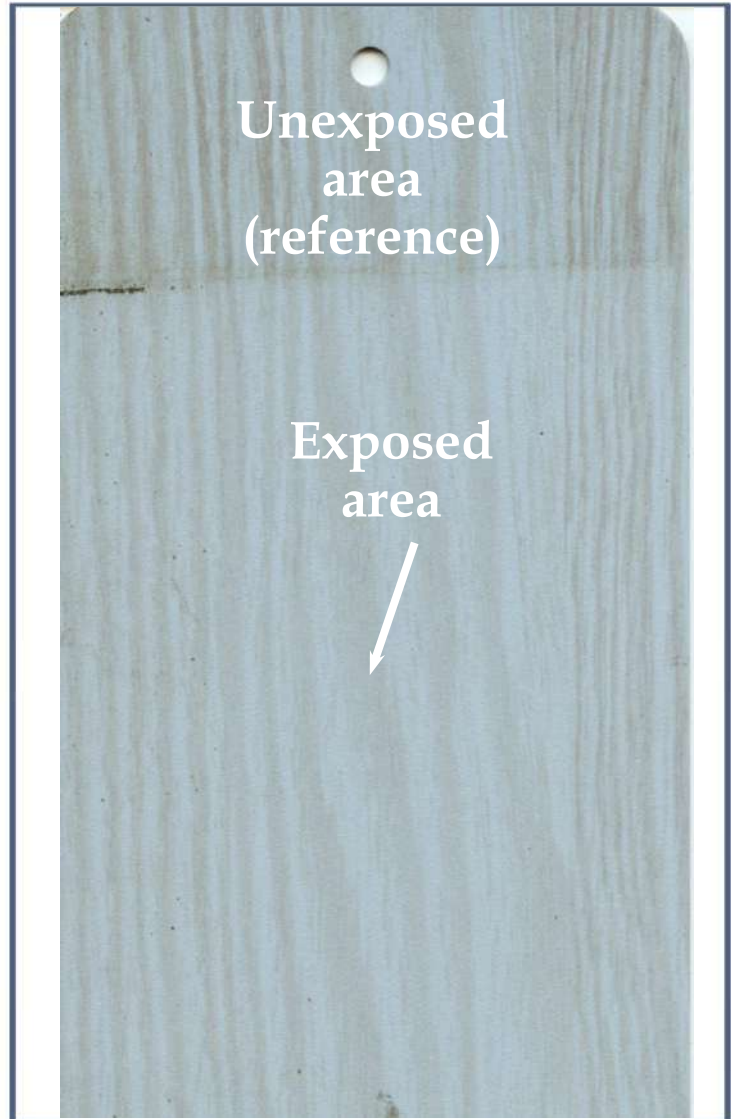
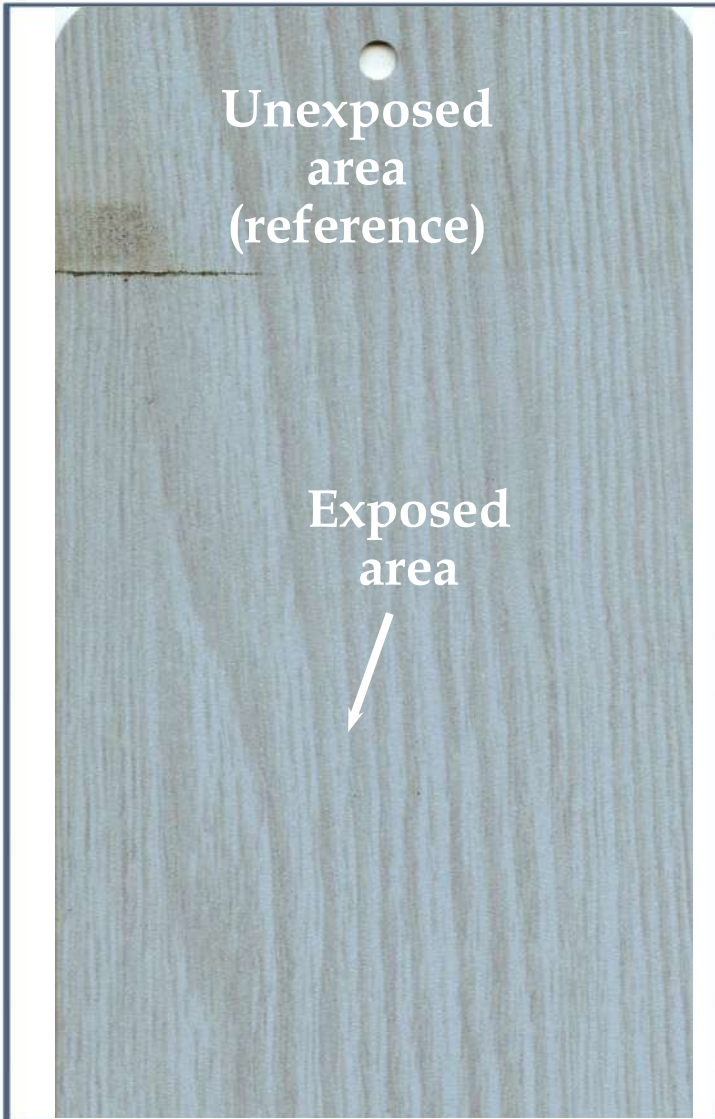
Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**



LAB. ID NUMBER: 47983
POWDER COATING: DS-0731S
HEAT TRANSFER FILM: 82513/11 L8
Colour variation (ΔE): 0,79
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48279
POWDER COATING: DS-0731S
HEAT TRANSFER FILM: 82513/11 L8
Colour variation (ΔE): 1,76
residual gloss: 62%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 47989
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 81304/02 L8
Colour variation (ΔE): **0,39**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 48285
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 81304/02 L8
Colour variation (ΔE): **1,58**
residual gloss: **83%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 47991
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): **0,61**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48287
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82501/15 L8
Colour variation (ΔE): **1,36**
residual gloss: **90%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

**Unexposed
area
(reference)**

**Exposed
area**



**Unexposed
area
(reference)**

**Exposed
area**



LAB. ID NUMBER: 47992
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 0,98
residual gloss: 93%

Approved
combination:



LAB. ID NUMBER: 48288
POWDER COATING: DS-0734S
HEAT TRANSFER FILM: 82505/10 L8
Colour variation (ΔE): 1,17
residual gloss: 78%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47993
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81001/01 L4
Colour variation (ΔE): 0,8
residual gloss: 94%

Approved
combination:



LAB. ID NUMBER: 48289
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81001/01 L4
Colour variation (ΔE): 2,46
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47994
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 1,56
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 48290
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81403/01 L4
Colour variation (ΔE): 2,74
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47995
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): **0,99**
residual gloss: **97%**

Approved
combination:



LAB. ID NUMBER: 48291
POWDER COATING: DS-0739S
HEAT TRANSFER FILM: 81441/01 L4
Colour variation (ΔE): **2,26**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 47999
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81407/01 L4
Colour variation (ΔE): **0,61**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48295
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81407/01 L4
Colour variation (ΔE): **2,26**
residual gloss: **62%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48000
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): **1,16**
residual gloss: **94%**

Approved
combination:



LAB. ID NUMBER: 48296
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81412/05 L4
Colour variation (ΔE): **2,94**
residual gloss: **63%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48001
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 0,76
residual gloss: 97%

Approved
combination:



LAB. ID NUMBER: 48297
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 81416/01 L4
Colour variation (ΔE): 2,29
residual gloss: 55%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48003
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82309/03 L4
Colour variation (ΔE): 0,79
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48299
POWDER COATING: DS-0742S
HEAT TRANSFER FILM: 82309/03 L4
Colour variation (ΔE): 2,87
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48007
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **0,81**
residual gloss: **99%**

Approved
combination:



LAB. ID NUMBER: 48303
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81412/03 L4
Colour variation (ΔE): **2,00**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48014
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81832/01 L4
Colour variation (ΔE): **0,94**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48310
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 81832/01 L4
Colour variation (ΔE): **2,27**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48016
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82304/02 L4
Colour variation (ΔE): **0,74**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48312
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82304/02 L4
Colour variation (ΔE): **1,83**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48017
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): **0,54**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48313
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82505/02 L4
Colour variation (ΔE): **1,84**
residual gloss: **55%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48021
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): **0,91**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48317
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 82531/02 L4
Colour variation (ΔE): **2,06**
residual gloss: **55%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48024
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): 1,1
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48320
POWDER COATING: DS-0753S
HEAT TRANSFER FILM: 86048/02 L4
Colour variation (ΔE): 2,25
residual gloss: 54%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48028
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/01 L4
Colour variation (ΔE): **0,49**
residual gloss: **87%**

Approved
combination:



LAB. ID NUMBER: 48324
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/01 L4
Colour variation (ΔE): **1,55**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48029
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/09 L4
Colour variation (ΔE): **1,06**
residual gloss: **82%**

Approved
combination:



LAB. ID NUMBER: 48325
POWDER COATING: DS-0755S
HEAT TRANSFER FILM: 82105/09 L4
Colour variation (ΔE): **2,89**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48050
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81803/01 L4
Colour variation (ΔE): 0,76
residual gloss: 96%

Approved
combination:



LAB. ID NUMBER: 48346
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81803/01 L4
Colour variation (ΔE): 1,89
residual gloss: 50%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48052
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81836/01 L4
Colour variation (ΔE): **1,12**
residual gloss: **94%**

Approved
combination:



LAB. ID NUMBER: 48348
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 81836/01 L4
Colour variation (ΔE): **1,87**
residual gloss: **54%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48053
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/02 L4
Colour variation (ΔE): **0,83**
residual gloss: **96%**

Approved
combination:



LAB. ID NUMBER: 48349
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/02 L4
Colour variation (ΔE): **0,48**
residual gloss: **53%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48054
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 0,78
residual gloss: 96%

Approved
combination:



LAB. ID NUMBER: 48350
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82203/03 L4
Colour variation (ΔE): 1,53
residual gloss: 52%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48055
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): **0,45**
residual gloss: **98%**

Approved
combination:



LAB. ID NUMBER: 48351
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82504/02 L4
Colour variation (ΔE): **1,21**
residual gloss: **51%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48056
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82507/18 L4
Colour variation (ΔE): 1,05
residual gloss: 98%

Approved
combination:



LAB. ID NUMBER: 48352
POWDER COATING: DS-0772S
HEAT TRANSFER FILM: 82507/18 L4
Colour variation (ΔE): 1,94
residual gloss: 53%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48084
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82507/07 L4
Colour variation (ΔE): 1,95
residual gloss: 100%

Approved
combination:



LAB. ID NUMBER: 48380
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82507/07 L4
Colour variation (ΔE): 2,15
residual gloss: 87%

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48085
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82512/02 L4
Colour variation (ΔE): **1,07**
residual gloss: **86%**

Approved
combination:



LAB. ID NUMBER: 48381
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82512/02 L4
Colour variation (ΔE): **2,64**
residual gloss: **93%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



Florida
Test



Total duration:
12 months



Florida
Test



Total duration:
36 months



From **09/09/2020** to **26/10/2021**



From **09/09/2020** to **16/10/2023**

Unexposed
area
(reference)

Exposed
area



Unexposed
area
(reference)

Exposed
area



LAB. ID NUMBER: 48087
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82602/08 L4
Colour variation (ΔE): **0,61**
residual gloss: **100%**

Approved
combination:



LAB. ID NUMBER: 48383
POWDER COATING: DS-0426S
HEAT TRANSFER FILM: 82602/08 L4
Colour variation (ΔE): **1,88**
residual gloss: **84%**

QUALICOAT REQUIREMENTS

The residual value shall be at least 75% of the original gloss.
The ΔE values not greater than 65% of the limits in the table
(see Appendix A7 of Qualicoat Specifications).

QUALICOAT REQUIREMENTS

The residual value shall be at least 50% of the original gloss.
The ΔE values within the limits prescribed in the annexed
table (see Appendix A7 of Qualicoat Specifications).



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